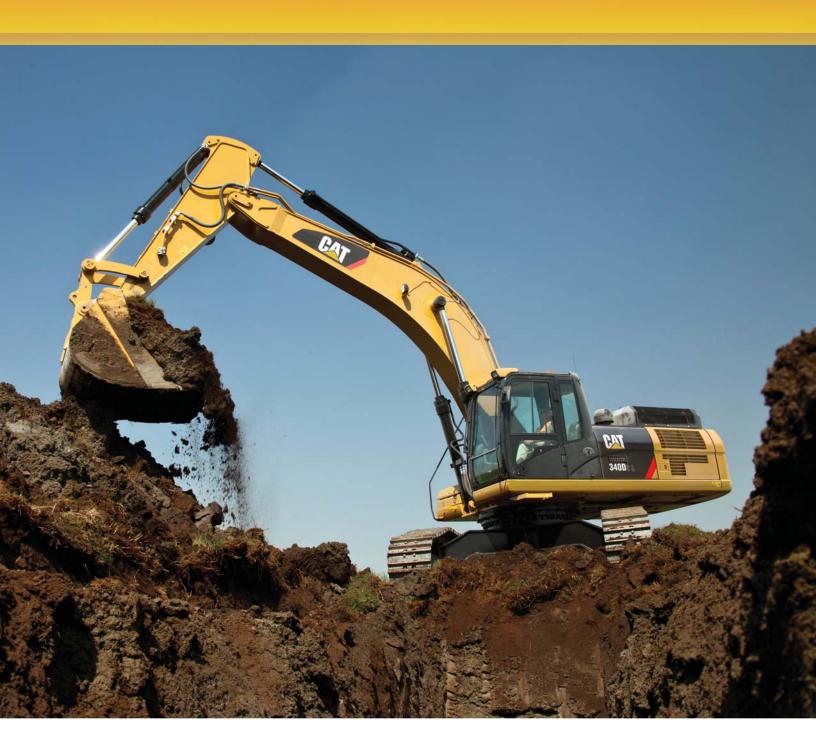
# 340D2 L Hydraulic Excavator





Engine		
Engine Model	Cat® C9 wit	h
	ACERT™ Te	chnology
Engine Power (ISO 14396)	210 kW	282 hp
Net Power (SAE J1349/ISO 9249)	208 kW	279 hp

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	3	,

Operating Weight – Reach Boom	38 900 kg	85,800 lb
Operating Weight – Mass Boom	41 500 kg	91,500 lb

# Performance by Design

The 340D2 L is powerful, reliable, durable with great productivity and versatility making it an ideal machine whatever your application needs.

Hard on rocks with low operating costs makes this powerful and efficient machine the preferred model of choice.

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The 340D2 L delivers excellent productivity with low owning and operating costs and can be used in a wide range of applications making this machine extremely versatile. The 340D2 L features excellent reliability and durability even when working in the toughest jobs. Improved visibility combined with world class comfort levels ensures reduced fatigue and optimized performance levels.

At the heart of the machines performance is a powerful Cat C9 ACERT engine, which boasts 208 kW (279 hp) combined with a smooth, precise, hydraulic system. This highly efficient design minimizes losses and permits fast hydraulic cycle times.

# **Key Features**

A world class design combining excellent performance with low fuel consumption and top reliability.







#### **Structures**

340D2 L structural components and undercarriage are the backbone of the machine's durability.

#### **Undercarriage**

With a heavy-duty high wide undercarriage, the machine can take full advantage of its fast implements. This wider and heavier undercarriage also improves lifting performance over the front and side of the machine.



#### **Performance**

High level of sustained production, improved performance, reliability and durability increase your productivity and lower your operating costs.

#### **Engine and Hydraulics**

A powerful Cat C9 ACERT engine that meets U.S. EPA Tier 3, EU Stage IIIA, Japan 2006 (Tier 3) equivalent, and China Nonroad III emission standards, combined with the highly efficient hydraulic system deliver excellent performance with low fuel consumption.

#### **Maximum Versatility**

A variety of work tools, including buckets, hammers, rippers are available for applications such as demolition, site clean-up, scrap processing, breaking up road surfaces and bedrock through Cat Work Tools.

#### **Operation Station**

The spacious cab features excellent visibility and easy-to-access switches. The monitor features a full-color graphical display that is easy to see and use. Overall, the new cab provides you with a comfortable working environment for maximum production and efficiency.



# **Engine**

Powerful, reliable and economic.

# **Driving Unprecedented Performance with Lower Fuel Consumption**

#### **Emission Standards**

The Cat C9 ACERT engine has been designed to meet U.S. EPA Tier 3, EU Stage IIIA, Japan 2006 (Tier 3) equivalent, and China Nonroad III emission standards. The engine incorporates proven robust components and precision manufacturing you can count on for reliable and efficient operation.

#### **Isochronous Control**

The Isochronous engine speed control improves fuel efficiency and reduces fuel consumption and noise levels by managing pump and engine speed.

#### **Filtration System**

The C9 ACERT engine features an improved 3-stage filtration system to ensure reliability even with low quality fuel.

#### **Automatic Engine Speed Control**

Automatic engine speed control is activated during no-load or light-load conditions to reduce engine speed – all to help minimize fuel consumption.

#### **Low Sound and Vibration**

The Cat C9 ACERT engine is built to run quietly with limited vibration, which contributes to improving your operator comfort.

#### **Electric Fuel Priming Pump**

Electric priming pump eliminates the need for manual priming and reduces the risk of fuel contamination by preventing unfiltered fuel from being backfilled during filter changes.





# **Operator Station**

Ergonomically designed to keep you comfortable and productive all day long.

#### **Joystick Control and Console**

Low-effort pilot-operated joystick controls are designed to match your natural wrist and arm position for maximum comfort and minimum fatigue. The right and left joystick console can be adjusted to meet your individual preferences, improving overall comfort and productivity during the course of a long work day.

#### **Windows and Wipers**

All glass is affixed directly to the cab to maximize visibility, eliminating window frames. The upper front windshield opens, closes, and stores on the roof above the operator with a one-touch action release system. Pillar-mounted wipers increase your operator's viewing area and offer continuous and intermittent modes.







#### **Monitor**

The LCD monitor is equipped with a warning lamp and buzzer for critical engine oil pressure, coolant temperature and oil temperature. Programmable in up to 42 languages to meet today's diverse workforce, the monitor clearly displays critical information needed to operate efficiently and effectively.

#### Seat

The suspension seat provides a variety of adjustments to accommodate a wide range of operators preferences. All seats include a reclining back, upper and lower seat slide adjustments, and height and tilt adjustments to meet your operator needs for comfort and productivity.

#### **Climate Control**

Positive filtered ventilation with a pressurized cab is standard. Fresh air or re-circulated air can be selected with a switch on the left console.

