

MOTOR GRADER EDGE SELECTION

24 MACHINE CLASS (WHEN CURVED IS AVAILABLE)

CONDITION	MINE			
	Hard Rock	Oil Sands	Coal	Sandstone / Limestone
Regular Haul Road Maintenance	Flat Edge	Curved (when available)	Curved (when available)	Flat Edge
Frozen Haul Road Maintenance	Serrated Edge or Serrated Mining Bit	Serrated Edge or Serrated Mining Bit	Serrated Edge or Serrated Mining Bit	Serrated Edge or Serrated Mining Bit
Muddy Haul Road Maintenance	Flat Edge	Curved (when available)	Curved (when available)	Flat Edge
Pioneering / Road Creation	Curved (when available)	Curved (when available)	Curved (when available)	Curved (when available)

24 MACHINE CLASS (CURRENT)

CONDITION	MINE			
	Hard Rock	Oil Sands	Coal	Sandstone / Limestone
Regular Haul Road Maintenance	Flat Edge	Thinner Flat or Specialty Edge	Thinner Flat	Flat Edge
Frozen Haul Road Maintenance	Serrated Edge or Serrated Mining Bit	Serrated Edge or Serrated Mining Bit	Serrated Edge or Serrated Mining Bit	Serrated Edge or Serrated Mining Bit
Muddy Haul Road Maintenance	Flat Edge	Thinner Flat or Specialty Edge	Thinner Flat	Flat Edge
Pioneering / Road Creation	Thinner Flat	Thinner Flat	Thinner Flat	Thinner Flat

16/18 MACHINE CLASS

CONDITION	MINE			
	Hard Rock	Oil Sands	Coal	Sandstone / Limestone
Regular Haul Road Maintenance	Flat Edge	Curved	Curved	Flat Edge
Frozen Haul Road Maintenance	Serrated Edge or Serrated Mining Bit	Serrated Edge or Serrated Mining Bit	Serrated Edge or Serrated Mining Bit	Serrated Edge or Serrated Mining Bit
Muddy Haul Road Maintenance	Flat Edge	Curved	Curved	Flat Edge
Pioneering / Road Creation / Ditching	Curved	Curved	Curved	Curved

FOR MORE INFO: <http://s7d2.scene7.com/is/content/Caterpillar/CM20180309-63498-03328>

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