

## **Caterpillar Sustainable Development Milestones**

**2000**

Became founding member of Diesel Technology Forum

**2001**

Joined World Business Council for Sustainable Development

**2002**

Became lead corporate sponsor for Nature Conservancy's Illinois River Emiquon Preserve restoration and preservation project

**2003**

Set Vision Zero Safety Goal

Joined U.S. EPA Climate Leaders

Developed innovative battery materials technology

Supported the Tropical Forest Foundation program to help deliver the first reduced-impact, logging-certified lumber in the United States

**2005**

Published first Sustainability Report

Updated Worldwide Code of Conduct

Designated Sustainable Development as Enterprise Strategic Area of Improvement

Became lead corporate sponsor for Nature Conservancy's Great Rivers Project

**2006**

Led Dow Jones Sustainability World Index Industrial Engineering Sector

Acquired Progress Rail Services, Inc., a provider of rail and transit products and services, including remanufacture or recycling of equipment

Acted as co-leading corporate sponsor of the World Resources Institute Center for Transport and the Environment EMBARQ project

**2007**

Became founding partner of Energy Technologies Institute in the United Kingdom

## 2008

Awarded first U.S. EPA International Combined Heat and Power Award to customer in China

Introduced Cat® D7E Electric Drive Track-Type Tractor

Introduced electric drive mining trucks

## 2009

Formed Sustainability Council to drive increased revenues and foster dialogue on sustainability initiatives

Announced remanufacturing joint venture in China with Yuchai Machinery and opening of R&D center in China

Received U.S. EPA Clean Air Excellence Award for Cat® D7E

Earned Leadership in Energy and Environmental Design (LEED) Existing Building Gold Certification for Corporate Headquarters and Caterpillar Financial Services Corporation Headquarters

## 2010

Updated Worldwide Code of Conduct

Acquired Electro-Motive Diesel, Inc., manufacturer of diesel-electric locomotives

Received Greenmark Gold Plus certification for Singapore remanufacturing facility Earned LEED Gold certification for Suzhou, China, Medium Wheel Loader/Motor Grader facility; Wuxi, China, R&D facility; Tianjin, China, Asia Power Systems facility; and Washington, Ill., Instrument Applications Center

## 2011

Acquired Bucyrus International, Inc., manufacturer of high-productivity mining equipment

Acquired MWM Holding GmbH, Germany-based manufacturer of natural gas reciprocating engines

Launched first Annual Chairman's Sustainability Awards

## 2012

Introduced Cat® 336E H Hybrid Excavator

Introduced 966K XE Wheel Loader with advanced powertrain

Acquired Medina Valley Co-Gen facility in Mossville, Ill., providing alternative power to the

Technical Center and Mossville Engine Center

Launched Caterpillar sustainability principles to drive continued awareness and promotion of sustainable progress across the enterprise

## 2013

Earned Leadership in Energy and Environmental Design (LEED) New Construction Gold Certification for Caterpillar Visitors Center, Peoria, Illinois

U.S. EPA Combined Heat and Power Partnership Program presented 2013 Certificate of Avoided GHG Emissions to Caterpillar Inc and Solar Turbines

Named one of Interbrand's Best Global Green Brands 2013

A "Powering the Future" team, one of our Leadership Excellence in Accountability and Development (L.E.A.D.) leadership development programs, performed an in-depth analysis of our existing sustainability capabilities and strategy

## 2020

Achieve enterprise goals in the areas of workplace and product safety, energy efficiency, greenhouse gas emissions, water consumption, materials efficiency, waste reduction and LEED building criteria