

PAVING BY THE NUMBERS

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| 1. HEAT THE SCREED | 7. LOWER SCREED AND REMOVE SLACK | 12. SET FEEDER CONTROLS |
| 2. SET THE TOW POINTS | 8. NULL THE SCREED | 13. FILL AUGER CHAMBER/
PLACE IN AUTO |
| 3. SET PAVING WIDTH | 9. POSITION END GATES | 14. SET ACCESSORY
FUNCTIONS |
| 4. SET CROWN | 10. SET AUGER HEIGHT | 15. PULL OFF STARTING
REFERENCE |
| 5. SET EXTENDER HEIGHT | 11. POSITION FEEDER
SENSORS | |
| 6. SET EXTENDER SLOPE | | |

SLOPE CONVERSION TABLE

MM per 3.65 Meter	MM per Meter	Percent	Inches per foot	Inches per f12oot
18	5	0.5%	1/16	3/4
37	10	1%	1/8	1-1/2
55	15	1.5%	3/16	2-1/4
73	20	2%	1/4	3
91	25	2.5%	5/16	3-1/2
110	30	3%	3/8	4-1/4
128	35	3.5%	7/16	5
146	40	4%	1/2	5-3/4
164	45	4.5%	9/16	6-1/2
183	50	5%	5/8	7-1/4
201	55	5.5%	11/16	8
219	60	6%	3/4	8-3/4
237	65	6.5%	3/4	9-1/4
256	70	7%	13/16	10
274	75	7.5%	7/8	10-3/4
292	80	8%	15/16	11-1/2
310	85	8.5%	1	12-1/4
329	90	9%	1-1/16	13
347	95	9.5%	1-1/8	13-3/4
365	100	10%	1-3/16	14-1/2

FORMULA

$$\text{PERCENT} = \frac{\text{MM PER METER}}{10}$$

FORMULA

$$\text{PERCENT} = \frac{\text{MM PER FOOT}}{12} \times 10$$