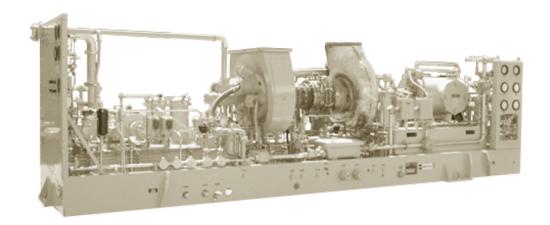
Solar Turbines

A Caterpillar Company

SATURN 20

Gas Turbine Compressor Set

Oil & Gas Applications



General Specifications Saturn® 20 Gas Turbine

- · Industrial, Two-Shaft
- · Axial Compressor
 - 8-Stage
 - Pressure Ratio: 6.7:1
 - Inlet Airflow: 6.4 kg/sec (14.2 lb/sec)
- · Combustion Chamber
 - Annular-Type
 - 12 Fuel Injectors
- Torch Ignitor System
- · Gas Producer Turbine
 - 2-Stage, Reaction
 - Max. Speed: 15,000 rpm
- Power Turbine
 - 1-Stage, Reaction
 - Max. Speed: 22,300 rpm
- Bearings
 - Journal: Multi-Ramp Sleeve
 - Thrust: Fixed Tapered Land
- - Compressor: Inorganic Aluminum
 - Turbine and Nozzle Blades: Precious Metal Diffusion Aluminide
- · Velocity Vibration Transducer

Key Packages Features

- Base Frame with Drip Pans
- Compressor
 - Compressor Auxiliary Systems
- 316L Stainless Steel Piping ≤4" dia
- Compression-Type Tube Fittings
- Digital Gauge Panel
 - Fluid Gauges
 - Electrical System Options
 - NEC, Class I, Group D, Div. 1
 - CENELEC, Zone 1
- Turbotronic™ Microprocessor Control System
 - Freestanding Control Console
 - Color Video Display
 - Vibration Monitoring
- · Control Options
 - 24-VDC Control Battery/Charger System
 - Turbine and Package Temperature Monitoring
 - Serial Link Supervisory Interface
 - Turbine Performance Map
 - Compressor Performance Map
 - Historical Displays
 - Printer/Logger
 - Process Controls
 - Compressor Anti-Surge Control
 - Field Programming
- Start Systems
 - Pneumatic
- Direct-Drive AC
- · Fuel System
 - Natural Gas

· Integrated Lube Oil System

- Turbine-Driven Accessories
- Tank Vent Separator
- Flame Trap
- · Oil System Options
 - Oil Cooler
 - Oil Heater
- · Axial Compressor Cleaning Systems
 - On-Crank/On-Line
 - Cleaning Tank
- · Gearbox (if applicable)

 - Speed IncreaserSpeed Decreaser
- · Air Inlet and Exhaust System Options
- Enclosure and Associated Options
- Factory Testing of Turbine and Package
- Documentation

 - DrawingsQuality Control Data Book
 - Inspection and Test Plan
 - Test Reports
 - Operation and Maintenance Manuals

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Gas Turbine Compressor Set

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Performance

Output Power	1185 kW
	(1590 hp)
Heat Rate	14 670 kJ/kW-hr
	(10,370 Btu/hp-hr)
Exhaust Flow	23 410 kg/hr
	(51,615 lb/hr)
Exhaust Temp.	520°C
	(970°F)

Nominal Rating - per ISO At 15°C (59°F), at sea level

No inlet/exhaust losses

Relative humidity 60%

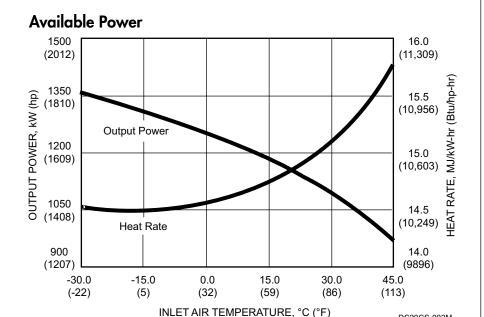
Natural gas fuel with

 $LHV = 35 MJ/nm^3 (940 Btu/scf)$

Optimum power turbine speed

AC-driven accessories

Engine efficiency: 24.5%



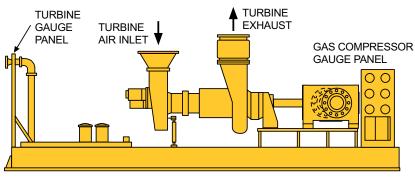
Package Dimensions*

Length: 4.7 m (15' 4")

Width: 1.9 m (6' 1") Height: 2.0 m (6' 8")

Typical Weight: 6805 kg (15,000 lb)

*Driver package only



DS20CS-003M

DS20CS-002M



Telephone: (+1) 619-544-5352 Internet: www.solarturbines.com

FOR MORE INFORMATION

