CATERPILLAR ENGINE SPECIFICATIONS

I-6, 4-Stroke-Cycle Diesel

Bore: 145.0 mm (5.71 in)  
Stroke: 183.0 mm (7.2 in)  
Displacement: 18.1 L (1,104.53 in3)  
Aspiration: Turbocharged Aftercooled  
Compression Ratio: 16.3:1  
Rotation (from flywheel end): Counterclockwise  
Weight, Net Dry (approximate): 1769 kg (3900 lb)

FEATURES

Emissions & Regulations

Worldwide Supplier Capability
Caterpillar
- Casts engine blocks, heads, cylinder liners, and flywheel housings
- Machines critical components
- Assembles complete engine
- Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities
Ownership of these manufacturing processes enables Caterpillar to produce high quality, dependable product.

Testing
Prototype testing on every model:
- proves computer design
- verifies system torsional stability
- functionality tests every model

Every Caterpillar engine is dynamometer tested under full load to ensure proper engine performance.

Full Range of Attachments
Wide range of bolt-on system expansion attachments, factory designed and tested.

Unmatched Product Support Offered Through Worldwide Caterpillar Dealer Network
More than 1,800 dealer outlets
Caterpillar factory-trained dealer technicians service every aspect of your industrial engine  
99.7% of parts orders filled within 24 hours worldwide
Caterpillar parts and labor warranty
Preventive maintenance agreements available for repair before failure options

Scheduled Oil Sampling program matches your oil sample against Caterpillar set standards to determine:
- internal engine component condition
- presence of unwanted fluids
- presence of combustion by-products

Web Site
For all your industrial power requirements, visit www.cat-industrial.com.
C18 ACERT™
Fire Pump
Tier 3
448 bkW/600 bhp @ 1900 rpm

STANDARD ENGINE EQUIPMENT

Air Inlet System
Dual turbocharger: front and rear inlet, 127.0 mm (5.0 in)
Separate Circuit Aftercooled (SCAC)

Charging System
Charging alternator 24 volt, 50 amp

Control System
Dual Electronic Control Modules (ECMs) - primary and secondary
Electronic governing, PTO speed control
Programmable ratings
Cold mode start strategy
Automatic altitude compensation
Power compensation for fuel temperature
Programmable low and high idle and total engine limit (TEL)
Electronic diagnostics and fault logging
Engine monitoring and protection system (speeds, temperature, pressure)
J1939 Broadcast (diagnostic, engine status and control)

Cooling System
Thermostats and housing, vertical outlet
Jacket water pump, gear driven, centrifugal
Heat exchanger (installed)
Expansion tank

Exhaust System
Exhaust manifold, dry
Dual turbo: exhaust elbow, dry 203 mm (8 in)

Flywheels and Flywheel Housing
Flywheel, SAE #1
Flywheel housing, SAE #1
SAE standard rotation

Fuel System
Electronic unit injector
Fuel filter, secondary, mid-mount (LH 2 micron high performance)
Fuel transfer pump, LH front
Fuel priming pump, LH mid-mount
Fuel sample valve, mounted on fuel filter base
Primary filter / water separator

Instrumentation
Instrument panel, LH
Engine oil pressure gauge
Voltmeter gauge
Water temperature gauge
Tachometer / engine hour meter

Lube System
Crankcase breather, front valve cover
Oil cooler, RH (dual)
Oil filter, RH
Oil pan, front sump
Oil filler, LH front
Oil dipstick, LH front
Oil pump

Mounting System
Front and rear support

Power Take-Offs
Flywheel stub shaft

Protection System
Stop-Start System, automatic (compatible with NFPA 20 requirements, able to be energized from either of two battery sources and capable of manual starter actuation)

Starting System
24 volt, LH electric starting motor
Jacket water heater (3 kW, 120-240 volt)

General
Vibration damper and guard
Paint, Caterpillar fire pump red
Lifting eyes
Automatic variable timing, electronic
Electronic installation kit, 70 pin connector (connectors, pins, sockets)
Literature, Owner and Operator's Manual
Performance curve is not shown since fire pump technical data is published at constant speed (rpm).

Below data is shown from 100% load to 10% load.

<table>
<thead>
<tr>
<th>Engine Speed rpm</th>
<th>Engine Power kW</th>
<th>Torque N·m</th>
<th>BSFC g/kW·hr</th>
<th>Fuel Rate L/hr</th>
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<tbody>
<tr>
<td>1900</td>
<td>448</td>
<td>2249</td>
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</table>
Performance curve is not shown since fire pump technical data is published at constant speed (rpm).

Below data is shown from 100% load to 10% load.

<table>
<thead>
<tr>
<th>Engine Speed rpm</th>
<th>Engine Power bhp</th>
<th>Engine Torque lb-ft</th>
<th>BSFC lb/bhp-hr</th>
<th>Fuel Rate gal/hr</th>
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Standby Fire Pump  Ratings represent the output which may be utilized to drive stationary fire pumps where the pumping equipment has been sized according to NFPA 20 standards. Engine rating is FM approved and UL listed (US and Canada).

Engine Performance  Diesel Engines — 7 liter and higher
All rating conditions are based on SAE J1995, inlet air standard conditions of 99 kPa (29.31 in. Hg) dry barometer and 25ºC (77ºF) temperature. Performance measured using a standard fuel with fuel gravity of 35º API having a lower heating value of 42,780 kJ/kg (18,390 btu/lb) when used at 29º C (84.2º F) with a density of 838.9 g/L.

<table>
<thead>
<tr>
<th>Engine Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1) Length</td>
</tr>
<tr>
<td>(2) Width</td>
</tr>
<tr>
<td>(3) Height</td>
</tr>
</tbody>
</table>

Note: Do not use for installation design. See general dimension drawings for detail (Drawing #322516).

Performance Number: EM0067-00
Feature Code: C18DF01 Arr. Number: 3311789
Materials and specifications are subject to change without notice.
15476130

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