SECTION 1  PRODUCT AND COMPANY IDENTIFICATION

Perkins ELC (Extended Life Coolant) Premix 50/50 with Embitterment

Product Use: Antifreeze/Coolant
Product Number(s): 002881
Company Identification
ARTECO N.V.
Technologiepark-Zwijnaarde 2
B-9052 Gent-Zwijnaarde

Belgium

Transportation Emergency Response
Europe: 0044/(0)18 65 407333
Health Emergency
Europe: 0044/(0)18 65 407333
Poison Control Center: 0032/(0)70 245 245
Product Information
Technical Information: 0032/(0)9 240 7320
FAX number: 0032/(0)9 240 7324

Contact Person/Point
Europe: 0044/(0)18 65 407333

SECTION 2  HAZARDS IDENTIFICATION

CLASSIFICATION
HAZARDOUS SUBSTANCE according to the criteria of the Australia Safety and Compensation Council.
NON-DANGEROUS GOODS according to the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail.

Symbols: Xn - Harmful

R22; Harmful if swallowed.
S2; Keep out of the reach of children.
S46; If swallowed, seek medical advice immediately and show this container or label.
S60; This material and its container must be disposed of as hazardous waste.

IMMEDIATE HEALTH EFFECTS
**Eye:** Not expected to cause prolonged or significant eye irritation.
**Skin:** Contact with the skin is not expected to cause prolonged or significant irritation. Contact with the skin is not expected to cause an allergic skin response. Not expected to be harmful to internal organs if absorbed through the skin.
**Ingestion:** Toxic; may be harmful or fatal if swallowed.
**Inhalation:** Breathing this material at concentrations above the recommended exposure limits may cause central nervous system effects. Central nervous system effects may include headache, dizziness, nausea, vomiting, weakness, loss of coordination, blurred vision, drowsiness, confusion, or disorientation. At extreme exposures, central nervous system effects may include respiratory depression, tremors or convulsions, loss of consciousness, coma or death.

**DELAYED OR OTHER HEALTH EFFECTS:**
**Reproduction and Birth Defects:** Contains material that may cause adverse reproductive effects if swallowed based on animal data. Contains material that may cause harm to the unborn child based on animal data.
**Target Organs:** Contains material that may cause damage to the following organ(s) following repeated inhalation at concentrations above the recommended exposure limit: Kidney
See Section 11 for additional information. Risk depends on duration and level of exposure.

### SECTION 3  COMPOSITION/ INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENTS</th>
<th>CAS NUMBER</th>
<th>AMOUNT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol</td>
<td>107-21-1</td>
<td>30 - 60 %wt/wt</td>
</tr>
<tr>
<td>Sodium 2-ethylhexanoate</td>
<td>19766-89-3</td>
<td>1 - 5 %wt/wt</td>
</tr>
</tbody>
</table>

Note that the remaining composition contains nonhazardous ingredients or hazardous ingredients below the relevant threshold up to 100%.

### SECTION 4  FIRST AID MEASURES

**Eye:** No specific first aid measures are required. As a precaution, remove contact lenses, if worn, and flush eyes with water.
**Skin:** No specific first aid measures are required. As a precaution, remove clothing and shoes if contaminated. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.
**Ingestion:** If swallowed, get immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
**Inhalation:** No specific first aid measures are required. If exposed to excessive levels of material in the air, move the exposed person to fresh air. Get medical attention if coughing or respiratory discomfort occurs. Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if breathing difficulties continue or if any other symptoms develop.

### SECTION 5  FIRE FIGHTING MEASURES

**HazChem Code:** None Allocated

**EXTINGUISHING MEDIA:** Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames. Dry Chemical, CO2, AFFF Foam or alcohol resistant foam.

**PROTECTION OF FIRE FIGHTERS:**
**Fire Fighting Instructions:** This material will burn although it is not easily ignited. For fires involving this
material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

Combustion Products: Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion.

SECTION 6  ACCIDENTAL RELEASE MEASURES

Protective Measures: Eliminate all sources of ignition in vicinity of spilled material.

Spill Management: Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.

Reporting: Report spills to local authorities as appropriate or required.

SECTION 7  HANDLING AND STORAGE

Precautionary Measures: Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Do not breathe vapor or fumes. Wash thoroughly after handling. Keep out of the reach of children.

General Handling Information: Do not taste or swallow antifreeze or solution. Keep out of the reach of children and animals.

