Since Solar Turbines entered the industrial gas turbine business in 1960, the fleet of Solar gas turbines installed worldwide has grown to more than 13,900 units and those turbines have logged well over 1.7 billion hours in 98 countries.

In 1980, Solar introduced its first electric motor drive package. There are now more than 110 electric motor drive units installed worldwide.

Customers are operating Solar turbomachinery in the toughest, most challenging environments, including remote arctic, desert, tropical and offshore areas. Our rugged, robust, highly reliable gas turbines and electric motor drives offer competitive efficiencies in their power class with the most durable products available.

Solar offers factory packaged gas turbine or electric motor driven compressor sets, mechanical-drive packages and generator sets in the 1-to-22 MW output range.

**Single-Source Advantages**

Solar Turbines Incorporated designs and manufactures its gas turbines, electric motor drives (EMDs) and turbomachinery packages to ensure maximum systems compatibility and integration, plus high performance, reliability, availability, efficiency and long life in the most demanding applications.

As the customer’s single source, Solar can also provide:
- Commissioning
- Technical training
- Field service
- Certified parts
- Repairs, overhauls, upgrades
- Complete project operation and maintenance
- Engineering, procurement, and construction (EPC)
- Contract power and leasing
- Financing programs

**Availability**

Durability and reliability are only part of the Solar turbine availability story. The units have many built-in features for temperature and vibration instrumentation, rapid component removal, and easy inspection to speed maintenance and maximize availability.

**Customized Packages**

Solar builds complete turbomachinery packages that are ready to go to work... no matter where the job may be. From pre-engineered designs to highly specialized requirements, Solar can provide the solution for your needs. Solar designs and manufactures its gas turbines and turbomachinery packages under quality management systems, maintaining ISO 9001 certification since 1992.

**Efficiency**

Solar® turbines are designed for efficient, simple-cycle operation, and they can provide overall system thermal efficiencies from 70-80% when both their shaft power and exhaust heat energy are harnessed.

**Transportability**

Solar turbine packages are lightweight and compact for easy transportation and installation.

A gas turbine package’s high power density, ease of transport by standard conveyances, and easy installation can pay off in lower installed cost per horsepower.

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**Pipeline Compression**

Titan 130
Mississippi, USA

Performance to Power the Oil and Gas Industry
Compressor sets, which utilize Solar’s family of centrifugal gas compressors, are designed for applications in the oil and gas industry such as:

- Natural gas gathering
- Transmission
- Storage/withdrawal
- Gas lift
- Export sales gas

Mechanical drive packages are ideally suited for driving:

- Centrifugal compressors manufactured by other suppliers for air, process and refrigeration applications.
- Reciprocating compressors

The versatile mechanical drives also power pumps for:

- Transporting crude oil
- Transporting liquid products
- Waterflood

Generator sets, rated from 1-to-21.7 MWe, are used worldwide for a variety of applications including:

- Offshore platform and FPS power generation
- Gas production and process facility power generation
- Cogeneration

Whether designed in constant-speed single-shaft, or variable-speed two-shaft configuration, Solar’s line of industrial gas turbines is designed with:

- Axial-flow air compressors
- Single annular combustors
- Axial-flow gas generator turbines and power turbines

The two-shaft configurations are designed especially for mechanical drive applications. Their power turbine is mechanically independent of the gas generator to provide optimal control over a wide range of speeds and loads.

The single-shaft configurations are designed specifically for power generation and use an epicyclic speed-reduction gearbox to couple the gas turbine to the generator.

The Mars and Titan 250 gas turbines are available only in a two-shaft configuration for all applications.
### Performance Coverage

#### Titan™ 250 Mechanical Drive Performance
- **ISO Continuous:** 23 370 kW
- **Duty Output:** 30,000 hp
- **Heat Rate:** 9000 kJ/kW-hr, 6360 Btu/hp-hr
- **Exhaust Flow:** 245 660 kg/hr, 541,590 lb/hr
- **Exhaust Temperature:** 465 °C, 865 °F

#### Titan™ 250 Generator Set Performance
- **ISO Continuous:** 21 745 kWe
- **Duty Output:** 20,500 hp
- **Heat Rate:** 9260 kJ/kWe-hr, 8775 Btu/kWe-hr
- **Exhaust Flow:** 245 660 kg/hr, 541,590 lb/hr
- **Exhaust Temperature:** 465 °C, 865 °F

#### Titan 130 Mechanical Drive Performance
- **ISO Continuous:** 15 290 kW
- **Duty Output:** 20,500 hp
- **Heat Rate:** 9940 kJ/kW-hr, 7025 Btu/hp-hr
- **Exhaust Flow:** 180 050 kg/hr, 396,940 lb/hr
- **Exhaust Temperature:** 505 °C, 940 °F