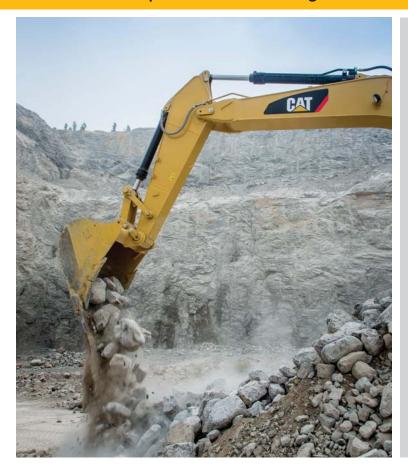
#### **Cab Structure and Mounts**

The cab shell is attached to the frame with viscous rubber mounts, which dampen vibrations and sound levels while enhancing your operators' comfort. Thick steel tubing along the bottom perimeter improves the cab's resistance to fatigue and vibration.



# **Hydraulics**

Cat hydraulics deliver power and precise control to keep material moving.



#### **Hydraulic System**

Hydraulic system pressure from the two hydraulic pump system delivers terrific digging performance and productivity.

#### Pilot System

An independent pilot pump enables smooth, precise control for the front linkage, swing, and travel operations.

#### **Hydraulic Cylinder Snubbers**

Snubbers are located at the rod-end of the boom cylinders and both ends of the stick cylinders to cushion shocks while reducing sound levels and extending component life.

#### **Component Layout**

The hydraulic system and component locations have been designed to provide a high level of system efficiency. The main pumps, control valves, and hydraulic tank are located close together to allow for shorter tubes and lines between components, reducing friction loss and pressure drops.

#### **Hydraulic Cross-Sensing System**

The hydraulic cross-sensing system utilizes each of two hydraulic pumps to 100 percent of engine power under all operating conditions. This improves productivity with faster implement speeds and quicker, stronger pivot turns.

#### **Auxiliary Hydraulic Valve**

Control circuits are available as attachments to improve versatility. They allow operation of high- and medium-pressure tools such as shears, grapples, hammers, pulverizers, multiprocessors, and vibratory plate compactors.

#### Boom and Stick Regeneration Circuit

Boom and stick regeneration circuits save energy during boom-down and stick-in operation to increase efficiency and reduce cycle times and pressure loss for higher productivity, lower operating costs, and increased fuel efficiency.

#### **Hydraulic Filter**

The encapsulated filter is mounted in an external chamber from the tank which minimizes contamination risk and extends hydraulic system life.



# **Structures**

HDHW structural components, Heavy Duty High Wide carbody and undercarriage are the backbone of the machine's durability.

#### **Robotic Welding**

Up to 95% of the structural welds on a Cat Excavator are completed by robots. Robotic welds achieve over three times the penetration of manual welds.

#### Heavy-duty High Wide Carbody Design and Dedicated Track Roller Frames

X-shaped, box-section carbody provides excellent resistance to torsional bending. Robot-welded track roller frames are press-formed, pentagonal units to deliver exceptional strength and service life.

#### **HDHW Undercarriage**

The heavy duty high wide (HDHW) and durable Cat undercarriage absorbs stresses and provides excellent stability. Additionally, the high ground clearance is ideal in rocky environments, bringing the carbody in a high position, less exposed to damage from rocks.

#### **Long Undercarriage**

The long undercarriage (L) maximizes stability and lift capacity. This long, wide and sturdy undercarriage offers a very stable work platform.

#### **Tracks**

The 340D2 L track links are assembled and sealed with grease to decrease internal bushing wear, reduce travel noise and extend service life lowering operating costs.

#### **Rollers and Idlers**

Sealed and lubricated track rollers, carrier rollers, and idlers provide excellent service life, to keep the machine in the field longer.

#### **Counterweights**

The 6.25 mt (6.9 t) and 8.45 mt (9.3 t) counterweights are a good choice for heavy lifting with long and heavy duty high wide undercarriage, counterweights are bolted directly to the main frame for extra rigidity.

# **Front Linkage**

Designed for flexibility, high productivity, and efficiency in a variety of applications.

#### **Heavy-Duty Front Linkage**

The 6.5 m (21'4") heavy-duty (HD) reach boom is reinforced, to be used in the severest applications for maximum digging capability. The boom is made of high-tensile-strength steel using a large box-section design with interior baffle plates and an additional bottom guard for long life and durability. Booms and sticks are stress-relieved for added durability.

The HD reach boom has two stick options available to meet all your application requirements:

- The 3.2 m (10'6") is a versatile option that will meet the needs for most construction applications.
- The 2.8 m (9'2") stick is best used with highcapacity buckets in trenching and excavation applications.

#### **Mass Boom Front Linkage**

The mass excavation (ME) front linkage is designed to maximize machine performance through superior digging forces and a larger bucket capacity.

The 6.18 m (20'3") mass excavation boom is reinforced with a large cross section and internal baffle plates for long life and durability.

- The 2.55 m (8'4") stick is designed for large earth moving applications.
- The 2.15 m (7'1") stick is designed for extra digging and lifting forces with shorter reach.



# **Safety**

# Features to help protect you day in and day out.

#### **Clear View**

Optional rearview camera systems improve rearward and right-hand-side visibility, giving a clear view to the back side of the machine.

This not only improves job site safety, but also enhances productivity and helps to maintain the asset value of your machine.

#### **Hydraulic Lockout Lever**

The standard hydraulic lockout lever isolates all hydraulic and travel functions in the lowered position. It is specifically designed to not allow the operator to leave the cab without first lowering it.

#### Safe Platform

Anti-skid plating with countersunk bolts reduces the potential for slippage and trip hazards, providing a safe platform for all routine service and maintenance needs.

#### **Firewall**

A full length firewall separates the engine from the hydraulic pump and offers protection in the event of an incident.

#### **Three Circuit Breakers and Battery Disconnect Switch**

Three circuit breakers protect critical electrical components to increase machine uptime.

A battery disconnect switch helps to deter theft by isolating the battery and enhances safety when servicing the machine.

#### **Shut-off Switch**

Ground level shut-off switch stops all fuel to the engine when activated and shuts down the machine.

Caterpillar builds safety into every machine, allowing operators and service technicians to get home safely everyday.

Built with similar safety features like our standard machine, the 340D2 L accumulator high-pressure oil is discharged after key-off to minimize risk during servicing.



# **Work Tools**

### Tools to make you productive and profitable.

Each Cat work tool is designed to optimize the versatility and performance of your machine. An extensive range of buckets, compactors, grapples, multi-processors, rippers, crushers, pulverizers, hammers and shears is available for your 340D2 L.



Cat buckets and Cat Ground Engaging Tools (GET) are designed and matched to the machine to ensure optimal performance and fuel efficiency.

#### **General Duty Buckets (GD)**

General Duty buckets are designed for use in low impact, lower abrasion materials such as dirt, loam, and mixed compositions of dirt and fine gravel.

#### **Heavy Duty Buckets (HD)**

Heavy Duty buckets are designed for a wide range of impact and abrasion conditions including mixed dirt, clay and rock. This bucket style is recommended for trenching work, and for the general contractor working in a variety of different applications.

