



Start-Up & Shutdown Procedures

Inspector _____ Evaluator _____

MOUNTING AND DISMOUNTING

- Mount or dismount the machine only at locations that have steps and/or handholds. Before you mount the machine, clean and inspect the steps and handholds. Make all necessary repairs.
- Always face the machine whenever you get on or off the machine.
- Maintain three-point contact with the steps and with the handholds. (Three-point contact can be 2 feet and 1 hand or 1 foot and 2 hands).
- DO NOT mount or dismount a moving machine. Never jump off the machine. Do not carry tools or supplies when you try to mount the machine or when you try to dismount the machine.

Was procedure step completed properly?	√	Evaluator Comments
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BEFORE STARTING THE MACHINE

Inspect the condition of the seat belt and mounting hardware Regardless of appearance, replace the seat belt after three years of use		
Adjust the seat so that full pedal travel can be achieved with the operator's back against the back of the seat		
Make sure the machine is equipped with a lighting system that is adequate for the job conditions. Make sure all machine lights are working properly		
Before you start the engine and before you move the machine, make sure that no one is underneath the machine, around the machine, or on the machine		

STARTING THE MACHINE

Turn the battery disconnect switch ON (if equipped)		
Adjust seat for proper height and pedal reach		
Inspect, adjust, and fasten seat belt		
Inspect, adjust mirrors		
Engage the parking brake, verify parking brake is engaged		
Move transmission control to PARK, verify transmission is in PARK		
Make sure body is grounded		
Move the hoist lever into HOLD		
Make sure all personnel are clear of machine		
Check backup alarm		
Sound horn		
Turn key start switch to ON and observe monitoring system self test		
Turn the key start switch to START, crank engine and release when engine starts		

MACHINE WARM-UP

Allow machine to warm-up (per O&MM)		
Check gauges and action lights frequently		
Check steering operation (per O&MM)		
Perform parking, service, secondary brake test (per O&MM) before moving machine		



Was procedure step completed properly?	✓	Evaluator Comments
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MOVING THE MACHINE

Make sure area is clear by sounding horn and waiting 3-5 seconds before moving machine		
Ensure dump body is down and hoist control lever is in FLOAT		
Ensure retarder control lever is up and ARC switch is ON		
Depress service brake pedal		
Release parking brake		
Move transmission control to desired direction and gear		
Release service brake pedal and press accelerator		

MACHINE SHUT DOWN

Park machine on smooth, level area		
Release accelerator pedal and depress service brake pedal		
Ensure dump body is down and hoist control lever is in NEUTRAL		
Move transmission control to PARK		
Set the parking brake		
Allow engine to run at LOW IDLE for 5 minutes		
Turn key start switch to OFF and remove key		
Utilize correct delayed engine shutdown procedure if equipped Note: Overriding delayed engine shutdown may reduce engine & machine system component life Use for emergency situations only		
Turn battery disconnect switch to OFF (if equipped)		
Do not turn off the battery disconnect switch until the "wait to disconnect" lamp has turned off. If the switch is turned off when the indicator lamp is illuminated the Diesel Exhaust Fluid (DEF) system will not purge the DEF. If the DEF does not purge, DEF could freeze and damage the pump and lines (if equipped).		
Dismount machine using 3-point contact		
Block wheels if parking machine for extended period		
Conduct post-operation walk-around inspection		

NOTES:

Inspected by: _____ Date: _____ Time: _____

