



**CUSTOM OVERHAUL
SOLUTIONS.**

MARINE BUNDLED REPAIR SOLUTION
C18 Engine Overhaul





WE HAVE ENGINEERED IT FOR PERFORMANCE.

YOU CUSTOMIZE IT FOR YOUR WORK.

Keep your vessel in business; overhaul it with our new C18 Cat® Marine Bundled Repair Solution.

From Foundational to Optimal levels, we are offering you **flexible repair options** for your top end or major overhaul. All Cat parts are manufactured to **precise** specifications and engineered for **reliable, high-quality** overhauls.

You asked for **improved pricing** and a longer warranty – we listened. Delivered at a **value price**, your Bundled Repair Solution is backed by our **one-year parts warranty**, with available **extended coverage** up to three years.

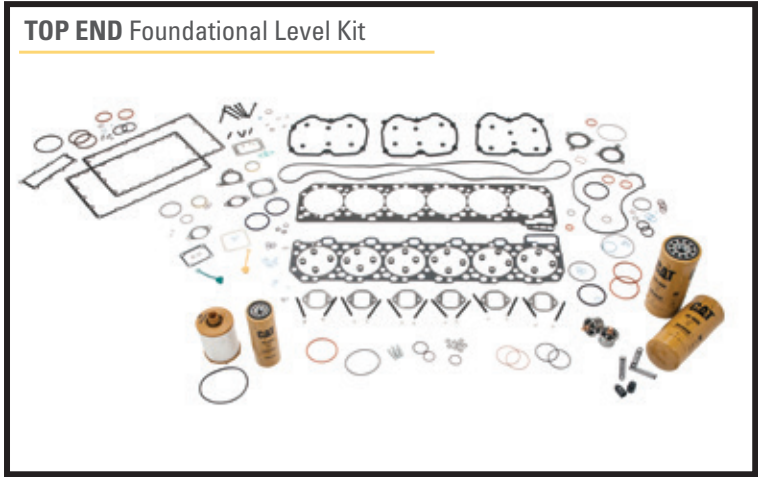
Additional pricing and coverage benefits are available based on the level you choose, and apply even if you do the work. Due to variations based on region, see your local Cat dealer for financing options and customized promotions available to you. Rely on your Cat dealer team to deliver **professional advice, expert service and unmatched support** across any water, on any coast.

IT'S BUILT ON
EXPERTISE.
BUILT FOR EASY
PARTS SELECTION.
BUILT FOR BUSINESS
ON THE WATER.
BUILT FOR VALUE.
BUILT TO RESTORE.
BUILT TO LAST.
BUILT TO BE
CUSTOMIZED.
BUILT BY THE
NAME YOU TRUST.
AND MOST
IMPORTANTLY,
BUILT FOR YOU.

YOU CHOOSE.

START WITH THE FOUNDATIONAL LEVEL:
SELECT OUR PREPACKAGED FOUNDATIONAL LEVEL KIT
OR CUSTOMIZE YOUR OWN FOUNDATIONAL LEVEL.

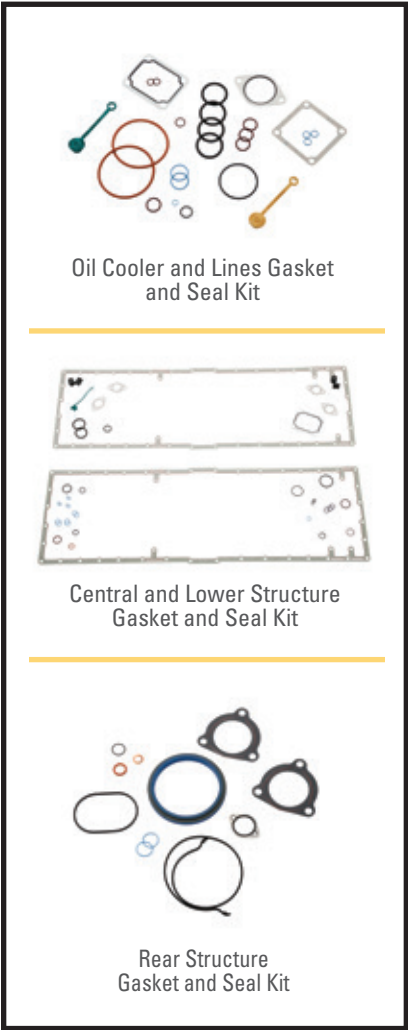
Containing all the basics for your engine overhaul, our Foundational Level Kit is designed for convenience – prepackaged, ordered with a single part number and delivered in a single box. Our Customize Your Own Foundational Level allows you to order to your specific engine needs. No matter which Foundational Level option you choose, benefit from our bundled pricing and extended parts warranty when you complete your overhaul with our Advanced or Optimal Level.



Includes all gaskets and seals required for a complete overhaul, and many 100% replacement items – ranging from thermostats to gear bushings.

