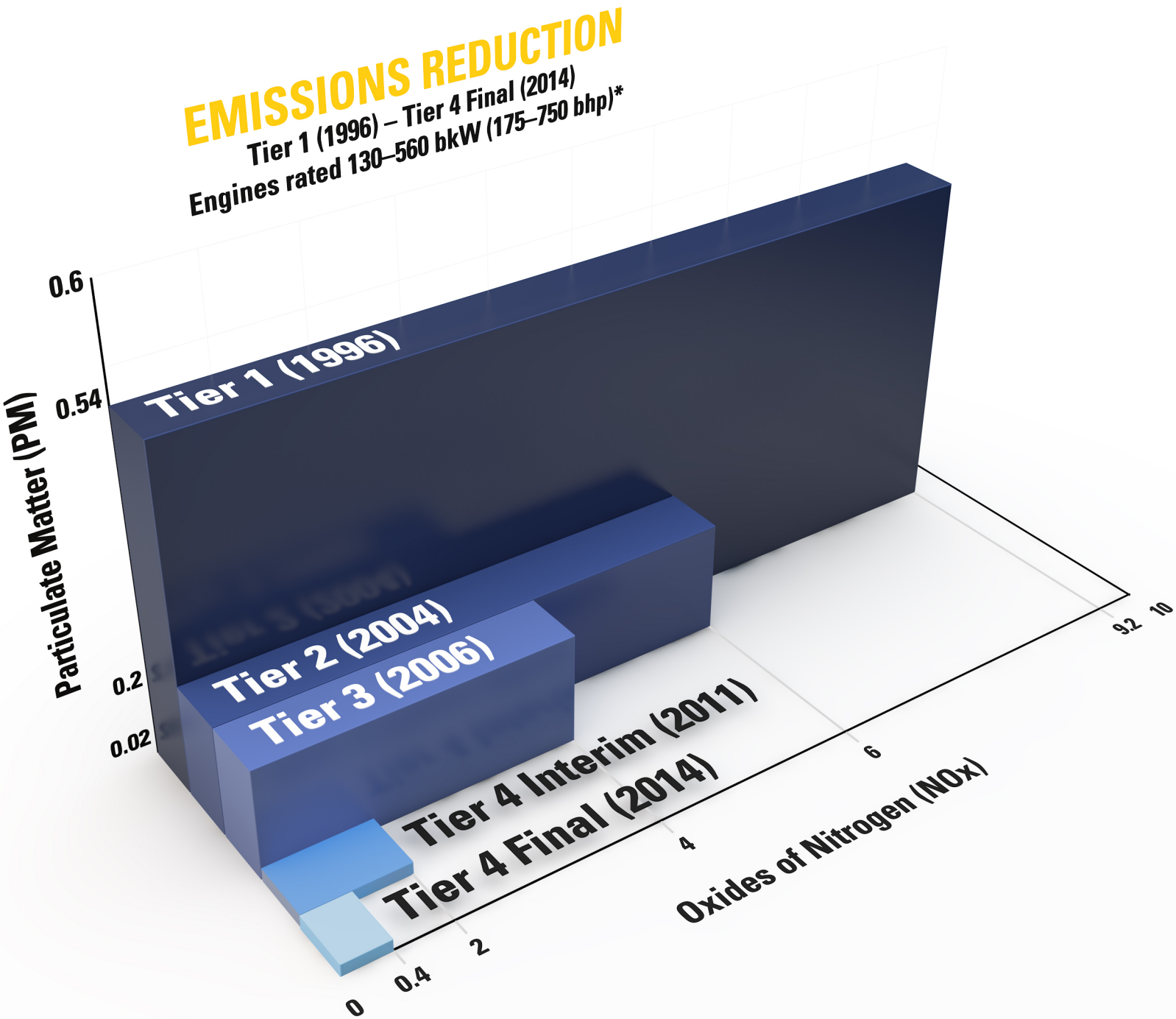
EMISSIONS REDUCTION
Tier 1 (1996) – Tier 4 Final (2014)
Engines rated 130–560 bkW (175–750 bhp)*
Particulate Matter (PM)
0.6
0.54
0.2
0.02
Tier 1 (1996)
Tier 2 (2004)
Tier 3 (2006)
Tier 4 Interim (2011)
Tier 4 Final (2014)
Oxides of Nitrogen (NOx)
0
0.4
2
4
6
9.2
10