Oil & Gas Applications



### **General Specifications**

#### Mars® 90 Gas Turbine

- · Industrial, Two-Shaft
- · Axial Compressor
  - 15-Stage
  - Variable Inlet Guide Vanes and Stators
  - Pressure Ratio: 16.3:1
  - Inlet Airflow:
    - 39.7 kg/sec (87.5 lb/sec)
  - Vertically Split Case
- · Combustion Chamber
  - Annular-Type, Conventional or Lean-Premixed, Dry, Low Emission (SoLoNOx™)
  - 21 Fuel Injectors (Conventional)
  - 14 Fuel Injectors (SoLoNOx)
  - Torch Ignitor System
- · Gas Generator Turbine
  - 2-Stage, Reaction
  - Max. Speed: 11,170 rpm
  - Thrust Bearing, Active: Tilting-Pad
  - Thrust Bearing, Inactive:
     Fixed Tapered Land
- · Power Turbine
  - 2-Stage, Axial
  - Max. Speed: 9500 rpm
  - Thrust Bearing, Active: Tilting-Pad
  - Thrust Bearing, Inactive:
     Fixed Tapered Land
- · Journal Bearings
  - Tilting-Pad
- Coatings
  - Compressor: Inorganic Aluminum
  - Turbine and Nozzle Blades:
     Platinum Aluminide
- · Vibration Transducer Type
  - Proximity Probes
  - Velocity Pick-up

### **Key Package Features**

- · Driver Skid with Drip Pans
- · Driven Equipment Skid
  - Multi-Stage Compressor Options, Single-Body or Tandem Compressor Configurations
  - Pipeline Compressor Options
  - Compressor Auxiliary Systems
- · Compressors
- 316L Stainless Steel Piping ≤4"
- · Compression-Type Tube Fittings
- Digital Display Panel
- · Electrical System Options
- NEC, Class I, Group D, Div 1, or Div 2
- ATEX, Zone 2
- CENELEC, Zone 1
- Turbotronic<sup>™</sup> Microprocessor Control System
  - Onskid Control System (Div 2 or ATEX, Zone 2)
  - Freestanding Control Console
  - Color Video Display
  - Vibration Monitoring
- Control Options
  - 120-VDC Accessory Battery/ Charger System
  - Gas Turbine and Package Temperature Monitoring
  - Serial Link Supervisory Interface
  - Turbine Performance Map
  - Compressor Performance Map
  - Historical Displays
- Printer/Logger
- Remote Monitoring and Diagnostics Option
- Process Controls
- Compressor Anti-Surge Control
- Field Programming

- · Start Systems
  - Pneumatic
  - Direct-Drive AC
- Natural Gas Fuel System
- Integrated Lube Oil System
   Turbine-Driven Accessories
  - AC Motor-Driven Accessories
- Oil System Options
  - Oil Cooler
  - Oil Heater
  - Tank Vent Separator
  - Flame Trap
- Package Skid Design
  - Optional Modifications for Floating Production Applications
  - Drop-In Lube Oil Tank
  - Modularized System Design
- Axial Compressor Cleaning Systems
  - On-Crank
  - On-Crank/On-Line
  - Portable Cleaning Tank
- · Gearbox (if applicable)
- Speed Increaser
- Speed Decreaser
- Air Inlet and Exhaust System Options (Carbon or Stainless Steel)
- Enclosure and Associated Options
- Factory Testing of Turbine and Package
- Documentation
- Drawings
- Quality Control Data Book
- Inspection and Test Plan
- Test Reports
- Operation and Maintenance Manuals

A Caterpillar Company

## **MARS 90**

Oil & Gas Applications

# **Gas Turbine Compressor Set**

### **Performance**

Output Power	9860 kW (13.220 hp)
Heat Rate	10 830 kJ/kW-hr (7655 Btu/hp-hr)
Exhaust Flow	144 585 kg/hr (318,755 lb/hr)
Exhaust Temp.	465°C (870°F)

Nominal Rating – ISO At 15°C (59°F), sea level

No inlet/exhaust losses

Relative humidity 60%

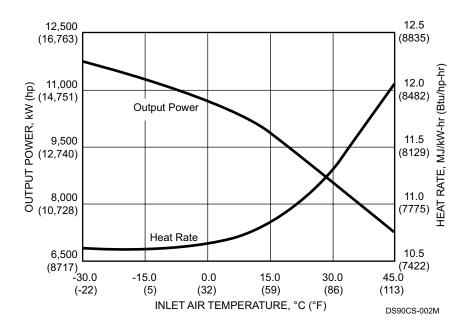
Natural gas fuel with LHV = 35 MJ/nm³ (940 Btu/scf)

Optimum power turbine speed

AC-driven accessories

Engine efficiency: 33.2%

### **Available Power**

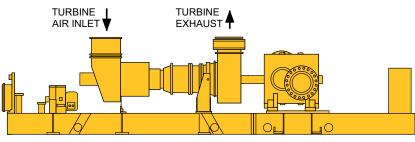


### Package Dimensions\*

Length: 9.1 m (29' 11") Width: 2.8 m (9' 2") Height: 3.4 m (11' 0")

Typical Weight: 33 565 kg (74,000 lb)

\*Driver package only, dry weight, unenclosed height



DS90CS-003M



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