Select as many gasket and seal kits as you need – also consider adding key components necessary to improve overhaul effectiveness, including:

- Oil filters
- Fuel filters
- Studs
- Thermostats
- Lock nuts
- Bushings
- Washers
- Plugs




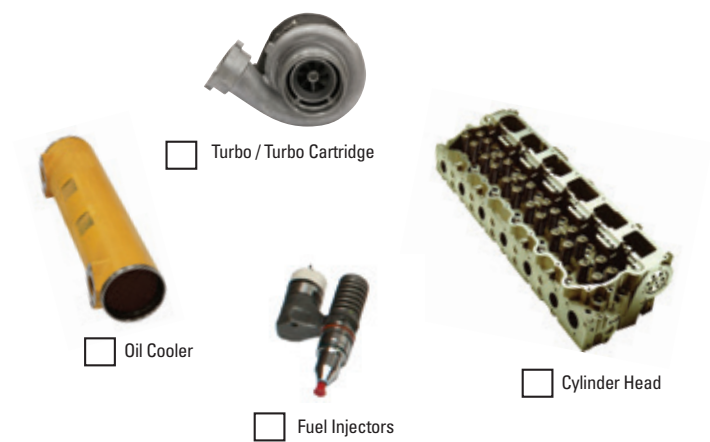
				Major Overhaul Gasket and Seal Kits																
				Top End Overhaul Gasket and Seal Kits																
ENGINE SERIAL NUMBER PREFIX	ENGINE ARRANGEMENT	TOP END OVERHAUL FOUNDATIONAL KIT	MAJOR OVERHAUL FOUNDATIONAL KIT	SINGLE FUEL INJECTOR GASKET AND SEAL KIT	AFTERCOOLER AND LINES GASKET AND SEAL KIT	SINGLE CYLINDER HEAD GASKET AND SEAL KIT	HEAT EXCHANGER GASKET AND SEAL KIT	OIL COOLER AND LINES GASKET AND SEAL KIT	REAR STRUCTURE GASKET AND SEAL KIT	CENTRAL AND LOWER STRUCTURE GASKET AND SEAL KIT										
CKH	234-9223	4557249	4557246	2481394	4551617	4560007	4532313	4551190	4179667	4551197										
	201-0563					4560006		4532315		4551871										
	234-9226							4557248		4557245					4551190					
	234-9225																			
	226-1190																			
CYG	261-7716	4551195	4551188			4551738		4551190		4551197										
	261-7708																			
	261-7706																			
	261-7710																			
	261-7720	4557249	4557246			4560007					4532315		4560003							
CYN	261-7709	4551194	4551187			4560005														
	242-0382	4551194	4551187					4551190												
	242-0376																			
	242-0372																			
GES	242-0385	4557249	4557246			4560007		4551197												
	343-6636	4551192	4551186			4559998		4553631		4551871										
	343-6639																			
GPN	328-4515																			
	328-4515					4551738		4551190		4551197										
GPS	342-6535	4551191	4551184			4559998		4551850	4505583	4551871										
	342-6543																			
	328-4539																			
	342-6531																			
	342-6539																			
	328-4538					4560006		4532315	4179667	4551871										
	342-6536																			
	328-4549	4557248	4557245			4559998		4532315												
J2K	290-5693	4551192	4551186		4557252	4560009		4553631												
JKX	314-2816	4557379	4557378					4551741		4551197										
	338-1513							4551190												
	338-1512	4557250	4557247																	
	314-2815																			
PLE	319-5397	4557249	4557246		4551617	4560007		4532315		4551871										
	319-5398	4557248	4557245			4560006														
T2P	320-9801	4551192	4551186			4559998		4553631												
	320-9809																			
	345-8311																			
	320-9805																			
	320-9800																			
	320-9797					4553581		4551741												
	320-9803																			
	320-9811																			
	320-9791	4553581	4551185																	
WKB	319-8757	4551195	4551188			4551738		4551190		4551197										
C1J	241-9635	4551195	4551188																	
	241-9631																			
	241-9636																			
	241-9639*	4551195	4551188			4560005		4532315		4560003										
	241-9621*	4551194	4551187					4551190		4551197										
		4551195	4551188					4532315		4560003										
		4551194	4551187					4551190		4551197										
	241-9620*	4551195	4551188					4532315		4560003										
	241-9632*	4551194	4551187			4551738		4551190		4551197										
		4551195	4551188			4560005		4532315		4560003										
				*Due to multiple engine configurations for these arrangements, please contact your dealer with your complete engine serial number to ensure the correct kit is selected.																

