

Caterpillar's Approach
to Sustainability

COMMITTED TO BUILDING A BETTER WORLD.



Environmental
Stewardship



Social
Responsibility



Economic
Growth

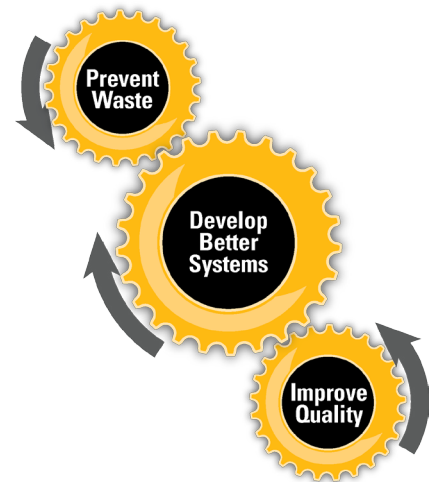
Sustainability is part of who we are and what we do every single day. We recognize progress involves a balance of **environmental stewardship**, **social responsibility** and **economic growth**.

THREE PRINCIPLES GUIDE OUR COMMITMENT TO MAKE SUSTAINABLE PROGRESS POSSIBLE.

PREVENT WASTE by improving the efficiency of our products, processes, services and solutions, not only reducing cost, but also minimizing use of materials, energy, water and land. We also minimize impacts to the environment and communities.

IMPROVE QUALITY beyond our processes, products, services, solutions. We improve quality of life for our employees, our customers and the quality of the communities and the environment in which Caterpillar operates.

DEVELOP BETTER SYSTEMS that integrate and optimize resources. We keep resources in the value chain through a circular flow of materials, energy and water. We maximize the life cycle benefits of resources, while minimizing their economic, social and environmental costs.



Recordable Injury Frequency (RIF) reduced 90.5% from 2003 to 2015.



In 2015, the Caterpillar Foundation invested USD \$46 million in communities:

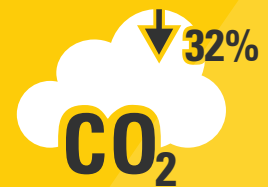
50% U.S. & Canada

24% Europe, Africa & Middle East

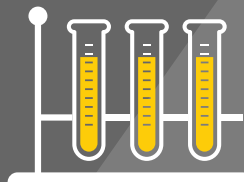
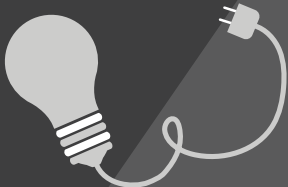
14% Asia Pacific

12% Latin America

\$46
MILLION



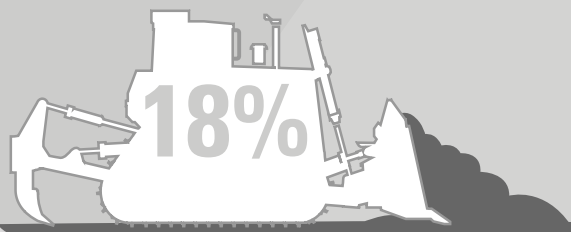
From 2006 to 2015, our facilities have reduced greenhouse gas (GHG) emissions intensity by 32%.



Caterpillar Reman processed 154 million pounds (70,000 metric tons) of end-of-life material in 2015.



18% of 2015 sales and revenues derived from products, services and solutions with an improved sustainability benefit.



To learn more, visit www.caterpillar.com/sustainability

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