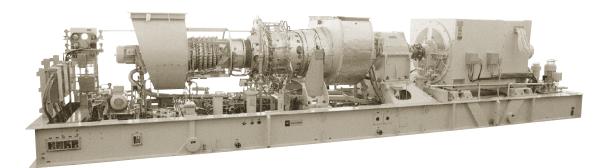
# **Solar Turbines**

A Caterpillar Company

## **MARS 90 Gas Turbine Generator Set**

#### **Oil & Gas Applications**



## **General Specifications**

#### Mars® 90 Gas Turbine

- · Industrial, Two-Shaft
- · Axial Compressor
  - 15-Stage
  - Variable Inlet Guide Vanes
  - Pressure Ratio: 16.3:1
  - Inlet Airflow:
  - 39.7 kg/sec (87.5 lb/sec) Vertically Split Case
- Combustion Chamber
  - Standard: Annular-Type (Conventional)
  - Optional: Annular-Type, Lean-Premixed, Dry, Low Emission (SoLoNOx<sup>™</sup>)
  - 21 Fuel Injectors (Standard)
  - 14 Fuel Injectors (SoLoNOx)
  - Torch Ignitor System
- Power Turbine
  - 2-Stage, Axial
  - Speed, 50-Hz Generator: 8625 rpm
  - Speed, 60-Hz Generator: 8570 rpm
- · Bearings
  - Journal: Tilt-Pad
  - Thrust, Active: Tilt-Pad
  - Thrust, Inactive: Fixed Tapered Land
- Coatings
- Compressor: Inorganic Aluminum
- Turbine and Nozzle Blades: Platinum Aluminide
- Vibration Transducer Type
  - Proximity Probes
  - Velocity Pick-up

#### Main Reduction Drive

- Epicyclic Type
- 1500 or 1800 rpm

#### Generator

\* Non-standard option

Type: Salient Pole, 3-Phase, 6-Wire, Wye Connected, Synchronous, with **Brushless Exciter** 

- · Construction Options
- Open Drip Proof
- Totally Enclosed Water/Air Cooled\*
- Sleeve Bearings
- Voltage Regulation Solid-State Regulation with Permanent Magnet Generator
- Insulation/Rise Options - NEMA Class F with B Rise
- Voltages: 3300 to 13,800 Volts
- Frequency: 50 or 60 Hz

#### Package

- Mechanical Construction
- Steel Base Frame with Drip Pans
- 316L Stainless Steel Piping \_
- Compression-Type Tube Fittings
- Suitable for 3-Point Mounting
- \_ FPSO Modifications (Option)
- Electrical System
- NEC, Class 1, Group D, Div 2
- CENELEC/ATEX Zone 2
- Conduit/Cable Tray Wiring
- 120VDC Battery/Charger System
- · Direct-Drive AC Start System
- · Fuel Systems
  - Conventional Combustion or Dry Low Emission (SoLoNOx)
- Fuel Types
  - Natural Gas (Conventional and SoLoNOx)
  - Dual Fuel (Gas/Distillate, Conventional Only)
- · Integrated Lube Oil System
  - Turbine-Driven Main Pump
  - AC Motor-Driven Pre/Post Pump DC (120V) Motor-Driven
  - Backup Pump
- Oil Cooler and Oil Heater (Options) Tank Vent Separator and Flame Trap
- Lube Oil Filter
- · On-Crank or On-Crank/On-Line **Turbine Compressor Cleaning System** (Options)
  - Portable Cleaning Tank (Option)

- · Air Inlet and Exhaust System
  - Carbon Steel
  - Stainless Steel
  - Marine-Type Filters
- Enclosure (Driver Only or Complete)
- Fire Detection and Suppression
- · Factory Testing of Turbine and Package
- Documentation
  - Electrical Drawings
  - Mechanical Drawings
  - Quality Control Data Book
  - Inspection and Test Plan
- Test Reports
- Operation and Maintenance Manuals
- · Digital Onskid Display Panel

#### Turbotronic™ Control System

- Onskid Control System
- (Optional Offskid System)
- 24 VDC Control Power
- (120VDC Input)
- Serial Link Supervisory Interface
- Field Programmable
- Vibration Monitoring
  - Turbine Bearings and Shaft

Turbine Bearings and Lube Oil

Selectable Control Modes - Solid-State Voltage Regulation

- Automatic Synchronization

- Metering Panel with Manual

Synchronization (Option)

KW Control (Option)

- Printer/Logger (Option)

- Generator Bearings and Windings

TT4000 Display and Monitoring System

- Multiple Operator Display Screens - Data Collection and Playback

- Turbine Performance Map (Option)

Predictive Emissions Monitoring (Option)

- Gearbox

\_

Generator Bearings

Generator Control

 Temperature Monitoring Turbine Combustion Process

# **Solar Turbines**

A Caterpillar Company

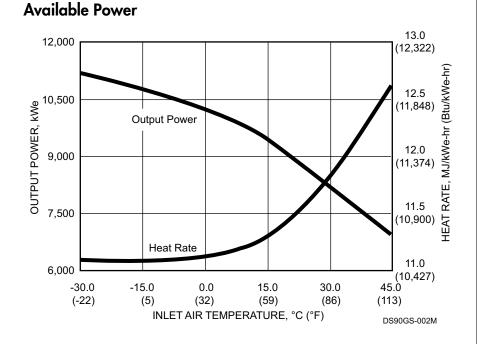
## MARS 90 Gas Turbine Generator Set

#### **Oil & Gas Applications**

### Performance

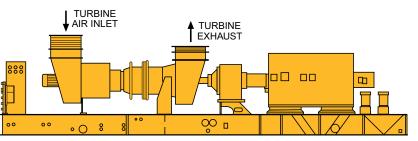
Output Power Continous Duty	9450 kWe
Heat Rate	11 300 kJ/kWe-hr (10,710 Btu/kWe-hr)
Exhaust Flow	144 590 kg/hr (318,760 lb/hr)
Exhaust Temp.	465°C (870°F)
Nominal Rating – IS At 15°C (59°F), sea	
No inlet/exhaust los	ses
Relative humidity 60	%
Natural gas fuel with LHV = 35 MJ/nm³ (9	
No accessory losses	5

Engine efficiency: 31.9% (measured at generator terminals)



### **Package Dimensions**

Length: 14.2 m (46' 6") Width: 2.8 m (9' 2") Height: 3.8 m (12' 6") Typical Weight: 86 180 kg (190,000 lb)



DS90GS-003M

Solar Turbines Incorporated P.O. Box 85376 San Diego, CA 92186-5376 Caterpillar is a trademark of Caterpillar Inc. Solar, Mars, SoLoNOX, and Turbotronic are trademarks of Solar Turbines Incorporated. Specifications subject to change without notice. Printed in U.S.A. © 2009 Solar Turbines Incorporated. All rights reserved. DS90GS/1109/EO

## FOR MORE INFORMATION

Telephone: (+1) 619-544-5352 Internet: www.solarturbines.com