ADVANCED LEVEL

ADDITIONAL BENEFITS

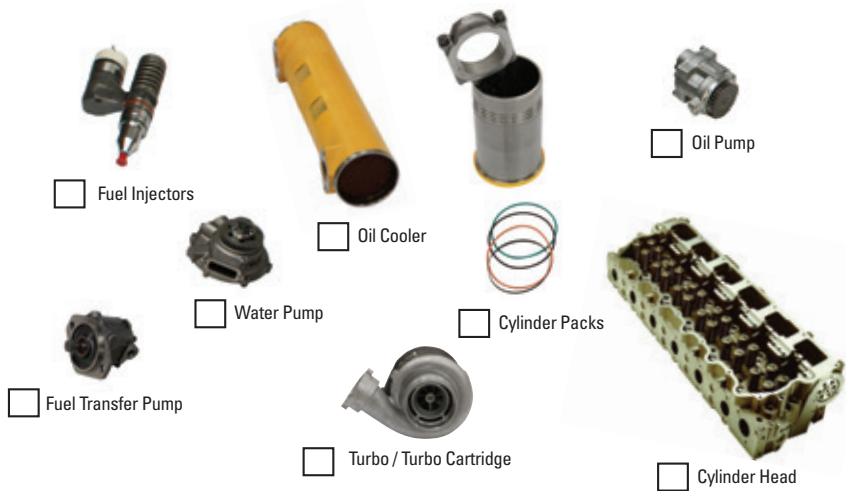
Keep all the features from our Foundational Level, but with our Advanced Level, you add parts specific to your engine needs. Customize your overhaul – and increase your value.

TOP END OVERHAUL – ADVANCED LEVEL	
Top End Overhaul Foundational Kit	 Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ONE or MORE primary components from this list*
Cylinder Head	
Fuel Injectors	
Oil Cooler	
Turbo / Turbo Cartridge	
Ask your dealer for promotions specific to your ADVANCED LEVEL solution.	



Choose **ONE OR MORE** components ☐

MAJOR OVERHAUL – ADVANCED LEVEL	
Major Overhaul Foundational Kit	<div>✓</div> <p>Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ONE or MORE primary components from this list*</p>
Cylinder Head	
Cylinder Packs	
Fuel Transfer Pump	
Fuel Injectors	
Oil Cooler	
Oil Pump	
Turbo / Turbo Cartridge	
Water Pump	
Ask your dealer for promotions specific to your ADVANCED LEVEL solution.	



Choose **ONE OR MORE** components ☐

For your most effective overhaul, we recommend inspecting, reconditioning or replacing additional components, including:

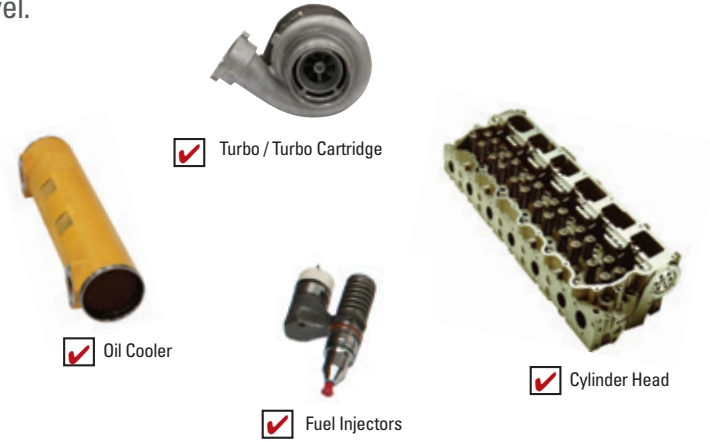
- Rod bearings
- Thrust plates
- Main bearings
- Hoses
- Connectors

OPTIMAL LEVEL

MAXIMUM BENEFITS

Bring your engine to original factory specifications and performance. This is our most comprehensive overhaul solution – and our best value, including all the features and benefits from our Foundational Level.

TOP END OVERHAUL – OPTIMAL LEVEL	
Top End Overhaul Foundational Kit	✓
Cylinder Head	✓
Fuel Injectors	✓
Oil Cooler	✓
Turbo / Turbo Cartridge	✓
Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ALL additional primary components from this list*	
Ask your dealer for promotions specific to your OPTIMAL LEVEL solution.	



Choose **ALL** components ☒

MAJOR OVERHAUL – OPTIMAL LEVEL	
Major Overhaul Foundational Kit	✓
Cylinder Head	✓
Cylinder Packs	✓
Fuel Transfer Pump	✓
Fuel Injectors	✓
Oil Cooler	✓
Oil Pump	✓
Turbo / Turbo Cartridge	✓
Water Pump	✓
Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ALL additional primary components from this list*	
Ask your dealer for promotions specific to your OPTIMAL LEVEL selection.	



Choose **ALL** components ☒

For your most effective overhaul, we recommend inspecting, reconditioning or replacing additional components, including:

- Rod bearings
- Thrust plates
- Main bearings
- Hoses
- Connectors

* Contents will vary based on engine configuration.

EXTENDED SERVICE COVERAGE
(ESC)

**SELECT INDIVIDUAL
COMPONENT COVERAGE
AVAILABLE**

On commercial engines only.

Contact your Cat dealer for details.

www.catmarinesupport.com

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