#### **Severe Duty Buckets (SD)**

Severe Duty buckets are designed for higher abrasion conditions such as shot granite. When compared to the Heavy Duty bucket, wear bars and wear plates are substantially thicker and larger and add protection against abrasion and gouging wear.

#### **Rip and Load Package**

Caterpillar offers a unique Rip and Load arrangement for hydraulic excavators working in quarries that are specialists in aggregates production. Quick couplers, Ripper tines and Rock buckets that are fully compatible with the Cat Excavator range will deliver excellent ripping and loading performance. Minimum tool change times will help match ripping, loading and rock production needs. Ripper-to-bucket changes are made hydraulically in less than 35 seconds. This gives the operator complete flexibility to continually adjust ripping, sorting and loading work.

#### **E Series Hammers**

Cat E Series Hammers feature a rugged design for extended durability and solid reliability, and features such as automatic shut-off, silencing and vibration buffering make them easy on the operator. The E Series Hammers are designed to be field serviceable with common hand tools to keep them operating at peak performance.

#### **Demolition and Sorting Grapple**

The demolition and sorting grapple means considerable savings in terms of transportation and dumping costs as well as manpower, as you can now sort out demolition debris at source and transport it separately to recycling plants.











# **Service and Maintenance**

Simplified service and maintenance features save you time and money.



#### **Ground-Level Service**

The design and layout of the 340D2 L was made with the service technician in mind. Most service locations are easily accessible at ground level to allow service and maintenance to get completed quickly and efficiently.

#### **Air Filter Compartment**

The air filter features a double-element construction for superior cleaning efficiency. When the air cleaner plugs, a warning is displayed on the monitor screen inside the cab.

#### **Pump Compartment**

A service door on the right side of the upper structure allows ground-level access to the pump, pilot filter, and water separator with primary fuel filter.

#### **Radiator Compartment**

The left rear service door allows easy access to the engine radiator, oil cooler, air-to-air-aftercooler, water separator, second and third fuel filters, and fuel cooler. A reserve tank and drain cock are attached to the radiator for simplified maintenance.

#### **Greasing Points**

A concentrated remote greasing block on the boom delivers grease to hard-to-reach locations on the front.

#### **Fan Guard**

The engine radiator fan is completely enclosed by fine wire mesh, reducing the risk of an accident.

#### **Diagnostics and Monitoring**

The 340D2 L is equipped with  $S \cdot O \cdot S^{SM}$  sampling ports and hydraulic test ports for the hydraulic system, engine oil, and for coolant.

#### **Wiring Harness and Routing**

Industrial-grade electrical wiring (SXL type) resists dust, water, and vibration during the entire life of the machine. The wires are color coded and numbered to facilitate troubleshooting in case of an issue. The navy-type electrical braiding over the wiring is flame resistant and properly secured by bolts, adding extra protection to the electrical system.



#### **Product Support**

You will find nearly all parts at our dealer parts counter. Cat dealers utilize a worldwide computer network to find in-stock parts to minimize machine downtime. You can also save money with our line of remanufactured components.

#### **Machine Selection**

Make detailed comparisons of the machines you are considering before you buy. What are the job requirements, machine attachments, and operating hours? What production is needed? Your Cat dealer can provide recommendations.

#### **Maintenance Services**

Repair option programs guarantee the cost of repairs up front. Condition monitoring services and diagnostic programs such as scheduled oil sampling, coolant sampling, and technical analysis help you avoid unscheduled repairs.

#### **Customer Support Agreements**

Cat dealers offer a variety of product support agreements and work with customers to develop a plan the best meets specific needs. These plans can cover the entire machine – including attachments – to help protect the customer's investment.

#### Replacement

Repair, rebuild, or replace? Your Cat dealer can help you evaluate the cost involved so you can make the right choice.

Engine		
Engine Model	Cat C9 with Technology	ACERT
Туре	Direct Inject Turbocharge	cion with er Aftercooler
Engine Power (ISO 14396)	210 kW	282 hp
Net Power (SAE J1349/ISO 9249)	208 kW	279 hp
Displacement	8.8 L	537 in <sup>3</sup>
Bore	112 mm	4.41 in
Stroke	149 mm	5.87 in
Maximum Altitude (without derate)	2300 m	7,546 ft

- All engine horsepower (hp) are metric including front page.
- The C9 ACERT engine meets U.S. EPA Tier 3, EU Stage IIIA, Japan 2006 (Tier 3) equivalent, and China Nonroad III emission standards.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air cleaner, muffler, and alternator.
- Full engine net power up to 2300 m (7,546 ft) altitude (engine derating required above 2300 m [7,546 ft]).

Weights		
Operating Weight		
Operating Weight – Reach Boom*	38 900 kg	85,800 lb
Operating Weight – Mass Boom**	41 500 kg	91,500 lb
*6.5 m (2114") HD Booch Boom B2	DD (0'2") atials	600 mm (24!!)

\*6.5 m (21'4") HD Reach Boom, R2.8DB (9'2") stick, 600 mm (24") Double Grouser track shoes, 6.25 mt (6.9 t) counterweight.

\*\*6.18 m (20'3") Mass Boom, M2.55 (8'4") mass stick, 600 mm (24") shoes, 8.45 mt (9.3 t) counterweight.

Swing Mechanism		
Swing Speed	8.3 rpm	
Swing Torque	109 kN·m	80,144 lbf-ft

Drive		
Gradeability	30°/70%	
Maximum Travel Speed	4.6 km/h	2.9 mph
Maximum Drawbar Pull	300 kN	67,375 lbf
Service Refill Capacities		
Fuel Tank Capacity	620 L	164 gal
Cooling System	40 L	11 gal
Engine Oil	41 L	11 gal
Swing Drive	19 L	5 gal
Final Drive (each)	8 L	2 gal
Hydraulic System (including tank)	410 L	108 gal
Hydraulic Tank	175 L	46 gal
Hydraulic System		
Main System – Maximum Flow (each)	281 L/min	74 gal
Swing System – Maximum Flow	265 L/min	70 gal
Maximum Pressure – Equipment	35 MPa	5,076 psi
Maximum Pressure – Travel	35 MPa	5,076 psi
Maximum Pressure – Swing	28 MPa	4,061 psi
Pilot System – Maximum Flow	40 L/min	11 gal/min
Pilot System – Maximum Pressure	4000 kPa	580 psi
Boom Cylinder – Bore	150 mm	5.9 in
Boom Cylinder – Stroke	1440 mm	56.7 in
Stick Cylinder – Bore	170 mm	6.7 in
Stick Cylinder – Stroke	1738 mm	68.4 in
DB Bucket Cylinder – Bore	150 mm	5.9 in
DB Bucket Cylinder – Stroke	1151 mm	45.3 in
TB Bucket Cylinder – Bore	160 mm	6.3 in

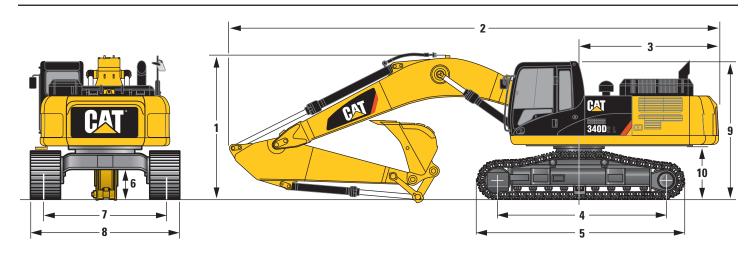
1356 mm

53.4 in

TB Bucket Cylinder – Stroke

#### **Dimensions**

All dimensions are approximate.



