



**CUSTOM OVERHAUL
SOLUTIONS.**

MARINE BUNDLED REPAIR SOLUTION
C18 Engine Overhaul





WE HAVE ENGINEERED IT FOR PERFORMANCE.

YOU CUSTOMIZE IT FOR YOUR WORK.

Keep your vessel in business; overhaul it with our new C18 Cat® Marine Bundled Repair Solution.

From Foundational to Optimal levels, we are offering you **flexible repair options** for your top end or major overhaul. All Cat parts are manufactured to **precise** specifications and engineered for **reliable, high-quality** overhauls.

You asked for **improved pricing** and a longer warranty – we listened. Delivered at a **value price**, your Bundled Repair Solution is backed by our **one-year parts warranty**, with available **extended coverage** up to three years.

Additional pricing and coverage benefits are available based on the level you choose, and apply even if you do the work. Due to variations based on region, see your local Cat dealer for financing options and customized promotions available to you. Rely on your Cat dealer team to deliver **professional advice, expert service and unmatched support** across any water, on any coast.

BUILT FOR IT.™

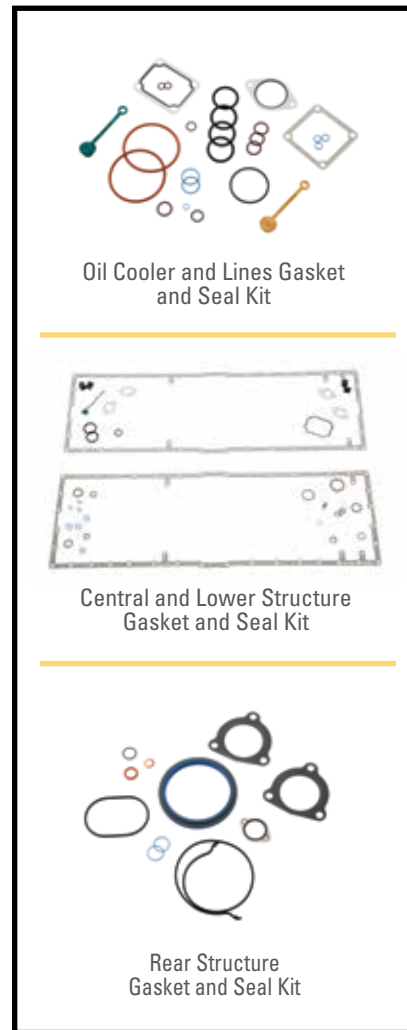


**IT'S BUILT ON
EXPERTISE.
BUILT FOR EASY
PARTS SELECTION.
BUILT FOR BUSINESS
ON THE WATER.
BUILT FOR VALUE.
BUILT TO RESTORE.
BUILT TO LAST.
BUILT TO BE
CUSTOMIZED.
BUILT BY THE
NAME YOU TRUST.
AND MOST
IMPORTANTLY,
BUILT FOR YOU.**

YOU CHOOSE.

START WITH THE FOUNDATIONAL LEVEL: SELECT OUR PREPACKAGED FOUNDATIONAL LEVEL KIT OR CUSTOMIZE YOUR OWN FOUNDATIONAL LEVEL.

Containing all the basics for your engine overhaul, our Foundational Level Kit is designed for convenience – prepackaged, ordered with a single part number and delivered in a single box. Our Customize Your Own Foundational Level allows you to order to your specific engine needs. No matter which Foundational Level option you choose, benefit from our bundled pricing and extended parts warranty when you complete your overhaul with our Advanced or Optimal Level.



Includes all gaskets and seals required for a complete overhaul, and many 100% replacement items – ranging from thermostats to gear bushings.

Select as many gasket and seal kits as you need – also consider adding key components necessary to improve overhaul effectiveness, including:

- Oil filters
- Fuel filters
- Studs
- Thermostats
- Lock nuts
- Bushings
- Washers
- Plugs

ENGINE SERIAL NUMBER PREFIX
CKH
CYG
CYN
GES
GPN
GPS
J2K
JKX
PLE
T2P
WKB
C1J

Major Overhaul Gasket and Seal Kits

Top End Overhaul Gasket and Seal Kits

ENGINE ARRANGEMENT	TOP END OVERHAUL FOUNDATIONAL KIT	MAJOR OVERHAUL FOUNDATIONAL KIT	SINGLE FUEL INJECTOR GASKET AND SEAL KIT	AFTERCOOLER AND LINES GASKET AND SEAL KIT	SINGLE CYLINDER HEAD GASKET AND SEAL KIT	HEAT EXCHANGER GASKET AND SEAL KIT	OIL COOLER AND LINES GASKET AND SEAL KIT	REAR STRUCTURE GASKET AND SEAL KIT	CENTRAL AND LOWER STRUCTURE GASKET AND SEAL KIT	
234-9223			2481394	4551617		4532313		4179667		
201-0563	4557249	4557246			4560007		4551190		4551197	
234-9226										
234-9225	4557248	4557245			4560006		4532315		4551871	
226-1190										
261-7716	4551195	4551188								
261-7708					4551738		4551190		4551197	
261-7706										
261-7710										
261-7720	4557249	4557246			4560007					
261-7709	4551194	4551187								
242-0382										
242-0376	4551194	4551187			4560005		4532315		4560003	
242-0372										
242-0385	4557249	4557246			4560007		4551190		4551197	
343-6636	4551192	4551186								
343-6639					4559998		4553631		4551871	
328-4515										
328-2401	4551195	4551188			4551738		4551190		4551197	
342-6535	4551191	4551184								
342-6543										
328-4539										
342-6531					4559998		4551850		4505583	4551871
342-6539										
328-4538										
342-6536										
328-4549	4557248	4557245	4560006	4532315						
290-5693	4551192	4551186	4559998	4553631						
314-2816	4557379	4557378								
338-1513										
338-1512			4557250	4557247		4551197				
314-2815										
319-5397	4557249	4557246	4560007							
319-5398	4557248	4557245	4560006	4532315						
320-9801	4551192	4551186								
320-9809										
345-8311										
320-9805										
320-9800			4559998		4551871					
320-9797										
320-9803										
320-9811	4553581	4551185		4551741	4179667					
320-9791										
319-8757	4551195	4551188								
241-9635	4551195	4551188								
241-9631			4551738	4551190	4551197					
241-9636										
241-9639*	4551195	4551188								
	4551194	4551187	4560005	4532315	4560003					
241-9621*	4551195	4551188	4551738	4551190	4551197					
	4551194	4551187	4560005	4532315	4560003					
241-9620*	4551195	4551188	4551738	4551190	4551197					
	4551194	4551187	4560005	4532315	4560003					
241-9632*	4551195	4551188	4551738	4551190	4551197					
	4551194	4551187	4560005	4532315	4560003					