#### Titan 130 Generator Set Performance
- **ISO Continuous:** 15 000 kWe
- **Duty Output:** 20,500 hp
- **Heat Rate:** 10 230 kJ/kWe-hr, 9695 Btu/kWe-hr
- **Exhaust Flow:** 179 250 kg/hr, 395,180 lb/hr
- **Exhaust Temperature:** 495 °C, 925 °F

#### Mars® 100 Mechanical Drive Performance
- **ISO Continuous:** 11 860 kW
- **Duty Output:** 15,900 hp
- **Heat Rate:** 10 465 kJ/kW-hr, 7395 Btu/hp-hr
- **Exhaust Flow:** 153 245 kg/hr, 337,850 lb/hr
- **Exhaust Temperature:** 485 °C, 905 °F

#### Mars 100 Generator Set Performance
- **ISO Continuous:** 11 350 kWe
- **Duty Output:** 15,900 hp
- **Heat Rate:** 10 935 kJ/kWe-hr, 10,365 Btu/kWe-hr
- **Exhaust Flow:** 153 245 kg/hr, 337,850 lb/hr
- **Exhaust Temperature:** 485 °C, 905 °F

#### Mars 90 Mechanical Drive Performance
- **ISO Continuous:** 9690 kW
- **Duty Output:** 13,220 hp
- **Heat Rate:** 10 830 kJ/kW-hr, 7655 Btu/hp-hr
- **Exhaust Flow:** 144 585 kg/hr, 318,755 lb/hr
- **Exhaust Temperature:** 465 °C, 870 °F

#### Mars 90 Generator Set Performance
- **ISO Continuous:** 9450 kWe
- **Duty Output:** 13,220 hp
- **Heat Rate:** 11 300 kJ/kWe-hr, 10,710 Btu/kWe-hr
- **Exhaust Flow:** 144 590 kg/hr, 318,760 lb/hr
- **Exhaust Temperature:** 465 °C, 870 °F

#### Taurus™ 70 Mechanical Drive Performance
- **ISO Continuous:** 8140 kW
- **Duty Output:** 10,915 hp
- **Heat Rate:** 10 195 kJ/kW-hr, 7205 Btu/hp-hr
- **Exhaust Flow:** 97 770 kg/hr, 215,545 lb/hr
- **Exhaust Temperature:** 510 °C, 945 °F

#### Taurus 70 Generator Set Performance
- **ISO Continuous:** 7965 kWe
- **Duty Output:** 10,915 hp
- **Heat Rate:** 10 505 kJ/kWe-hr, 9955 Btu/kWe-hr
- **Exhaust Flow:** 96 775 kg/hr, 213,350 lb/hr
- **Exhaust Temperature:** 510 °C, 945 °F
The information shown is for mechanical-drive packages and generator sets at full load under ISO conditions: 15°C (59°F), sea level, natural gas fuel, 60% relative humidity, zero inlet and exhaust losses. Power and efficiency ratings are nominal and generator set power is at the generator terminals.
Solar gas turbines are a sustainable power source. They produce low exhaust emissions levels that meet virtually all emissions standards around the world. Solar offers gas turbine engines with pollution-prevention SoLoNOx™ dry lean pre-mixed combustion technology. This advanced combustion system offers the most cost-effective and environmentally friendly approach to significantly lower emissions since it does not consume water or require complex and costly add-on emissions control devices to attain low NOx and CO emissions levels. More than 2300 gas turbines with SoLoNOx technology have been installed worldwide and are designed to deliver the same ruggedness, reliability and operating flexibility for which Solar gas turbines are known. For areas requiring zero on-site emissions, Solar offers EMDs.

Solar manufactures several API 617 compliant centrifugal natural gas compressor families, which incorporate many American Petroleum Institute (API) required features. Our fleet of more than 5000 installed compressors have a proven record of outstanding ruggedness, reliability and operational flexibility. They have pre-engineered, standardized components for maximum interchangeability and enhanced availability. Rapid field restaging is made possible because of their modular designs. Solar gas compressors have from 1 to 10 stages to handle flows from 4.25 to 1274 m³/min (150 to 45,000 ft³/min) and discharge pressures to 25,855 kPa (3750 psi).