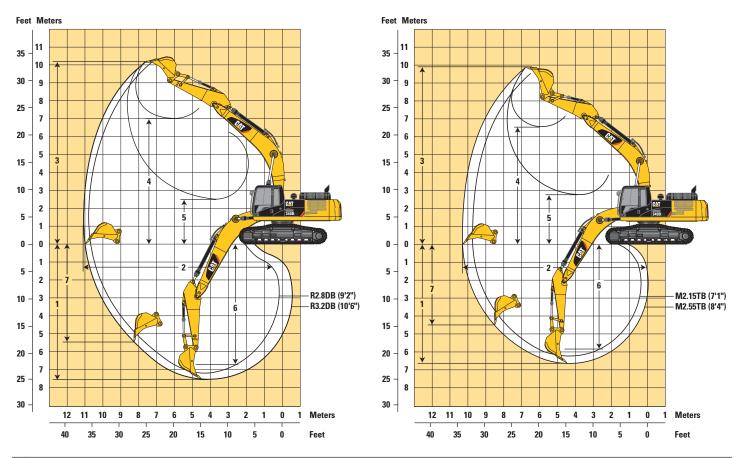
	Reach Boom 6.5 m (21'4")		Mass 6.18 m	Boom (20'3")
Counterweight	6.25 mt (6.9 t)		8.45 m	t (9.3 t)
Stick Type	R3.2DB (10'6")	R2.8DB (9'2")	M2.55TB (8'4")	M2.15TB (7'1")
1 Shipping Height*	3590 mm (11'8")	3690 mm (12'1")	3700 mm (12'1")	3740 mm (12'3")
2 Shipping Length	11 120 mm (36'6")	11 170 mm (36'8")	10 900 mm (35'9")	11 150 mm (36'7")
3 Tail Swing Radius	3490 mm (11'5")	3490 mm (11'5")	3490 mm (11'5")	3490 mm (11'5")
4 Length to Center of Rollers	4040 mm (13'3")	4040 mm (13'3")	4040 mm (13'3")	4040 mm (13'3")
5 Track Length	5060 mm (16'7")	5060 mm (16'7")	5060 mm (16'7")	5060 mm (16'7")
6 Ground Clearance**	742 mm (2'5")	742 mm (2'5")	742 mm (2'5")	742 mm (2'5")
Ground Clearance**	690 mm (2'3")	690 mm (2'3")	690 mm (2'3")	690 mm (2'3")
7 Track Gauge	2920 mm (9'7")	2920 mm (9'7")	2920 mm (9'7")	2920 mm (9'7")
8 Transport Width				
700 mm (28") Shoes	3670 mm (12'0")	3670 mm (12'0")	3670 mm (12'0")	3670 mm (12'0")
600 mm (24") Shoes	3670 mm (12'0")	3670 mm (12'0")	3670 mm (12'0")	3670 mm (12'0")
9 Cab Height*	3360 mm (11'0")	3360 mm (11'0")	3360 mm (11'0")	3360 mm (11'0")
10 Counterweight Clearance**	1460 mm (4'9")	1460 mm (4'9")	1460 mm (4'9")	1460 mm (4'9")
Bucket Type	DB1550SDV	DB1550SDV	TB1650SD	TB1650SD
Bucket Capacity	SAE 1.9 m <sup>3</sup> (2.49 yd <sup>3</sup> )	SAE 1.9 m <sup>3</sup> (2.49 yd <sup>3</sup> )	SAE 2.41 m <sup>3</sup> (3.15 yd <sup>3</sup> )	SAE 2.41 m <sup>3</sup> (3.15 yd <sup>3</sup> )
Bucket Tip Radius	1845 mm (6'1")	1845 mm (6'1")	1893 mm (6'3")	1893 mm (6'3")

<sup>\*</sup>Including shoe lug height.

<sup>\*\*</sup>Without shoe lug height.

#### **Working Ranges**

All dimensions are approximate.



	Reach Boom 6.5 m (21'4")		Mass Boom 6.18 m (20'3")	
Counterweight	6.25 m	t (6.9 t)	8.45 m	t (9.3 t)
Stick Type	R3.2DB (10'6")	R2.8DB (9'2")	M2.55TB (8'4")	M2.15TB (7'1")
1 Maximum Digging Depth	7590 mm (24'11")	7190 mm (23'7")	6650 mm (21'10")	6250 mm (20'6")
2 Maximum Reach at Ground Level	11 130 mm (36'6")	10 830 mm (35'6")	10 260 mm (33'8")	9830 mm (32'3")
3 Maximum Cutting Height	10 250 mm (33'8")	10 330 mm (33'11")	9970 mm (32'9")	9620 mm (31'7")
4 Maximum Loading Height	7000 mm (23'0")	7000 mm (23'0")	6610 mm (21'8")	6330 mm (20'9")
5 Minimum Loading Height	2500 mm (8'2")	2900 mm (9'6")	2920 mm (9'7")	3320 mm (10'11")
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6790 mm (22'3")	6370 mm (20'11")	5810 mm (19'1")	5280 mm (17'4")
7 Maximum Vertical Wall Digging Depth	5480 mm (18'0")	5460 mm (17'11")	4450 mm (14'7")	3810 mm (12'6")
Bucket Type	DB1550SDV	DB1550SDV	TB1650SD	TB1650SD
Bucket Capacity	SAE 1.9 m <sup>3</sup> (2.49 yd <sup>3</sup> )	SAE 1.9 m <sup>3</sup> (2.49 yd <sup>3</sup> )	SAE 2.41 m <sup>3</sup> (3.15 yd <sup>3</sup> )	SAE 2.41 m <sup>3</sup> (3.15 yd <sup>3</sup> )
Bucket Tip Radius	1845 mm (6'1")	1845 mm (6'1")	1893 mm (6'3")	1893 mm (6'3")