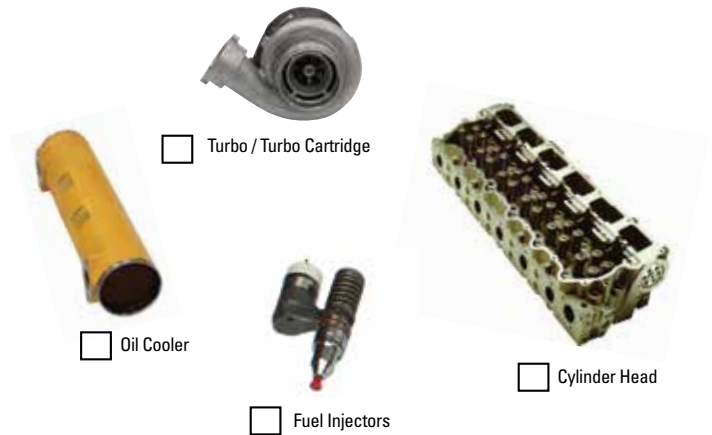
*Due to multiple engine configurations for these arrangements, please contact your dealer with your complete engine serial number to ensure the correct kit is selected.

ADVANCED LEVEL

ADDITIONAL BENEFITS

Keep all the features from our Foundational Level, but with our Advanced Level, you add parts specific to your engine needs. Customize your overhaul – and increase your value.

TOP END OVERHAUL – ADVANCED LEVEL	
Top End Overhaul Foundational Kit	<input checked="" type="checkbox"/>
Cylinder Head	Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ONE or MORE primary components from this list*
Fuel Injectors	
Oil Cooler	
Turbo / Turbo Cartridge	
<p>Ask your dealer for promotions specific to your ADVANCED LEVEL solution.</p>	



Choose **ONE OR MORE** components

MAJOR OVERHAUL – ADVANCED LEVEL	
Major Overhaul Foundational Kit	<input checked="" type="checkbox"/>
Cylinder Head	Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ONE or MORE primary components from this list*
Cylinder Packs	
Fuel Transfer Pump	
Fuel Injectors	
Oil Cooler	
Oil Pump	
Turbo / Turbo Cartridge	
Water Pump	
<p>Ask your dealer for promotions specific to your ADVANCED LEVEL solution.</p>	



Choose **ONE OR MORE** components

For your most effective overhaul, we recommend inspecting, reconditioning or replacing additional components, including:

- Rod bearings
- Thrust plates
- Main bearings
- Hoses
- Connectors

* Contents will vary based on engine configuration.

OPTIMAL LEVEL

MAXIMUM BENEFITS

Bring your engine to original factory specifications and performance. This is our most comprehensive overhaul solution – and our best value, including all the features and benefits from our Foundational Level.

TOP END OVERHAUL – OPTIMAL LEVEL	
Top End Overhaul Foundational Kit	✓
Cylinder Head	✓
Fuel Injectors	✓
Oil Cooler	✓
Turbo / Turbo Cartridge	✓
Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ALL additional primary components from this list*	
Ask your dealer for promotions specific to your OPTIMAL LEVEL solution.	



Choose **ALL** components

MAJOR OVERHAUL – OPTIMAL LEVEL	
Major Overhaul Foundational Kit	✓
Cylinder Head	✓
Cylinder Packs	✓
Fuel Transfer Pump	✓
Fuel Injectors	✓
Oil Cooler	✓
Oil Pump	✓
Turbo / Turbo Cartridge	✓
Water Pump	✓
Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ALL additional primary components from this list*	
Ask your dealer for promotions specific to your OPTIMAL LEVEL selection.	



Choose **ALL** components

For your most effective overhaul, we recommend inspecting, reconditioning or replacing additional components, including:

- Rod bearings
- Thrust plates
- Main bearings
- Hoses
- Connectors

EXTENDED SERVICE COVERAGE
(ESC)

LIMITED TIME OFFER
**24 MONTHS/
6,000 HOURS
OF ESC**

On commercial engines only
with the purchase of any
Major Overhaul Foundational Kit
and **ALL** Optimal Level components

Contact your Cat dealer for details

BUILT FOR IT.™

www.catmarinesupport.com

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