General Storage Information: Do not store in open or unlabeled containers.

Container Warnings: Container is not designed to contain pressure. Do not use pressure to empty container or it may rupture with explosive force. Empty containers retain product residue (solid, liquid, and/or vapor) and can be dangerous. Do not pressureize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. They may explode and cause injury or death. Empty containers should be completely drained, properly closed, and promptly returned to a drum reconditioner or disposed of properly.

SECTION 8  EXPOSURE CONTROLS/PERSONAL PROTECTION

GENERAL CONSIDERATIONS:
Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

ENGINEERING CONTROLS:
Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

Eye/Face Protection: No special eye protection is normally required. Where splashing is possible, wear safety glasses with side shields as a good safety practice.

Skin Protection: No special protective clothing is normally required. Where splashing is possible, select protective clothing depending on operations conducted, physical requirements and other substances in the workplace. Suggested materials for protective gloves include: Natural rubber, Nitrile Rubber, Polyvinyl Chloride (PVC or Vinyl).

Respiratory Protection: Determine if airborne concentrations are below the recommended occupational
exposure limits for jurisdiction of use. If airborne concentrations are above the acceptable limits, wear an
approved respirator that provides adequate protection from this material, such as:
Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not
provide adequate protection.

**Occupational Exposure Limits:**

<table>
<thead>
<tr>
<th>Component</th>
<th>Country/Agency</th>
<th>TWA</th>
<th>STEL</th>
<th>Ceiling</th>
<th>Notation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol</td>
<td>ACGIH</td>
<td>--</td>
<td>--</td>
<td>100 mg/m³</td>
<td>--</td>
</tr>
<tr>
<td>Ethylene glycol</td>
<td>Australia</td>
<td>60 mg/m³</td>
<td>120 mg/m³</td>
<td>--</td>
<td>Skin</td>
</tr>
</tbody>
</table>

Consult local authorities for appropriate values.

**SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

Attention: the data below are typical values and do not constitute a specification.

**Color:** Red
**Physical State:** Liquid
**Odor:** Faint or Mild
**Flashpoint:** Not Applicable
**Autoignition:** No data available
**Flammability (Explosive) Limits (% by volume in air):**
- **Lower:** No data available
- **Upper:** No data available
**pH:** 8.25 - 8.6
**Vapor Pressure:** 2794 Pa @ 30 °C (30 °F)
**Vapor Density (Air = 1):** >1 (Typical)
**Boiling Point:** No data available
**Solubility:** Soluble in water.
**Freezing Point:** -37°C (-34.6°F) (Typical)
**Melting Point:** No data available
**Density:** 1 kg/l @ 15°C (59°F)
**Viscosity:** No data available
**Evaporation Rate:** No data available

**SECTION 10 STABILITY AND REACTIVITY**

**Chemical Stability:** This material is considered stable under normal ambient and anticipated storage
and handling conditions of temperature and pressure.

**Incompatibility With Other Materials:** May react with strong acids or strong oxidizing agents, such as
chlorates, nitrates, peroxides, etc.

**Hazardous Decomposition Products:** Aldehydes (Elevated temperatures), Ketones (Elevated
temperatures)

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**SECTION 11 TOXICOLOGICAL INFORMATION**

**IMMEDIATE HEALTH EFFECTS**

**Eye Irritation:** The eye irritation hazard is based on evaluation of data for similar materials or product
components.

**Skin Irritation:** The skin irritation hazard is based on evaluation of data for similar materials or product
components.

**Skin Sensitization:** The skin sensitization hazard is based on evaluation of data for similar materials or product components.

**Acute Dermal Toxicity:** The acute dermal toxicity hazard is based on evaluation of data for similar materials or product components.

**Acute Oral Toxicity:** The acute oral toxicity hazard is based on evaluation of data for similar materials or product components.

**Acute Inhalation Toxicity:** The acute inhalation toxicity hazard is based on evaluation of data for similar materials or product components.

**ADDITIONAL TOXICOLOGY INFORMATION:**

This product contains diethylene glycol (DEG). The estimated oral lethal dose is about 50 cc (1.6 oz) for an adult human. DEG has caused the following effects in laboratory animals: liver abnormalities, kidney damage and blood abnormalities. It has been suggested as a cause of the following effects in humans: liver abnormalities, kidney damage, lung damage and central nervous system damage.

