

## FACTORY OF THE FUTURE

### Caterpillar Athens is no ordinary facility.

We are using data analytics to make this factory more efficient. We are harnessing the power of data to make better decisions, fix quality issues faster and deliver more value to our customers.



### » Here's the type of work and processes happening in the factory:



- Tack Weld and Robotic Weld
- Computer Controlled Machining
- State of the art Powder Primer/Top Coat Paint System
- Warehousing/Kitting component parts
- Modular Sub Assembly
- Asynchronous Assembly Line
- Online Job Instructions/Standard Work with Integrated Shop Floor Control
- Quality Gates and Pre-Delivery Inspection
- Product Distribution Center



### » \$200 million investment

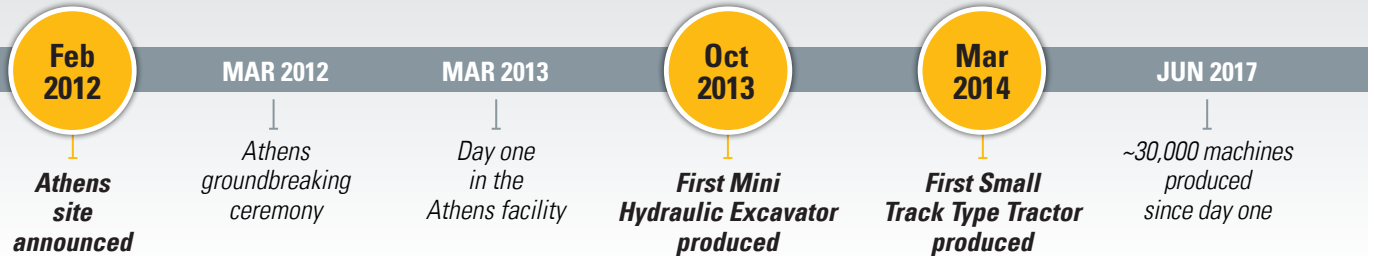
- Equipment
- Facilities
- Machinery
- Tooling



### » 250-Acre Campus – 3 Main Buildings, 850,000 square feet

- 450,000 for Assembly/Warehouse
- 350,000 Fabrications/Paint
- 50,000 Office Space
- 15-Acre Product Distribution Center
- 15,000 sq. ft. Parts Distribution Center building

## ATHENS TIMELINE



## WORLD-CLASS PRODUCTS



- **Mini Hydraulic Excavators** – 303.5E2, 304E2, 304.5E2 XTC, 305E2, 305.5E2, 308E2
- **Small Track-Type Tractors (Bulldozers)** – D3K2, D4K2, D5K2

## PEOPLE

Caterpillar Athens has made a positive impact on employment in the region, not only through employment directly at the facility, but also with the many suppliers in the region who help make our work possible.



- » **1,400 total workforce** – full time and agency
  - Fabrications - 3 Shifts / 5 days / 8 hours
  - Assembly - 2 Shifts / 4 days / 10 hours



- » **250+ Direct Material Suppliers** - 75% located in the southeastern United States

The products made in Athens are used in a variety of applications:



Landscaping



Demolition



Land Clearing



Utilities (Power, Water, Sewer)



General Construction



Road Construction



Irrigation

**CATERPILLAR®**

**PROUD TO BE PART OF  
THE ATHENS COMMUNITY.**



## EDUCATION

We are committed to helping develop the workforce of tomorrow. Partnering with local schools at all levels, we can help build the real skills needed for today's manufacturing. Our facility is modern and high-tech with the highest quality and safety standards. We hire talented team members who are creative, problem solvers who like to work with the latest equipment and robotics.

### » HIGH SCHOOL

- Athens Career Academy  
Mechatronics Program
- Oconee County Schools – Career Fairs, Career Days
- Broad River Career Academy – Welding and Apprenticeships
- Great Promise Partnership
- East Jackson Welding



### » TECHNICAL SCHOOL

- Athens Technical College Quick Start Training Center
- Athens Technical College – Manufacturing Operations Specialist
- Lanier Technical College New Campus – Welding Program



### » UNIVERSITY

- University Recruitment – UGA, GA Tech, NC State, Alabama
- UGA – Young Dawgs
- UGA Engineering – Interns, Dean's Advisory Board
- Georgia Tech – Interns, Speaking Events



## LEADERSHIP

Our people like to get involved. We are proud to be part of the Athens community.

**7**  
BOARDS

- Members of our Leadership Team serve on 7 state and local Boards of Directors – Local Chambers, UGA Engineering, Athens Technical College, Jeanette Rankin, United Way

**100**  
EVENTS

- We've been honored to speak at more than 100 events reaching over 4,000 local business, government officials and community members



*We sponsor quarterly community volunteer events in support of organizations like J.J. Harris Elementary, Clarke Middle School and First Lego Robotics League*

## COMMUNITY INVOLVEMENT

It's important to give back in the communities where we live and work. Our employees enjoy getting involved, and we are committed to doing our part for the Athens area.



### **Food Bank of Northeast Georgia:**

Our Hunger Bowl Food Drive, provided  
**20,811 meals**



### **Salvation Army Angel Tree:**

We provide each year  
**over 125 gift bags**



### **United Way of Northeast Georgia, Day of Caring:**

**Over 400 volunteers** annually help with community projects at local United Way agencies every year



### **Jeanette Rankin Foundation:**

We sponsor an  
**annual 5K walk/run** to help provide scholarships and support for women

## FACILITY HIGHLIGHTS

- **Governor's Award** – Large Manufacturer of the Year
- **Georgia Association of Manufacturers – First Place** – Safety Performance
- **Lt. Governor's Award** – Business Partner of the Year
- **Athens Clarke County** – Manufacturer of the Year
- **Caterpillar Platinum Award** – Environmental Excellence
- **Keep Georgia Beautiful** – Community Improvement Impact Award

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*All information is current as of June 2017.*

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