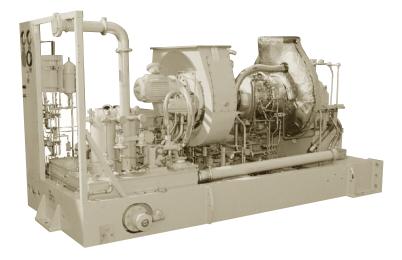
Oil & Gas Applications



General Specifications

Saturn® 20 Gas Turbine

- · Industrial, Two-Shaft
- · Axial Compressor
 - 8-Stage
 - Pressure Ratio: 6.7:1
 - Inlet Airflow: 6.4 kg/sec (14.2 lb/sec)
- · Combustion Chamber
 - Annular-Type
 - 12 Fuel Injectors
 - Torch Ignitor System
- Gas Producer Turbine
 - 2-Stage, Reaction
 - Max. Speed: 15,000 rpm
- Power Turbine
 - 1-Stage, Reaction
 - Max. Speed: 22,300 rpm
- Bearings
 - Journal: Multi-Ramp Sleeve
 - Thrust: Fixed Tapered Land
- Coatings
 - Compressor: Inorganic Aluminum
 - Turbine and Nozzle Blades:
 Precious Metal Diffusion Aluminide
- · Velocity Vibration Transducer

Key Package Features

- · Driver Skid with Drip Pans
- 316L Stainless Steel Piping ≤4" dia
- Compression-Type Tube Fittings
- Gauge Panel
 - Fluid Gauges
- · Electrical System Options
 - NEC, Class I, Group D, Div 1
 - CENELEC, Zone 1
- Turbotronic[™] Microprocessor Control System
 - Freestanding Control Console
 - Color Video Display
- Control Options
 - 24-VDC Control Battery/ Charger System
 - Vibration Monitoring
 - Turbine and Package Temperature Monitoring
 - Serial Link Supervisory Interface
 - Turbine Performance Map
 - Compressor Performance Map
 - Historical Displays
- Printer/Logger
- Predictive Emissions Monitoring
- Process Controls
- Compressor Anti-Surge Control
- Field Programming
- Start Systems
- Pneumatic
- Direct-Drive AC
- Fuel Systems
 - Natural Gas
 - Liquid
- Dual (Gas/Liquid)
- Alternate Fuels

- · Integrated Lube Oil System
 - Turbine-Driven Accessories
- Oil System Options
 - Oil Cooler
 - Oil Heater
- Tank Vent Separator
- Flame Trap
- · Axial Compressor Cleaning Systems
 - On-Crank
 - On-Crank/On-Line
 - Cleaning Tank
- · Gearbox (if applicable)
 - Speed Increaser
 - Speed Decreaser
- Air Inlet and Exhaust System Options
- Enclosure and Associated Options
- Factory Testing of Turbine and Package
- Documentation
 - Drawings
 - Quality Control Data Book
 - Inspection and Test Plan
 - Test Reports
 - Operation and Maintenance Manuals



SATURN 20

A Caterpillar Company

Gas Turbine Mechanical Drive Package

Oil & Gas Applications

Performance

1185 kW
(1590 hp)
14 670 kJ/kW-hr
(10,370 Btu/hp-hr)
23 410 kg/hr
(51,615 lb/hr)
520°C
(970°F)

Nominal Rating – per ISO At 15°C (59°F), at sea level

No inlet/exhaust losses

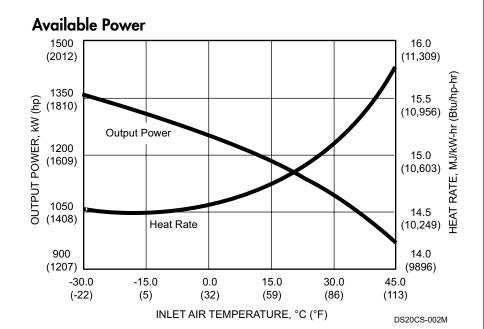
Relative humidity 60%

Natural gas fuel with LHV = 35 MJ/nm³ (940 Btu/scf)

Optimum power turbine speed

AC-driven accessories

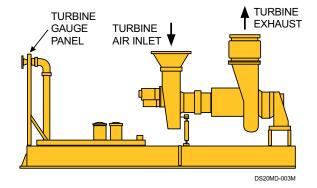
Engine efficiency: 24.5%



Package Dimensions

Length: 4.7 m (15' 4") Width: 1.9 m (6' 1") Height: 2.0 m (6' 8")

Typical Weight: 6805 kg (15,000 lb)





DS20MD/1109/EO

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Telephone: (+1) 619-544-5352 Internet: www.solarturbines.com