### **Operating Weight and Ground Pressure**

	700 mm (28") Triple Grouser Shoes		600 mm (24") Double Grouser Shoes	
Counterweight 6.25 mt (6.9 t)				
HD Reach Boom – 6.5 m (21'4")				
HD R3.2DB (10'6")	38 500 kg (84,900 lb)	61.5 kPa (8.9 psi)	39 000 kg (86,000 lb)	72.7 kPa (10.5 psi)
HD R2.8DB (9'2")	38 400 kg (84,700 lb)	61.3 kPa (8.9 psi)	38 900 kg (85,800 lb)	72.5 kPa (10.5 psi)
Mass Boom – 6.18 m (20'3")				
M2.55TB (8'4")	38 900 kg (85,800 lb)	62.1 kPa (9.0 psi)	39 400 kg (86,900 lb)	73.4 kPa (10.6 psi)
M2.15TB (7'1")	38 900 kg (85,800 lb)	62.1 kPa (9.0 psi)	39 400 kg (86,900 lb)	73.4 kPa (10.6 psi)
Counterweight 8.45 mt (9.3 t)				
HD Reach Boom – 6.5 m (21'4")				
HD R3.2DB (10'6")	40 700 kg (89,700 lb)	65.0 kPa (9.4 psi)	41 200 kg (90,800 lb)	76.8 kPa (11.1 psi)
HD R2.8DB (9'2")	40 600 kg (89,500 lb)	64.8 kPa (9.4 psi)	41 100 kg (90,600 lb)	76.6 kPa (11.1 psi)
Mass Boom – 6.18 m (20'3")				
M2.55TB (8'4")	41 000 kg (90,400 lb)	65.5 kPa (9.5 psi)	41 500 kg (91,500 lb)	77.3 kPa (11.2 psi)
M2.15TB (7'1")	40 900 kg (90,200 lb)	65.3 kPa (9.5 psi)	41 400 kg (91,300 lb)	77.1 kPa (11.2 psi)

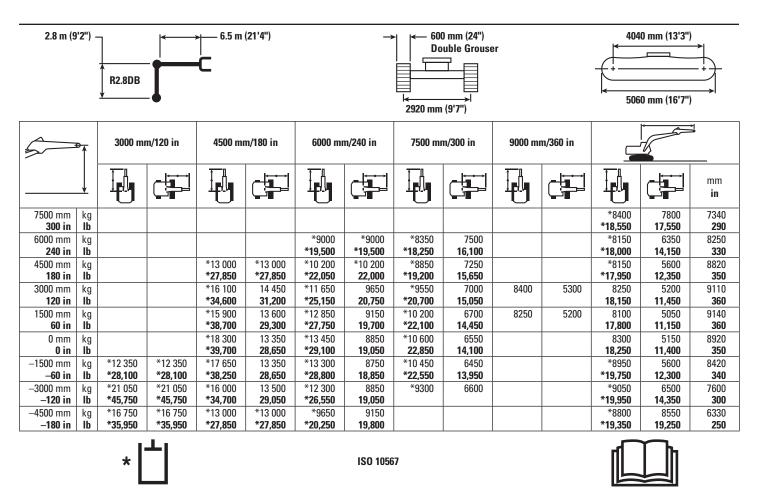
### **Major Component Weights**

Lower Structure (without Counterweight and Track)	
Long Undercarriage	10 700 kg (23,600 lb)
Upper Structure (without front linkage)	8900 kg (19,600 lb)
Counterweight	
6.25 mt (6.9 t)	6250 kg (13,900 lb)
8.45 mt (9.3 t)	8450 kg (18,629 lb)
Boom (includes lines, pins and stick cylinder)	
HD Reach Boom – 6.5 m (21'4")	4200 kg (9,300 lb)
Mass Boom – 6.18 m (20'3")	4000 kg (8,800 lb)
Stick (includes lines, pins and bucket cylinder)	
HD R3.2DB (10'6")	2000 kg (4,400 lb)
HD R2.8DB (9'2")	1900 kg (4,200 lb)
M2.55TB (8'4")	2000 kg (4,400 lb)
M2.15TB (7'1")	1900 kg (4,200 lb)
Track Shoe	
700 mm (28") triple grouser	4400 kg (9,700 lb)
600 mm (24") double grouser	4900 kg (10,800 lb)

### **Bucket and Stick Forces**

		Boom (21'4")	Mass Boom 6.18 m (20'3")				
Stick Type	R3.2DB (10'6")	R2.8DB (9'2")	M2.55TB (8'4")	M2.15TB (7'1")			
Severe Duty Bucket (DB1550SD, TB1550SD)							
Bucket Digging Force (ISO)	210 kN (47,210 lbf)	210 kN (47,210 lbf)	265 kN (59,570 lbf)	265 kN (59,570 lbf)			
Stick Digging Force (ISO)	167 kN (37,540 lbf)	185 kN (41,590 lbf)	191 kN (42,940 lbf)	222 kN (49,910 lbf)			
Bucket Digging Force (SAE)	177 kN (39,790 lbf)	177 kN (39,790 lbf)	224 kN (50,360 lbf)	224 kN (50,360 lbf)			
Stick Digging Force (SAE)	160 kN (35,970 lbf)	177 kN (39,790 lbf)	182 kN (40,920 lbf)	210 kN (47,210 lbf)			
Severe Duty Bucket (DB1650SD, TB1650SD)							
Bucket Digging Force (ISO)	210 kN (47,210 lbf)	210 kN (47,210 lbf)	261 kN (58,680 lbf)	261 kN (58,680 lbf)			
Stick Digging Force (ISO)	167 kN (37,540 lbf)	185 kN (41,590 lbf)	190 kN (42,710 lbf)	221 kN (49,680 lbf)			
Bucket Digging Force (SAE)	180 kN (40,470 lbf)	180 kN (40,470 lbf)	231 kN (51,930 lbf)	231 kN (51,930 lbf)			
Stick Digging Force (SAE)	161 kN (36,190 lbf)	178 kN (40,020 lbf)	184 kN (41,360 lbf)	213 kN (47,880 lbf)			
Heavy Duty Bucket (TB1650HD)							
Bucket Digging Force (ISO)			264.9 kN (59,550 lbf)	264.9 kN (59,550 lbf)			
Stick Digging Force (ISO)			190.8 kN (42,890 lbf)	222.2 kN (49,960 lbf)			
Bucket Digging Force (SAE)			235.6 kN (52,960 lbf)	235.6 kN (52,960 lbf)			
Stick Digging Force (SAE)			184.9 kN (41,560 lbf)	214.3 kN (48,180 lbf)			

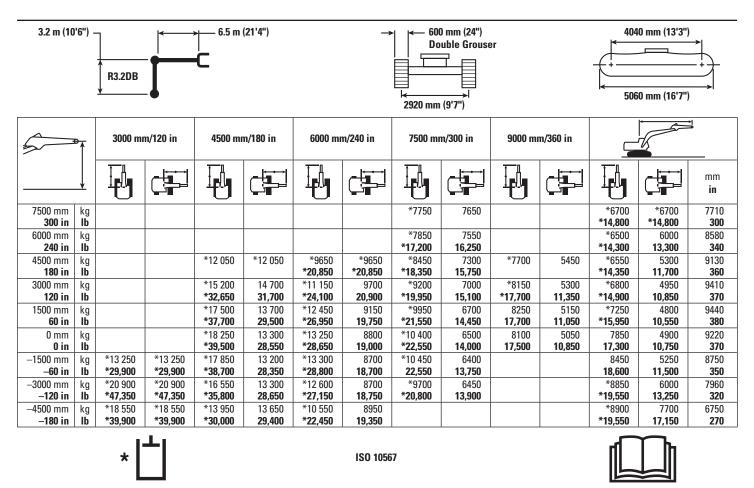
#### Reach Boom Lift Capacities – Long Undercarriage – Counterweight: 6.25 mt (6.9 t)



