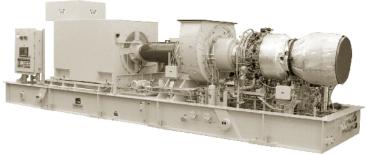
Solar Turbines

A Caterpillar Company

TAURUS 60

Gas Turbine Generator Set

Power Generation



General Specifications Taurus™ 60 Gas Turbine

- Industrial, Single-Shaft
- 12 Stage Axial Compressor
 - Variable Inlet Guide Vanes and Stators
 - Pressure Ratio: 12.4:1
 - Inlet Airflow: 47.6 kg/sec (21.6 lb/sec)
 - Vertically Split Case
- Combustion Chamber, Annular-Type
 - 12 Conventional Fuel Injectors or 12 Lean-Premixed, Dry Low **Emissions SoLoNOx Injectors**
 - Single Torch Ignitor System
- Power Turbine
 - 3-Stage Reaction
 - Clockwise Rotation
- Bearings
 - 3 Radial Journal: Tilt-Pad
 - 1 Thrust. Active: Tilt-Pad
 - 1 Thrust, Inactive: Fixed Tapered Land
- Compressor: Inorganic Aluminum
- Turbine and Nozzle Blades: Precious Metal Diffusion Aluminide
- · Vibration Transducer Type
 - Proximity Probes, 2 per Radial Bearing/ 2 per Thrust Bearing, horizontal and vertical
 - Velocity Pick-up*

Main Reduction Drive

- Epicyclic Type
 - 1500 or 1800 rpm (50 or 60 Hz)
- Vibration monitoring: Acceleration Transducer

- 4 Pole, 3 Phase, 6 Wire, Wye Connected, Synchronous with Permanent Magnet Generator Exciter
- Available Construction Types:
 - Open Drip-Proof Construction
 - CACA/TEAAC (Closed Air, Cooling Air/ Totally Enclosed, Air to Air Cooling)*
 - CACW/TEWAC (Closed Air, Cooling Water/Totally Enclosed, Water to Air Cooling)*
- Sleeve Bearings
- Vibration Monitoring; Velocity Transducers
- Vibration Monitoring; Displacement Transducers'

- NEMA Class F Insulation
- Class F Temperature Rise
- Class B Temperature Rise*
- Continuous Duty Rating Voltages:
 - 3300, 6600, 11 000 (50Hz)
 - 4160, 6900, 12 470, 13 200, 13 800 (60Hz) •

Package

- · Mechanical Construction
 - Steel Base Frame with Drip Pans
 - 316L Stainless Steel Piping
 - Compression Type Tube Fittings
- Start System
 - Direct Drive AC Motor with VFD Control
- Package Electrical Certification
- NEC, CSA Class 1, Group D, Div.2
- Fuel System
- Natural Gas
- Diesel*
- Dual (Natural Gas and Diesel)*
- Low BTU Gas*
- Integrated Lube Oil System
 - Turbine-Driven Lube Pump
 - AC Motor Driven Pre/Post Lube Pump
 - DC Motor Driven Backup Lube Pump
 - Air to Oil Cooler
- Water to Oil Cooler*
- Integral Lube Oil Tank
- Lube Oil Tank Heater
- Lube Oil Filter
- Duplex Lube Oil Filter*
- Oil Tank Vent Separator with Flame Arrestor
- Air Inlet and Exhaust Systems
 - Carbon Steel
 - Stainless Steel*
 - **Barrier Type Filters**
 - Self-Cleaning Filters
 - Inlet and Exhaust Silencers
 - Inlet Evaporative Cooler*
 - Inlet Chiller Coils*
- Enclosure
- Complete Package
- Driver Only*
- Fire Detection and CO2 Suppression

- · Turbine Compressor Cleaning Systems
 - On-Crank/On-Line
 - Portable Cleaning Tank*
- Package Power
- 120VDC Battery/Charger System*
- Turbotronic™ 4 On-Skid Gas Turbine and Generator Control System Features
- Combination Generator Control Module with Load Share, Auto Synchronization, Voltage Control
- Standard Display with Discrete Event Log, Strip Chart, Historical Trend, Maintenance Screen
- Vibration and Temperature Monitoring
- **English Display Text and Labels**
- Spanish, Portuguese, German, French or Simplified Chinese Display Text and Labels*
- Auxiliary and Remote Display/Control Terminals*
- Turbine Performance Map*
- KW Import Control*
- KVAR/Power Factor Control*
- ControlNet Redundant Media, Ethernet, Data Highway Plus or Modbus RS232C/422/485 Supervisory Interface*
- Heat Recovery Application Interface*
- Multi-Unit Applications: Load Shed Control, Import/Export or kW/KVAR Control Panels*
- *InSight System*™ Equipment Health Management*
- Printer/Logger*
- Electrical System Options
 - Neutral Grounding Resistor or Transformer*
 - Switchgear and Generator Protective Relay*
 - Motor Control Center with Automatic Transfer Switch*
- Documentation
 - **Drawings**
 - Quality Control Data Book
 - Inspection and Test Plan
- Test Reports
- O&M Manuals
- Factory Testing of Turbine
- Factory Testing of Package Systems
 - Non-Dynamic
 - Dynamic

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Power Generation

Performance

Output Power	5670 kWe
Heat Rate	11 430 kJ/kWe-hr (10,830 Btu/kWe-hr)
Exhaust Flow	78 385 kg/hr (172,810 lb/hr)
Exhaust Temp.	510°C (950°F)

Application Performance

Steam (Unfired) 13.5 tonnes/hr (29,750 lb/hr)

 Steam (Fired)
 58.9 tonnes/hr

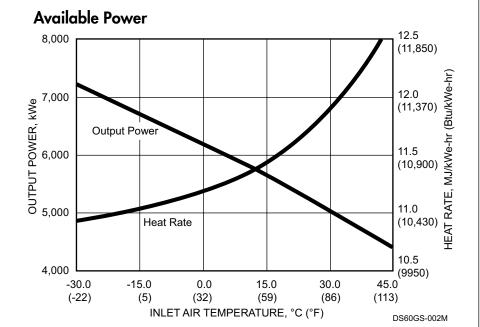
 1536°C (2800°F)
 (129,830 lb/hr)

 Chilling (Absorp.)
 11 650 kW

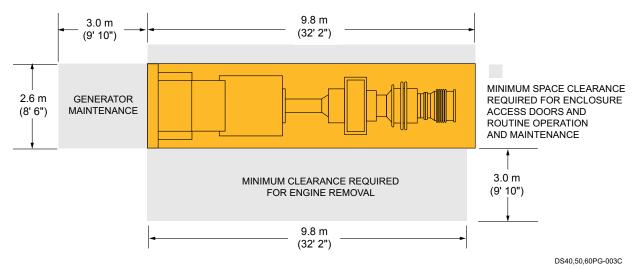
(3310 refrigeration tons)

Nominal rating – per ISO At 15°C (59°F), sea level No inlet/exhaust losses Relative humidity 60% Natural gas fuel with LHV = 35 MJ/Nm³ (940 Btu/scf) No accessory losses

Engine efficiency: 31.5% (measured at generator terminals)



Enclosure Access and Maintenance Space



Package Height: 3.2 m (10' 5")
Package Weight: 39 100 kg (86,100 lb)

Solar Turbines Incorporated P.O. Box 85376 San Diego, CA 92186-5376

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