Solar Turbines

PACKAGE SYSTEM UPGRADE

A Caterpillar Company

Worldwide Turbomachinery Support

24 Vdc Linear Actuator (BV & VGV) Systems

The newly developed bleed valve and variable guide vane systems utilizing 24 Vdc linear actuators are a recent addition to pre-engineered products in Solar's upgrade product portfolio.

Primary Goals		
•	Operational Efficiency	
•	Emissions Control	
•	Machinery Efficiency	
•	Reliability Enhancement	



The 24 Vdc actuators are designed to replace existing hydraulic or pneumatic-hydraulic bleed valve or variable guide vane actuators and provide a consistent, tunable emission and engine controls system solution. The ease of installation, improved reliability and maintainability, along with the enhanced system performance, makes this design a simple but superior upgrade solution.

Benefits

- No hydraulic oil lines—eliminates issues related to oil leaks and variations in oil pressures.
- Reliable operation—batteryprovided backup electrical power.
- Longer service life—electric actuation means fewer mechanical components and less associated wear and tear.

- More accuracy and less hysteresis—electric variable control provides a more precise positioning of the guide vanes and bleed valves.
- Increased flexibility—allows for variable guide vane exercising during engine non-operation (Solar Service Bulletins 8.6/112 and 8.6/113).
- More effective servicing—includes force monitoring for preventive maintenance.
- Improved operation—more reliable engine starts at high ambient temperatures, and improved emission control at high ambient temperature, part load conditions (*SoLoNOx* engine only).
- **Complete 24 Vdc retrofit fuel solution**—complements existing aftermarket 24 Vdc fuel control modules.
- **Improved emissions**—for gas turbines that have been retrofitted with *SoLoNOx* combustion systems when combined with an aftermarket 24 Vdc *SoLoNOx* fuel module.

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Application

		Standard Combustion		SoLoNOx Combustion	
Product	Туре	Guide Vane	Bleed Valve	Guide Vane	Bleed Valve
C40 -	HED				√ (3")**
	CED			1	√ (3")**
C50, T60	HED	1	√ (3")	1	√ (3" & 4")
	CED	✓	√ (3")	✓	√ (3")
Т70	HED	√*	√ (4")	√*	√ (4")
	CED	✓*	√ (4")	√*	√ (4")

* Provided the air inlet casting has the required clevis mounting holes.

** Provided engine does not have piston operated BV.

Technical Information

Certifications:	NEC/CSA – Class I, Division 1 ATEX – Zone 1	
Power Requirements:	iirements: 18-32 Vdc, 30 A peak, 25 A continuous at full load Actuator will operate at a reduced speed over the voltage range of 18 to 19.99 \	
Control System Requirement:	Turbotronic [™] 3MX or Turbotronic 4	
Output Force:	600 lbf peak, 550 lbf continuous	
Temperature:	Actuator Operating Range: -20°F to +200°F (-28.9°C to +93°C) Storage: -65°F to +200°F (-54°C to +93°C) Controller Operating Range: -20°F to +180°F (-28.9°C to +82°C) Storage: -65°F to 180°F (-54°C to 82°C)	
Communication:	Control Command: 4-20 mA Control Feedback: 4-20 mA Control I/O: 0-24 Vdc Setup/Monitoring: RS485	
Weight:	Actuator: 26 pounds Controller: 35 pounds	
Envelope:	Actuator: 13.25" x 8.1" x 5.6" with shaft retracted Controller: 13.375" x 11.375" x 5.25"	
Additional Information about the field of nearest you or visit the w	tion www.solarturbines.com	

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