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

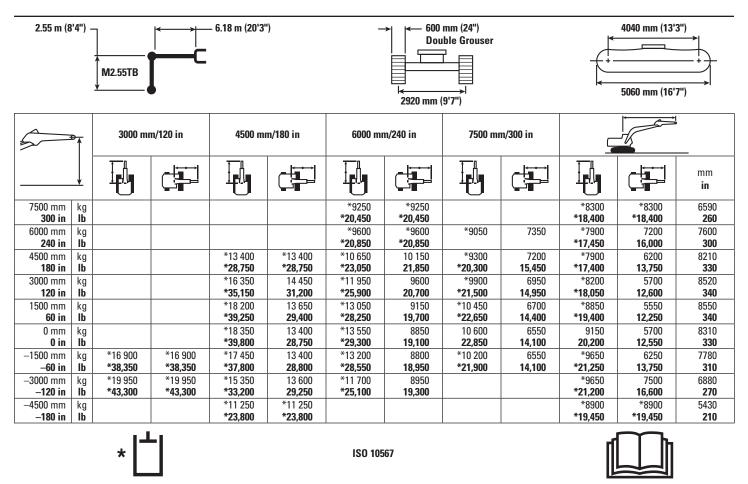
#### Reach Boom Lift Capacities – Long Undercarriage – Counterweight: 6.25 mt (6.9 t)



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

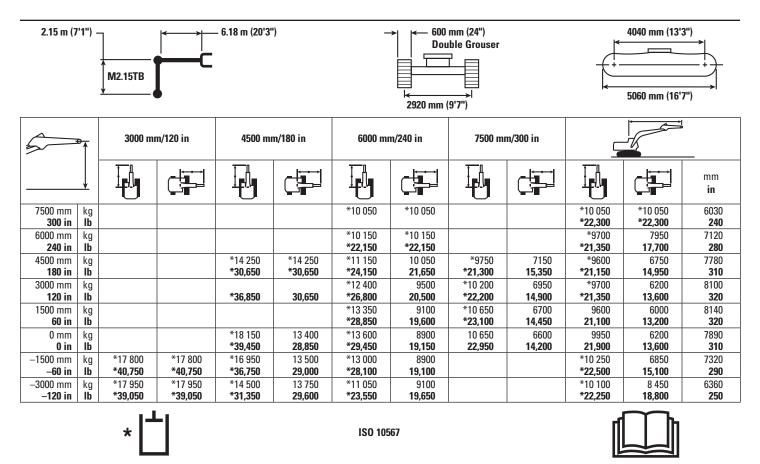
#### Mass Boom Lift Capacities – Long Undercarriage – Counterweight: 6.25 mt (6.9 t)



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

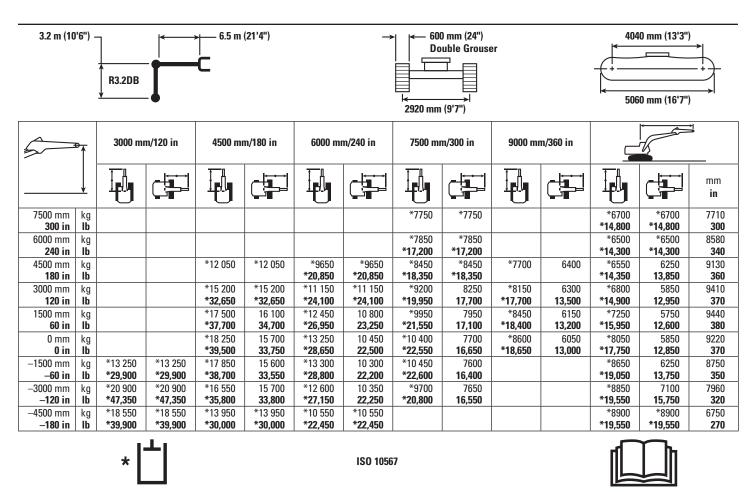
#### Mass Boom Lift Capacities – Long Undercarriage – Counterweight: 6.25 mt (6.9 t)



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

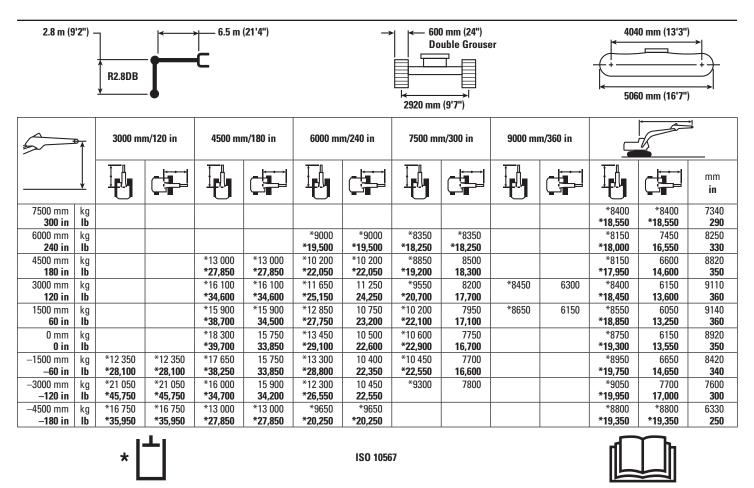
#### Reach Boom Lift Capacities – Long Undercarriage – Counterweight: 8.45 mt (9.3 t)



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

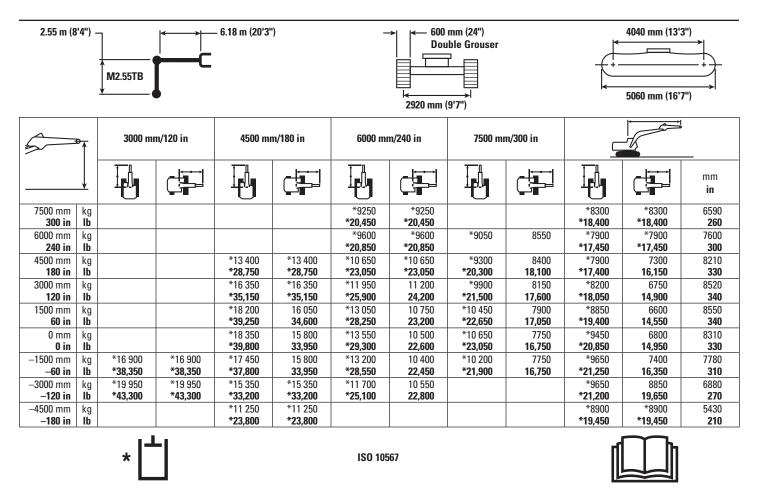
#### Reach Boom Lift Capacities – Long Undercarriage – Counterweight: 8.45 mt (9.3 t)