This product contains ethylene glycol (EG). The toxicity of EG via inhalation or skin contact is expected to be slight at room temperature. The estimated oral lethal dose is about 100 cc (3.3 oz.) for an adult human. Ethylene glycol is oxidized to oxalic acid which results in the deposition of calcium oxalate crystals mainly in the brain and kidneys. Early signs and symptoms of EG poisoning may resemble those of alcohol intoxication. Later, the victim may experience nausea, vomiting, weakness, abdominal and muscle pain, difficulty in breathing and decreased urine output. When EG was heated above the boiling point of water, vapors formed which reportedly caused unconsciousness, increased lymphocyte count, and a rapid, jerky movement of the eyes in persons chronically exposed. When EG was administered orally to pregnant rats and mice, there was an increase in fetal deaths and birth defects. Some of these effects occurred at doses that had no toxic effects on the mothers. We are not aware of any reports that EG causes reproductive toxicity in human beings.

2-Ethylhexanoic acid (2-EXA) caused an increase in liver size and enzyme levels when repeatedly administered to rats via the diet. When administered to pregnant rats by gavage or in drinking water, 2-EXA caused teratogenicity (birth defects) and delayed postnatal development of the pups. Additionally, 2-EXA impaired female fertility in rats. Birth defects were seen in the offspring of mice who were administered sodium 2-ethylhexanoate via intraperitoneal injection during pregnancy.

**SECTION 12 ECOLOGICAL INFORMATION**

**ECOTOXICITY**

This material is not expected to be harmful to aquatic organisms. The product has not been tested. The statement has been derived from the properties of the individual components.

**MOBILITY**

No data available.

**PERSISTENCE AND DEGRADABILITY**

This material is expected to be readily biodegradable. The product has not been tested. The statement has been derived from the properties of the individual components.

**SECTION 13 DISPOSAL CONSIDERATIONS**

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may
meet the criteria of a hazardous waste as defined by international, country, or local laws and regulations.

**SECTION 14 TRANSPORT INFORMATION**

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

**HazChem Code:** None Allocated

**ADOT Shipping Description:** NOT REGULATED AS DANGEROUS GOODS FOR ROAD OR RAIL TRANSPORT UNDER THE ADG CODE

**IMO/IMDG Shipping Description:** NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORTATION UNDER THE IMDG CODE

**ICAO/IATA Shipping Description:** Anti-freeze Preparations, Proprietary; NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER ICAO

**SECTION 15 REGULATORY INFORMATION**

**REGULATORY LISTS SEARCHED:**
01-1=IARC Group 1  
01-2A=IARC Group 2A  
01-2B=IARC Group 2B

No components of this material were found on the regulatory lists above.

**CHEMICAL INVENTORIES:**

All components comply with the following chemical inventory requirements: AICS (Australia), DSL (Canada), EINECS (European Union), ENCS (Japan), IECSC (China), KECI (Korea), PICCS (Philippines), TSCA (United States).

**SECTION 16 OTHER INFORMATION**

**Poisons Schedule Number:**

**LABEL RECOMMENDATION:**
Label Category: ANTIFREEZE/COOLANT 13 - AFC13  
**REVISION STATEMENT:** This is a new Material Safety Data Sheet.  
**Revision Date:** SEPTEMBER 23, 2011

**ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:**

<table>
<thead>
<tr>
<th>Acronym</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-term Exposure Limit</td>
</tr>
<tr>
<td>ACGIH</td>
<td>American Conference of Government Industrial Hygienists</td>
</tr>
<tr>
<td>API</td>
<td>American Petroleum Institute</td>
</tr>
<tr>
<td>CVX</td>
<td>Chevron</td>
</tr>
<tr>
<td>TWA</td>
<td>Time Weighted Average</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstract Service Number</td>
</tr>
<tr>
<td>IMO/IMDG</td>
<td>International Maritime Dangerous Goods Code</td>
</tr>
<tr>
<td>MSDS</td>
<td>Material Safety Data Sheet</td>
</tr>
<tr>
<td>NFPA</td>
<td>National Fire Protection Association</td>
</tr>
</tbody>
</table>

PERKINS ELC (Extended Life Coolant)  
Premix 50/50 with Embitterment  
MSDS: 30884  
Revision Number: 0  
Revision Date: SEPTEMBER 23, 2011
Prepared according to the National Code of Practice for the Preparation of Material Safety Data Sheets [NOHSC:2011(2003)] by the Chevron Energy Technology Company, 100 Chevron Way, Richmond, California 94802.

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.