General Specifications

Titan™ 130 Gas Turbine

- Industrial, Single-Shaft
- 14 Stage Axial Compressor
  - Variable Inlet Guide Vanes and Stators
  - Pressure Ratio: 19.1:1
  - Inlet Airflow: 55.4 kg/sec (122 lb/sec)
  - Vertically Split Case
- Combustion Chamber, Annular-Type
  - 21 Conventional Fuel Injectors
  - 14 Lean-Premixed, Dry Low Emissions SoLoNOx™ Injectors
  - Single Torch Ignitor System
- Power Turbine
  - 3-Stage Reaction
  - Clockwise Rotation
- Bearings
  - 3 Radial Journal: Tilt-Pad
  - 1 Thrust, Active: Tilt-Pad
  - 1 Thrust, Inactive: Fixed Tapered Land
- Coatings
  - Compressor: Inorganic Aluminum
  - Turbine and Nozzle Blades: Platinum Aluminide (Stages 1 and 2)
- Vibration Transducer Type
  - Proximity Probes, 2 per Radial Bearing/2 per Thrust Bearing

Main Reduction Drive

- Epicyclic Type
  - 1500 or 1800 rpm (50 or 60 Hz)
  - Vibration monitoring: Acceleration Transducer

Generator

- 4 Pole, 3 Phase, 6 Wire, Wye Connected, Synchronous with Permanent Magnet Generator Exciter
- Available Construction Types:
  - Open Drip-Proof Construction
  - CACA/TEAAC (Closed Air, Cooling Air/Totally Enclosed, Air to Air Cooling)*
  - CACW/TEWAC (Closed Air, Cooling Water/Totally Enclosed, Water to Air Cooling)*
- Sleeve Bearings
- Vibration Monitoring: Velocity Transducers
- Vibration Monitoring: Displacement Transducers*

- NEMA Class F Insulation
- Class B Temperature Rise*
- Continuous Duty Rating Voltages:
  - 3300, 6600, 11 000 (50Hz)
  - 4160, 6900, 12 470, 13 200, 13 800 (60Hz)

Package

- Mechanical Construction
  - Steel Base Frame with Drip Pans
  - 316L Stainless Steel Piping
  - Compression Type Tube Fittings
- Start System
  - Direct Drive AC Motor with VFD Control
- Package Electrical Certification
  - NEC, CSA Class 1, Group D, Div.2
- Fuel System
  - Natural Gas
  - Diesel*
  - Dual (Natural Gas and Diesel)*
  - Low BTU Gas*
- Integrated Lube Oil System
  - Turbine-Driven Lube Pump
  - AC Motor Driven Pre/Post Lube Pump
  - DC Motor Driven Backup Lube Pump
  - Air to Oil Cooler
  - Water to Oil Cooler*
  - Integral Lube Oil Tank
  - Lube Oil Tank Heater
  - Lube Oil Filter
  - Duplex Lube Oil Filter*
  - Oil Tank Vent Separator with Flame Arrester
- Air Inlet and Exhaust Systems
  - Carbon Steel
  - Stainless Steel*
  - Barrier Type Filters
  - Self-Cleaning Filters
  - Inlet and Exhaust Silencers
  - Inlet Evaporative Cooler*
  - Inlet Chiller Coils*
- Enclosure
  - Complete Package
  - Driver Only*
  - Fire Detection and CO2 Suppression System
- Turbine Compressor Cleaning Systems
  - On-Crank/On-Line
  - Portable Cleaning Tank*
- Package Power
  - 120VDC Battery/Charger System
- Turbotronic™ On-Skid Gas Turbine and Generator Control System Features
  - Combination Generator Control Module with Load Share, Auto Synchronization, Voltage Control
  - Standard Display with Discrete Event Log, Strip Chart, Historical Trend, Maintenance Screen
  - Vibration and Temperature Monitoring
  - English Display Text and Labels
  - Spanish, Portuguese, German, French or Simplified Chinese Display Text
  - Auxiliary and Remote Display/Control Terminals*
  - Turbine Performance Map*
  - KW Import Control*
  - KVAR/Power Factor Control*
  - ControlNet Redundant Media, Ethernet or Modbus RS232C/422/485 Supervisory Interface*
  - Heat Recovery Application Interface*
  - Multi-Unit Applications: Load Shed Control, Import/Export or kW/KVAR Control Panels*
  - InSight System™ Equipment Health Management*
  - Printer/Logger*

- Electrical System Options
  - Neutral Grounding Resistor or Transformer*
  - Switchgear and Generator Protective Relay*
  - Motor Control Center with Automatic Transfer Switch*
- Documentation
  - Drawings
  - Quality Control Data Book
  - Inspection and Test Plan
  - Test Reports
  - O&M Manuals
- Factory Testing of Turbine
- Factory Testing of Package Systems
  - Non-Dynamic
  - Dynamic

* Option
**Performance**

Output Power: 16,530 kW

Heat Rate: 10,160 kJ/kWe-hr (9,630 Btu/kWe-hr)

Exhaust Flow: 202,510 kg/hr (446,460 lb/hr)

Exhaust Temperature: 490°C (910°F)

**Application Performance**

Steam (Unfired): 29.2 tonnes/hr (64,490 lb/hr)

Steam (Fired): 134.1 tonnes/hr (295,730 lb/hr)

Chilling (Absorp.): 25,240 kW (7170 refrigeration tons)

Nominal rating – per ISO At 15°C (59°F), sea level

No inlet/exhaust losses

Relative humidity 60%

Natural gas fuel with

LHV = 35 MJ/Nm³ (940 Btu/scf)

No accessory losses

Engine efficiency: 35.4% (measured at generator terminals)

**Enclosure Access and Maintenance Space**

MINIMUM SPACE CLEARANCE REQUIRED FOR ENCLOSURE ACCESS DOORS AND ROUTINE OPERATION AND MAINTENANCE

MINIMUM CLEARANCE REQUIRED FOR ENGINE REMOVAL

Package Height: 3.9 m (12' 9")

Package Weight: 87,510 kg (192,925 lb)

Dry weight, unenclosed height

*SoLoNOx*