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

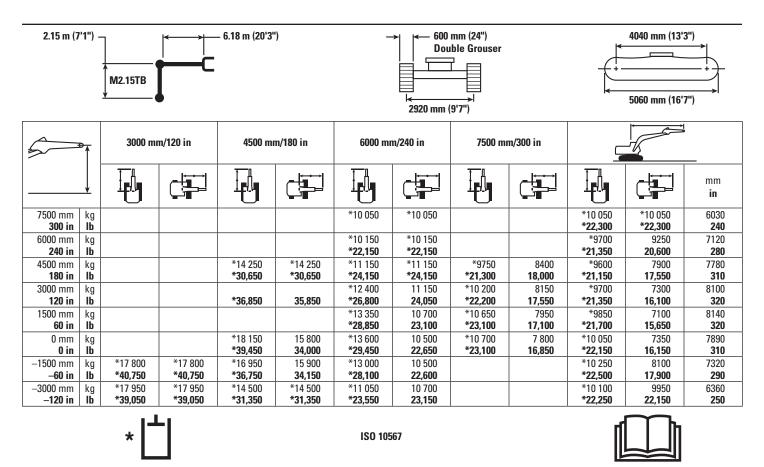
#### Mass Boom Lift Capacities – Long Undercarriage – Counterweight: 8.45 mt (9.3 t)



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

#### Mass Boom Lift Capacities – Long Undercarriage – Counterweight: 8.45 mt (9.3 t)



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

### 340D2 L Work Tool Offering Guide\*

Boom Type		Reach HD	Mass	Reach HD	Mass		
Stick Size		R3.2DB HD	M2.55	R3.2DB HD	M2.55		
Counterweight		Stan	dard	8.5 mt			
Hydraulic Hammer – 2410 k	ag (5,310 lb)	H140Es	H140Es	H140Es	H140Es		
Hydraulic Hammer – 3230 k		H160Es	H160Es^	H160Es	H160Es^		
Hydraulic Hammer – 4000 k	(8,820 lb)	H180Es***^	H180Es**^	H180Es***	H180Es^		
Multi-Processor		MP30 with CC Jaw**	MP30 with CC Jaw**	MP30 with CC Jaw	MP30 with CC Jaw		
		MP30 with CR Jaw**	MP30 with CR Jaw**	MP30 with CR Jaw	MP30 with CR Jaw		
		MP30 with PP Jaw***	MP30 with PP Jaw**	MP30 with PP Jaw**	MP30 with PP Jaw**		
		MP30 with PS Jaw***	MP30 with PS Jaw**	MP30 with PS Jaw	MP30 with PS Jaw		
		MP30 with S Jaw***	MP30 with S Jaw**	MP30 with S Jaw	MP30 with S Jaw		
		MP30 with TS Jaw***	MP30 with TS Jaw***	MP30 with TS Jaw***	MP30 with TS Jaw**		
Crusher		P335**	P335**	P335	P335		
Pulverizer		P235***	P325**	P235***	P325		
Demolition and Sorting Grapple		G325B					
		G330	G330	G330	G330		
Mobile Scrap and Demolitio	n Shear	S325B		S325B			
					S340***		
		S365C#	S365C#	S365C#	S365C#		
				S385C#	S385C#		
Compactor (Vibratory Plate	)	CVP110	CVP110	CVP110	CVP110		
Contractors' Grapple		G130B	G145B	G130B	G145B		
Trash Grapple							
Thumbs		_					
Orange Peel Grapples		_		11.1.01.010D0X			
Rakes		-		railable for the 340D2 L. aler for proper match.			
Pin Grabber Coupler	CL-QC	-	Consuit your Cat dea	ner for proper maten.			
Dedicated Quick Coupler	CW-45	-					
	CW-45S	_					

<sup>\*</sup> Offerings not available in all areas. Matches are dependent on excavator configurations. Consult your Cat dealer to determine what is offered in your area and for proper work tool match.

<sup>\*\*</sup> Pin-on or CW coupler

<sup>\*\*\*</sup> Pin-on only

<sup>#</sup> Boom mount

 $<sup>^{\</sup>wedge}\,$  Hammer is only a match when usage is less then 50%

#### **Bucket Specifications and Compatibility – China Region**

										Counter	weight	
									6.25 m	t (6.9 t)	6.25 mt (6.9 t)	
										Boo	m	
									R6.5HD (21'4")		M6.18 (20'3")	
		Wi	dth	Cap	acity	We	ight	Fill		Stic	ick	
	Linkage	mm	in	m³	yd³	kg	lb	%	R2.8HD (9'2")	R3.2HD (10'6")	M2.55 (8'4")	
DB/TB Linkage witho	ut Quick Coup	oler										
Heavy Duty (HD)	DB	1700	67	2.12	2.77	1647	3,630	100%	•	•		
	TB	1650	66	2.41	3.16	2259	4,979	100%			•	
	TB	1850	73	2.69	3.52	2543	5,606	100%			•	
Severe Duty (SD)	DB	1550	62	1.88	2.46	1787	3,939	90%	•	•		
	TB	1550	61	2.14	2.80	2170	4,783	90%			•	
	TB	1700	67	2.41	3.16	2409	5,309	90%			•	
Extreme Duty (SD)	DB	1350	54	1.64	2.14	1804	3,976	90%	•	•		
			Max	imum lo	ad pin-or	(payload	+ bucket)	kg	6195	5890	7170	
								lb	13,654	12,982	15,803	

The above loads are in compliance with hydraulic excavator standard EN474, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with General Duty tips.

#### **Maximum Material Density:**

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)

#### **Bucket Specifications and Compatibility – CIS/AME Region**

									Counterweight				
									8.45 mt (9.3 t) <b>Boom</b>				
									M6.18	(20'3")	R6.5HD (21'4")		
		Wi	dth	Cap	acity	We	ight	Fill	Stick				
	Linkage	mm	in	m³	yd³	kg	lb	%	M2.15 (7'1")	M2.55 (8'4")	R3.2HD (10'6")		
DB/TB Linkage witho	ut Quick Coup	oler											
General Duty (GD)	DB	1650	65	2.12	2.76	1352	2,979	100%			•		
	TB	1650	66	2.41	3.16	2027	4,468	100%	•	•			
Heavy Duty (HD)	DB	1500	60	1.88	2.46	1600	3,526	100%			•		
	DB	1650	66	2.14	2.80	1730	3,814	100%			•		
	DB	1800	72	2.36	3.08	1851	4,080	100%			•		
	TB	1750	70	2.60	3.40	2240	4,936	100%	•	•			
	TB	1800	72	2.69	3.52	2367	5,217	100%	•	•			
Severe Duty (SD)	DB	1650	66	2.12	2.80	1827	4,028	90%			•		
	TB	1700	67	2.41	3.16	2385	5,257	90%	•	•			
			Max	imum lo	ad pin-or	(payload	+ bucket)	kg	9205	9320	7060		
								lb	20,288	20,541	15,560		

The above loads are in compliance with hydraulic excavator standard EN474, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with General Duty tips.

