



# Start-up and Shut Down Procedures - Skid Steer Loaders and Multi Terrain Loaders

SAFETY.CAT.COM™

Operator/Inspector \_\_\_\_\_ Date \_\_\_\_\_ Time \_\_\_\_\_

Serial Number \_\_\_\_\_ Machine Hours \_\_\_\_\_

Was procedure step completed properly?	✓	Evaluator Comments
For more information, please refer to the Operation and Maintenance Manual or any other applicable manuals and instructions for this product. If you have questions, please contact your local Caterpillar dealer.		

### STARTING THE MACHINE...

Always perform a walk-around inspection		
Mount the machine using 3 points of contact		
Fasten seat belt		
Lower arm bars		
Make sure the joystick controls are in neutral		
Adjust the seat mounted joysticks to your comfort		
Set throttle to half throttle		
Make sure all implements are grounded		
Turn the key to start		
Leave throttle at half throttle during warm-up		
Select operating pattern (if equipped)		
Disengage parking brake		

### MACHINE WARM-UP...

Allow machine and hydrostatic system to warm-up		
Check instrument panels for any alert indicators		
Check hydraulics by raising lift arm		
Tilt quick coupler to cycle hydraulic oil		
Lower lift arms and tilt the quick coupler backward		

### MOVING THE MACHINE...

Make sure area is clear of personnel and obstructions		
Raise all lowered implements		
Move left joystick forward		
Move slowly as you move ahead		

### MACHINE SHUT DOWN...

Park machine on smooth, level area		
Lower lift arms, resting work tool firmly on the ground		
Allow machine to idle for a few minutes		
Turn engine off and remove key		
Face the machine and dismount machine using 3-point contact		
Conduct post-operation walkaround inspection		

V0810.1

HTTP://SAFETY.CAT.COM