

Cat® 349F L

Hydraulic Excavator

Productivity

- Same bucket force, stick force, swing torque, and lift capability as the 349E.
- Emissions package works without interrupting the job process or operator.

Fuel Efficiency

- C13 ACERT™ engine meets Japan 2014 (Tier 4 Final) emission standards.
- Electronic, fuel, air, and aftertreatment integration enhances fuel efficiency, reduces emissions, and extends service intervals.
- Two power modes standard, and eco help manage fuel consumption.
- Automatic engine speed control lowers rpm based on load for reduced fuel consumption.
- Automatic engine idle shutdown turns off the engine when it idles for more than a specified amount of time.

Technology

- Cat® Connect technology improves job site efficiency.
- Product Link™/VisionLink® connects owners to equipment, providing access to machine location, hours, fuel consumption, idle time, events, and diagnostic codes.
- Optional Cat Grade Control Depth and Slope helps operators work more productively and accurately with less rework.

Serviceability

- Routine maintenance items like grease points, fluid taps, and filters are easy to reach.
- Service door design helps prevent debris entry, latching in place to enhance service.
- Side-by-side cooling system is efficient and enables easy cleaning.

Comfort

- Full-size roll-over protective structure (ROPS) certified cab is quiet and comfortable.
- Automatic climate control system helps maintain consistent cab temperature.
- Joysticks and armrests adjust for operator preference.
- · Seats include heated and cooled options.
- LED monitor is programmable in 42 languages.
- Drink holders, storage areas, and auxiliary power outlets offer added convenience.

Versatility

- Common linkages between E and F Series support tool interchangeability.
- Multiple Cat Work Tools are available for a wide range of applications.
- Auxiliary tool control system maximizes performance of hammers, shears, compactors, multi-processors, and other Cat Work Tools.

Durability

- Built for long service life.
- Lower frame is reinforced to enhance component durability.
- Booms and sticks are built with baffle plates for added strength.
- Box-section structures with multi-plate fabrications, castings, and forgings are used in high-stress areas.
- Track shoes, links, rollers, idlers, and final drives are built with high-tensile-strength steel.
- Grease-lubricated track link prevents dirt and debris from entering.
- Counterweight bolted directly to the main frame for rigidity.



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Engine			
Engine Model	Cat C13 ACERT		
Gross Power – SAE J1995	322 kW (432 hp)		
Power – ISO 14396	317 kW (425 hp)		
Net Power – SAE J1349/ISO 9249	311 kW (417 hp)		
Bore	130 mm		
Stroke	157 mm		
Displacement	12.5 L		

Machine Weight		
Minimum Operating Weight*	47 500 kg	
Maximum Operating Weight**	49 300 kg	
*With standard undercarriage, 650 mm DG, Reach boom, R3.35 m stick		
**With long fix undercarriage, 750 mm TG, Reach boom, R3.35 m stick		

Hydraulic System			
Main System – Maximum Flow (Total)	770 L/min		
Swing System – Maximum Flow 385 L/min			
Maximum Pressure – Equipment			
Normal	35 000 kPa		
Maximum Pressure – Travel	35 000 kPa		
Maximum Pressure – Swing	27 500 kPa		
Pilot System – Maximum Flow	27 L/min		
Pilot System – Maximum Pressure	4120 kPa		

	Drive
Maximum Travel Speed	4.7 km/h
Maximum Drawbar Pull	335 kN

Sv	ving
Swing Speed	8.7 rpm
Swing Torque	148.5 kN·m

Service Refill Capacities			
Fuel Tank Capacity	720 L		
Cooling System	50 L		
Engine Oil (with filter)	38 L		
Swing Drive (each)	10 L		
Final Drive (each)	15 L		
Hydraulic System (including tank)	570 L		
Hydraulic Tank	407 L		
DEF Tank	41 L		

Dimensions			
Undercarriage Type	Standard	Long Fix	
Boom	Reach Boom 6.9 m		
Stick	R3.35TB		
Bucket	3.1	m³	
Shipping Height	3730 mm	3550 mm	
Shipping Length	11 920 mm	11 820 mm	
Tail Swing Radius	3760 mm	3760 mm	
Length to Center of Rollers	4030 mm	4360 mm	
Track Length	5040 mm	5370 mm	
Ground Clearance*	510 mm	510 mm	
Track Gauge	2740 mm	2740 mm	
Transport Width – 750 mm Shoes	3490 mm	3490 mm	
Cab Height	3220 mm	3220 mm	
Cab Height with Top Guard	3390 mm	3390 mm	
Counterweight Clearance*	1280 mm	1280 mm	
*Without shoe lug height.			

Working Ranges			
Undercarriage Type Standard/Long Fi			
Boom	Reach Boom 6.9 m		
Stick	R3.35TB		
Bucket	3.1 m³		
Maximum Digging Depth	7660 mm		
Maximum Reach at Ground Level	11 730 mm		
Maximum Cutting Height	10 820 mm		
Maximum Loading Height	7430 mm		
Minimum Loading Height	2750 mm		
Maximum Depth Cut for 2440 mm Level Bottom	7520 mm		
Maximum Vertical Wall Digging Depth	5830 mm		

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Based on the Labor, Safety and Health Laws in Japan, employer of small construction equipment are required to provide specific training for all operators on machines with ship weight less than 3 metric ton. For machines greater than 3 metric ton, operator needs to obtain operator license certification from a Government approved registered training school.

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