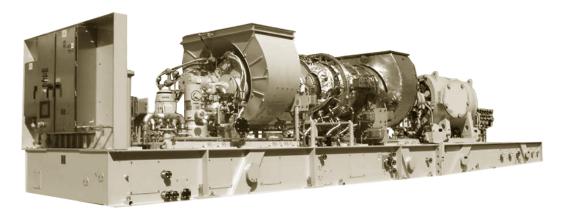
Solar Turbines

A Caterpillar Company

MARS 90 Gas Turbine Compressor Set

Oil & Gas Applications



General Specifications

Mars[®] 90 Gas Turbine

- Industrial, Two-Shaft
- Axial Compressor
 - 15-Stage– Variable Inlet Guide Vanes
 - and Stators
 - Pressure Ratio: 16.3:1
 - Inlet Airflow: 39.7 kg/sec (87.5 lb/sec)
 - Vertically Split Case
- Combustion Chamber
 - Annular-Type, Conventional or Lean-Premixed, Dry, Low Emission (SoLoNOx[™])
 - 21 Fuel Injectors (Conventional)
 - 14 Fuel Injectors (SoLoNOx)
 - Torch Ignitor System
- · Gas Generator Turbine
 - 2-Stage, Reaction
 - Max. Speed: 11,170 rpm
 - Thrust Bearing, Active: Tilting-Pad
 - Thrust Bearing, Inactive: Fixed Tapered Land
- Power Turbine
 - 2-Stage, Axial
 - Max. Speed: 9500 rpm
 - Thrust Bearing, Active: Tilting-Pad
 - Thrust Bearing, Inactive:
 - Fixed Tapered Land
- Journal Bearings
- Tilting-Pad
- Coatings
 - Compressor: Inorganic Aluminum
 - Turbine and Nozzle Blades: Platinum Aluminide
- Vibration Transducer Type
 - Proximity Probes
 - Velocity Pick-up

Key Package Features

- Driver Skid with Drip Pans
- Driven Equipment Skid
 - Multi-Stage Compressor Options, Single-Body or Tandem Compressor Configurations
 - Pipeline Compressor Options
 - Compressor Auxiliary Systems
- Compressors
- 316L Stainless Steel Piping ≤4"
- Compression-Type Tube Fittings
- Digital Display Panel
- Electrical System Options
- NEC, Class I, Group D, Div 1, or Div 2
- ATEX, Zone 2
- CENELEC, Zone 1
- Turbotronic[™] Microprocessor Control System
 - Onskid Control System
 - (Div 2 or ATEX, Zone 2)
 - Freestanding Control Console
 - Color Video Display
- Vibration Monitoring
- Control Options
- 120-VDC Accessory Battery/ Charger System
- Gas Turbine and Package Temperature Monitoring
- Serial Link Supervisory Interface
- Turbine Performance Map
- Compressor Performance Map
- Historical Displays
- Printer/Logger
- Remote Monitoring and Diagnostics Option
- Process Controls
- Compressor Anti-Surge Control
- Field Programming
- Predictive Emissions Monitoring

- Start Systems
 - Pneumatic
 - Direct-Drive AC
- Natural Gas Fuel System
- · Integrated Lube Oil System
 - Turbine-Driven Accessories
 - AC Motor-Driven Accessories
- Oil System Options
 - Oil Cooler
 - Oil Heater
 - Tank Vent Separator
- Flame Trap
- Package Skid Design
 - Optional Modifications for Floating Production Applications
 - Drop-In Lube Oil Tank
 - Modularized System Design
- Axial Compressor Cleaning Systems – On-Crank
 - On-Crank/On-Line
 - Portable Cleaning Tank
- Gearbox (if applicable)
 Speed Increaser
 - Speed Decreaser
- Air Inlet and Exhaust System Options (Carbon or Stainless Steel)
- · Enclosure and Associated Options
- Factory Testing of Turbine and Package
- Documentation
- Drawings
- Quality Control Data Book
- Inspection and Test Plan
- Test Reports
 Operation and Maintenance Manuals

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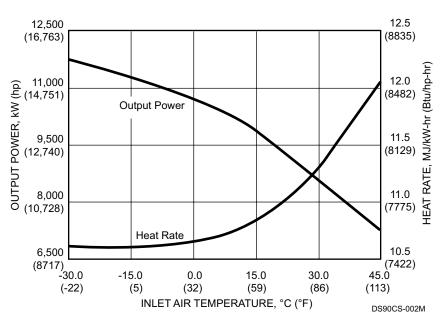
Oil & Gas Applications

Performance

Output Power	9860 kW (13.220 hp)
Heat Rate	10 830 kJ/kW-hr (7655 Btu/hp-hr)
Exhaust Flow	144 585 kg/hr (318,755 lb/hr)
Exhaust Temp.	465°C (870°F)
Nominal Rating – ISO At 15°C (59°F), sea leve	I
No inlet/exhaust losses	
Relative humidity 60%	
Natural gas fuel with LHV = 35 MJ/nm³ (940 B	tu/scf)
Optimum power turbine s	speed
AC-driven accessories	

Engine efficiency: 33.2%

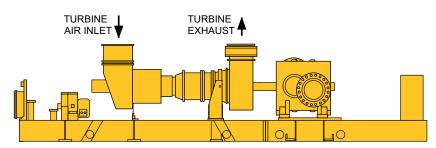
Available Power



Package Dimensions*

Length: 9.1 m (29' 11") Width: 2.8 m (9' 2") Height: 3.4 m (11' 0") Typical Weight: 33 565 kg (74,000 lb)

*Driver package only



DS90CS-003M

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