### Centrifugal Natural Gas Compressors

<table>
<thead>
<tr>
<th>Pipeline Compressors</th>
<th>Production Compressors</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Number of Stages</strong></td>
<td><strong>Number of Stages</strong></td>
</tr>
<tr>
<td>C40 1-2</td>
<td>C16 1-10</td>
</tr>
<tr>
<td>C45 1-3</td>
<td>C33 1-9</td>
</tr>
<tr>
<td>C65 1-2</td>
<td>C40 1-6</td>
</tr>
<tr>
<td>C85 1-2</td>
<td>C41 1-10</td>
</tr>
<tr>
<td></td>
<td>C50 1-5</td>
</tr>
<tr>
<td></td>
<td>C51 1-10</td>
</tr>
<tr>
<td></td>
<td>C61 1-10</td>
</tr>
</tbody>
</table>
Solar has designed, installed and supported packages worldwide. Additionally, we have extensive experience meeting code requirements such as API, ATEX, CENELEC, CSA and NEC. Typical package options include:

**Start Systems**
- AC direct-drive - VFD
- Pneumatic (mechanical drive/compressor sets)

**Fuel Systems**
- Natural gas
- Associated gas
- Distillates
- Natural gas liquids (NGL)
- Liquefied petroleum gases (LPG)
- Hydrogen blends
- Medium-Btu gases (such as coalbed methane, landfill, etc.)
- Dual- and tri-fuel systems

**Lube Oil Systems**
Oil system pump supply
- Engine-driven
- AC-motor driven
Integral lube oil tank reservoir
- Carbon steel
- Stainless steel
Lube oil cooling exchanger
- Water-to-oil
- Air-to-oil
- Low noise
Lube oil filters
- Dual with transfer valve

**Control and Monitoring Systems**
- *Turbotronic*® microprocessor-based
- Onskid control
- Remote console option
Monitoring
- Remote
- Vibration
- Temperature
- Trending
- History
Displays
- Remote console
- Onskid digital displays

**Skid Mounting Systems**
- Multiple-point
- Three-point for offshore duty
- Floating platform capability

**Mechanical Drives/Compressor Sets**
Controls
- Process
- Surge control
- Sequencing of multiple units

**Generator Sets**
Generators
- 50 Hz standard voltages
- 60 Hz standard voltages
Controls
- Kilowatt control
- Auto start and synchronizing

**Fast Delivery**
World-class manufacturing facilities, processes and skilled personnel enable Solar to provide the shortest possible lead times for fully engineered packages tested to fulfill specific customer requirements.
<table>
<thead>
<tr>
<th>GAS TURBINE MODEL</th>
<th>Titan 250</th>
<th>Titan 130</th>
<th>Mars 100</th>
<th>Mars 90</th>
<th>Taurus 70</th>
<th>Taurus 65</th>
<th>Taurus 60</th>
<th>Centaur 50</th>
<th>Centaur 40</th>
<th>Saturn 20</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>LENGTH, m (ft, in.)</strong></td>
<td>18.1 (59' 6&quot;)</td>
<td>15.9 (52' 0&quot;)</td>
<td>14.5 (47' 8&quot;)</td>
<td>14.5 (47' 8&quot;)</td>
<td>11.3 (37' 0&quot;)</td>
<td>9.8 (32' 0&quot;)</td>
<td>9.8 (32' 0&quot;)</td>
<td>9.8 (32' 0&quot;)</td>
<td>9.8 (32' 0&quot;)</td>
<td>5.8 (18' 11&quot;)</td>
</tr>
<tr>
<td><strong>WIDTH, m (ft, in.)</strong></td>
<td>3.7 (12' 0&quot;)</td>
<td>3.2 (10' 5&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>1.7 (5' 5&quot;)</td>
</tr>
<tr>
<td><strong>HEIGHT, m (ft, in.)</strong></td>
<td>4.2 (13' 6&quot;)</td>
<td>3.1 (10' 3&quot;)</td>
<td>3.1 (10' 0&quot;)</td>
<td>3.1 (10' 0&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>2.9 (9' 8&quot;)</td>
<td>2.8 (9' 4&quot;)</td>
<td>2.8 (9' 4&quot;)</td>
<td>2.8 (9' 4&quot;)</td>
<td>2.0 (6' 7&quot;)</td>
</tr>
<tr>
<td><strong>WEIGHT, kg (lb)</strong></td>
<td>140,520 (310,000)</td>
<td>77,100 (170,000)</td>
<td>67,570 (160,000)</td>
<td>67,570 (160,000)</td>
<td>56,885 (125,405)</td>
<td>33,045 (72,700)</td>
<td>30,300 (66,900)</td>
<td>27,080 (59,700)</td>
<td>23,755 (52,370)</td>
<td>9,980 (22,000)</td>
</tr>
</tbody>
</table>