#### **Maximum Material Density:**

2100 kg/m³ (3,500 lb/yd³)

#### **Bucket Specifications and Compatibility – ADSD-S Region**

									Counterweight
									8.45 mt (9.3 t)
									Boom
									M6.18 (20'3")
		Width		Capacity		Weight		Fill	Stick
	Linkage	mm	in	m³	yd³	kg	lb	%	M2.55 (8'4")
TB Linkage without Quick Coupler									
Heavy Duty (HD)	TB	1800	72	2.69	3.52	2320	5,115	100%	•
Severe Duty Power (SDP)	TB	1350	54	1.87	2.44	2065	4,551	90%	•
Severe Duty Power Spade (SDPV)	TB	1650	66	2.41	3.16	2385	5,257	90%	•
Extreme Duty Power (XDP)	TB	1550	61	2.00	2.59	2516	5,545	90%	•
	•		Max	imum lo	ad pin-or	(payload	+ bucket)	kg	9320
								lb	20,541

The above loads are in compliance with hydraulic excavator standard EN474, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with General Duty tips.

**Maximum Material Density:** 

2100 kg/m³ (3,500 lb/yd³)

#### **Bucket Specifications and Compatibility – APD except China Region**

										Counte	rweight	
								8.45 mt (9.3 t)		8.45 mt (9.3 t)		
										Во	om	
									R6.5HD (21'4")		M6.18 (20'3")	
		Wi	dth	Cap	acity	We	ight	Fill	Stick			
	Linkage	mm	in	m³	yd³	kg	lb	%	R2.8HD (9'2")	R3.2HD (10'6")	M2.55 (8'4")	
DB/TB Linkage With	out Quick Cou	pler										
Heavy Duty (HD)	DB	1700	67	2.12	2.77	1647	3,630	100%	•	•		
	TB	1650	66	2.41	3.16	2259	4,979	100%			•	
	TB	1850	73	2.69	3.52	2543	5,606	100%			•	
Severe Duty (SD)	DB	1550	62	1.88	2.46	1787	3,939	90%	•	•		
	TB	1550	61	2.14	2.80	2170	4,783	90%			•	
	TB	1700	67	2.41	3.16	2409	5,309	90%			•	
			Max	imum lo	ad pin-or	(payload	+ bucket)	kg	7450	7060	9320	
								lb	16,420	15,560	20,541	

The above loads are in compliance with hydraulic excavator standard EN474, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with General Duty tips.

#### **Maximum Material Density:**

2100 kg/m³ (3,500 lb/yd³)

#### **Standard Equipment**

Standard equipment may vary. Consult your Cat dealer for details.

#### **ENGINE**

- Diesel engine Cat C9 ACERT
- 2300 m (7,546 ft) altitude capability with no deration
- 80 amp alternator
- · Air intake heater
- U.S. EPA Tier 3, EU Stage IIIA, and China Nonroad III emission standards
- High power version with Power Management Mode
- Waved fin radiator with enough space for cleaning operation
- · Radial seal air filter
- Automatic engine speed control
- Water separator in fuel line
- Two (2) micron fuel filters
- Two speed travel
- · Air prefilter

#### CAB

- Joystick without tool control system
- Floor mat
- · Windshield washer
- · Cab mirrors
- · Pressurized cab
- Mechanical suspension seat
- Positive filtered ventilation
- Adjustable armrest
- Seat belt, retractable (51 mm [2 in] or 76 mm [3 in] width)
- 70/30 split front windshield
- Laminated upper front windshield and tempered other windows
- Sliding upper door window
- Openable front windshield with assist device
- · Openable roof hatch
- Removable lower windshield, within cab storage bracket

- Pillar mounted upper windshield wiper and washer
- Bi-level air conditioner (automatic) with defroster (pressurized function)
- Full color and full graphic LCD display with warning, filter/fluid change, and working hour information
- Control lever joysticks, seat integrated
- Neutral lever (lock out) for all controls
- Travel control pedals with removable hand levers
- Two stereo speakers
- Radio mounting
- · Beverage holder
- · Coat hook
- Interior lighting
- Ashtray and lighter
- Rear window, emergency exit
- Capability to install two additional pedals
- Bolt-on FOGS (Falling Objects Guarding System) capability
- Sun screen
- Travel control pedals with removable hand levers

#### **ELECTRICAL**

- Circuit breaker
- Adopt Cat data link with capability of using E.T.
- Electric Refueling Pump with auto shut off switch

#### **HYDRAULIC**

- Hydraulic main pump
- · Regeneration circuit for boom and stick
- Capability of installing stackable valves for main valve
- Capability of installing additional auxiliary pump and circuit

- Capability of installing boom lowering control device and stick lowering check valve
- Capability of installing Cat Bio hydraulic oil
- Boom lowering device for back up
- Boom drift reducing valve
- Stick drift reducing valve
- Reverse swing damping valve
- Automatic swing parking brake
- High performance hydraulic return filter

#### **SECURITY**

- Caterpillar one key security system
- · Door locks and cap locks
- Signaling/warning horn
- Mirrors, rearview (frame right, cab left)
- · Secondary engine shutoff switch
- Capability to electrically connect a beacon

#### LIGHTS

- Working light, storage box mounted
- · Interior lighting

#### **UNDERCARRIAGE**

- · Grease Lubricated Track GLT2, resin seal
- · Idler and center section track guiding guards
- Towing eye on baseframe
- Heavy duty bottom guard
- Track shoes
- -600 mm (24") double grouser shoe
- -700 mm (28") triple grouser shoe

#### **GUARDS**

• Full length track guiding guard (two pieces)

#### OTHER STANDARD EQUIPMENT

• Counterweight (6.25 mt, 6.9 t)

# 340D2 L Optional Equipment

#### **Optional Equipment**

Optional equipment may vary. Consult your Cat dealer for details.

#### **CAB**

• 12V-10A power supply

#### **HYDRAULIC SYSTEM**

• Boom and stick high pressure lines

#### LINKAGE

- Mass boom 6.18 m (20'3")
- M2.55TB stick 2.55 m (8'4")
- M2.15TB stick 2.15 m (7'1")
- Heavy duty reach boom -6.5 m (21'4")
- -R2.8DB stick 2.8 m (9'2")
- -R3.2DB stick 3.2 m (10'6")
- · Bucket linkage
- -DB-Family (with or without lifting eye)
- -TB-Family (with or without lifting eye)
- Arctic package

#### OTHER OPTIONAL EQUIPMENT

- Starting kit, cold weather
- Electric refueling pump with auto shut off switch
- Counterweight (8450 kg/18,629 lb) with lifting eye
- Falling object guards (FOGS)

#### **TECHNOLOGY**

• Product Link<sup>TM</sup>

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com** 

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEHQ7627-03 (01-2019) Replaces AEHQ7627-02 (GCN1, AME, CIS, ADSDS, APD)

