Start-up and Shut Down Procedures - Skid Steer Loaders and Multi Terrain Loaders

Operator/Inspector_____________________    Date__________________    Time__________________
Serial Number___________________  Machine Hours_______________________

Was procedure step completed properly?  ✔  Evaluator Comments

For more information, please refer to the Operation and Maintenance Manual or any other applicable manuals and instructions for this product. If you have questions, please contact your local Caterpillar dealer.

**STARTING THE MACHINE…**
- Always perform a walk-around inspection
- Mount the machine using 3 points of contact
- Fasten seat belt
- Lower arm bars
- Make sure the joystick controls are in neutral
- Adjust the seat mounted joysticks to your comfort
- Set throttle to half throttle
- Make sure all implements are grounded
- Turn the key to start
- Leave throttle at half throttle during warm-up
- Select operating pattern (if equipped)
- Disengage parking brake

**MACHINE WARM-UP…**
- Allow machine and hydrostatic system to warm-up
- Check instrument panels for any alert indicators
- Check hydraulics by raising lift arm
- Tilt quick coupler to cycle hydraulic oil
- Lower lift arms and tilt the quick coupler backward

**MOVING THE MACHINE…**
- Make sure area is clear of personnel and obstructions
- Raise all lowered implements
- Move left joystick forward
- Move slowly as you move ahead

**MACHINE SHUT DOWN…**
- Park machine on smooth, level area
- Lower lift arms, resting work tool firmly on the ground
- Allow machine to idle for a few minutes
- Turn engine off and remove key
- Face the machine and dismount machine using 3-point contact
- Conduct post-operation walkaround inspection

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