**MECHANICAL DRIVES**

| Length, m (ft, in.) | 10.3 (33' 9") | 9.8 (32' 0") | 9.0 (29' 6") | 9.0 (29' 6") | 7.9 (25' 3") | N/A | 6.2 (19' 10") | 6.2 (19' 10") | 6.2 (19' 10") | 4.0 (13' 2") |
| Width, m (ft, in.) | 3.7 (12' 0") | 3.0 (10' 0") | 2.8 (9' 2") | 2.8 (9' 2") | 2.7 (9' 0") | N/A | 2.5 (8' 2") | 2.5 (8' 2") | 2.5 (8' 2") | 1.8 (5' 10") |
| Height, m (ft, in.) | 4.2 (13' 6") | 3.1 (10' 3") | 3.0 (9' 6") | 3.0 (9' 6") | 3.1 (10' 3") | N/A | 2.7 (8' 11") | 2.7 (8' 11") | 2.7 (8' 11") | 2.2 (7' 5") |
| Weight, kg (lb) | 50,620 (116,000) | 34,020 (75,000) | 27,200 (60,000) | 27,200 (60,000) | 20,140 (45,000) | N/A | 15,880 (35,000) | 14,970 (33,000) | 12,700 (28,000) | 4,540 (10,000) |

**COMPRESSOR SKIDS - TYPICAL ADDITIONAL DIMENSIONS**

| Length, m (ft, in.) | 4.0 (13' 0") | 5.8 (19' 0") | 7.9 (26' 0") |
| Weight, kg (lb) | 16,783 (37,000) | 23,587 (52,000) | 30,391 (67,000) |
Typical Applications
Expertise at a Project Level

Because we are totally focused on the industrial gas turbine market, Solar Turbines leads the industry in offering a multitude of application choices. We provide several key services that help facilitate the success of your project. From designing complete turnkey modular installations to providing customized financial services, Solar is your single source solution provider.

Construction Services
Solar can provide single-source capability to design, build and commission a complete compressor station, power plant or offshore module for any number of fixed or floating platforms.

Prefabricated Modules
Solar turbine packages are available in compression, mechanical-drive and power generation modules that can be installed and commissioned with a minimum of on-site work. Fully pre-engineered and prefabricated, these single- or multiple-unit modularized stations are self-contained, weatherproof and acoustically lined, and are especially well-suited for offshore and remote installations.

Financial Services
Working in conjunction with Caterpillar, Financial Services, other third party financial institutions and Export Import Bank, Solar offers a full array of financing products as options to customer direct purchase. Financing can be arranged for the gas turbine package or structured to include an entire turnkey plant, and terms can range from 1 through 15 years. Available financing options include discounted forfeiting transactions, loans, finance leases, operating leases, tax-exempt qualified leases, project financing and Ex-Im supported programs.
Field Service
- 43 strategic locations worldwide
- Fast response - around the clock
- Ready access to Solar’s technical experts

Parts Support
- 7 days a week/24 hours a day ordering and shipment
- Solar certified service parts stocked at 9 depots worldwide
- 20 parts order locations, and 6 remanufacturing parts locations

Overhauls/Repairs/Upgrades/Uprates
- 8 overhaul facilities worldwide
- 8 exchange engine fleet locations worldwide - minimizing downtime
- 14 repair/overhaul facilities
- Remanufactured parts

Training
- All aspects of Solar turbomachinery systems
- More than 30 courses available
- At one of Solar's training facilities or your field site

Machinery Renewal and Upgrades
- Compressor restage and repair
- Power uprates
- Package refurbishment
- Controls retrofits

Machinery Management Services
Solar has developed a broad range of services we can customize to fit your needs including:
- Full-service operation and maintenance
- Fleet management
- Maintenance management
- Equipment health management
- Contract maintenance
- Consulting services
- Compression services
- Condition assessment
- Remote monitoring and diagnostics
- e-Collaboration

InSight System™, Solar’s comprehensive online approach to equipment health management, includes the industry’s most advanced remote monitoring and predictive diagnostics system. Using InSight System, maintenance is based on equipment condition rather than traditional time intervals. This saves time and money on maintenance and repair, resulting in more uptime, greater productivity, and optimized life cycle.

Solar Turbines provides one-stop, full service OEM solutions through our global network of overhaul centers, parts depots, field service offices and training facilities. With support centers and knowledgeable personnel located around the world, Solar’s Customer Services organization brings an uncompromising commitment to customer satisfaction by ensuring maximum productivity, extended equipment life cycle and reduced operating costs.
Solar has been a pioneer in the design, manufacture and packaging of gas turbine systems for more than 60 years and is a world leader in the mid-range industrial gas turbine business. As a result, customers spanning the globe know they can rely on Solar to provide rugged, reliable turbomachinery systems, responsive service and unrivalled technical assistance and service parts availability anywhere in the world.

For more information about Solar gas turbine-driven compressor sets, mechanical-drive packages, generator sets, and compressors or our broad range of customer support services, please contact your nearest Solar representative or visit us on the web at www.solarturbines.com

Solar Turbines Incorporated
P.O. Box 85376
Mail Zone B-3
San Diego, CA  92186-5376 U.S.A.
Telephone: [+1] 619-544-5352

www.solarturbines.com