



Safety & Maintenance Checklist:

Feeder Breaker

SAFETY.CAT.COM™

Operator/Inspector _____ Date _____ Time _____ Serial Number _____
Breaker Hours _____ Conveyor Hours _____

What are you inspecting?	✓ What are you looking for?	✓ Evaluator Comments
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For more information, please refer to the Operation and Maintenance Manual or any other applicable manuals and instructions for this product. If you have questions, please contact your local Caterpillar dealer.

General Machine

Covers, Guards, Rubrails	Loose, Missing, Excessive Wear, Damage		
Lights	Damage, Working Properly		
All Hydraulic Cylinders, Hoses, Lines	Leaks, Damage, Excessive Wear		
All Hydraulic Cylinder Pins	Damage, Broken Lube Lines, Properly Lubricated		
Lube Lines	Wear Spots, Loose or Missing, Leaks		
Underneath Machine	Leaks, Damage		
Electrical Cables	Damage, Wear Spots, Mechanically Protected		
Main Electrical Motor	Damage, Proper Functionality, Secure,		
Gauges, Controls	Damage, Function, Leaks		
Fire Extinguisher / Fire Suppression System	Charge, Damage		
Crawler Chain and Drive Sprocket	Excessive Wear, Damage, Proper Adjustment		
Idler & Take-up Cylinder	Damage, Excessive Wear, Proper Adjustment		
Torque Hub (Left/Right)	Fluid Level, Damage, Leaks		
Tram Motor (Left/Right)	Proper Function, Damage, Leaking		
Hydraulic Oil Tank	Proper Fluid Level, Leaking, Damage		
Hydraulic Oil Filters	Leaking, Dirt Alarm Indicator Visible		
Heat Exchanger (If Equipped)	Leaking, Functional		

Breaker & Water/Dust Suppression System

Breaker Assembly	Damage, Missing or Damaged Bits, Bit Blocks		
Breaker Gear Reducer	Damage, Loose Bolts, Leaks, Lube Lines		
Water Lines	Damage, Leaking		
Spray Manifolds	Leaks, Damage, Clogged, Missing		
Gauges	Working, Damage, Proper Function		
Chain Drive (If Equipped)	Proper Tension, Lubricated		

Receiving Section, Discharge Section, Conveyor

Headshaft	Damage, Excessive Wear, Sprocket Teeth Worn		
Discharge Section Frame	Damage, Excessive Wear, Cracks		
Tailshaft	Damage, Excessive Wear, Sprocket Teeth Worn		
Tailshaft Take-Up Cylinders	Damage, Leaks, Proper Function, Lube Lines		
Side Boards	Damage, Functional, Missing Hardware		
Conveyor & Chain	Damage, Wear, Proper Adjustment & Alignment		
Conveyor Throat Chains	Proper Function, Damage, Mechanically Secured		
Conveyor Drive Motor(s)	Proper Function, Damage, Excessive Wear		
Receiving Section Frame	Damage, Excessive Wear, Cracks		

Control System

Radio Remote	Function, Damage		
Displays (Text and Graphic)	Function, Damage, Clean		
Alarms, Lights	Proper Function		
Emergency Stop Buttons, Pull Cords	Proper Function, Damage		

[HTTP://SAFETY.CAT.COM/CHECKLISTS](http://SAFETY.CAT.COM/CHECKLISTS)

V0611.3

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