



Image shown may not reflect actual package.

PRIME

**680 kW 850 kVA
60Hz 1800rpm 480Volts**

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability, and cost-effectiveness.

FEATURES

FUEL/EMISSIONS STRATEGY

- EPA Certified for Stationary Emergency Application (EPA Tier 2 emissions levels)

DESIGN CRITERIA

- The generator set accepts 100% rated load in one step per NFPA 110 and meets ISO 8528-5 transient response.

UL 2200/ CSA - Optional

- UL 2200 listed packages
- CSA Certified
- Certain restrictions may apply. Consult with your Cat® Dealer.

FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested
- Flexible packaging options for easy and cost effective installation

SINGLE-SOURCE SUPPLIER

- Fully prototype tested with certified torsional vibration analysis available

WORLDWIDE PRODUCT SUPPORT

- Cat dealers provide extensive post sale support including maintenance and repair agreements
- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- The Cat S•O•SSM program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products

CAT® C27ATAAC DIESEL ENGINE

- Utilizes ACERT™ Technology
- Reliable, rugged, durable design
- Four-cycle diesel engine combines consistent performance and excellent fuel economy with minimum weight
- Electronic engine control

CAT GENERATOR

- Designed to match the performance and output characteristics of Cat diesel engines
- Single point access to accessory connections
- UL 1446 recognized Class H insulation

CAT EMCP 4 CONTROL PANELS

- Simple user friendly interface and navigation
- Scalable system to meet a wide range of customer needs
- Integrated Control System and Communications Gateway

SEISMIC CERTIFICATION

- Seismic Certification available
- Anchoring details are site specific, and are dependent on many factors such as generator set size, weight, and concrete strength. IBC Certification requires that the anchoring system used is reviewed and approved by a Professional Engineer
- Seismic Certification per Applicable Building Codes: IBC 2000, IBC 2003, IBC 2006, IBC 2009, CBC 2007
- Pre-approved by OSHPD and carries an OSP-0084-10 for use in healthcare projects in California

PRIME 680ekW 850kVA

60 Hz 1800rpm 480Volts



FACTORY INSTALLED STANDARD & OPTIONAL EQUIPMENT

System	Standard	Optional
Air Inlet	• Air cleaner	
Cooling	• Package mounted radiator	
Exhaust	• Exhaust flange outlet	☐ Exhaust mufflers
Fuel	• Primary fuel filter with integral water separator • Secondary fuel filters • Fuel priming pump	
Generator	• Matched to the performance and output characteristics of Cat engines	☐ Oversize and premium generators ☐ Permanent magnet excitation (PMG) ☐ Internal excited (IE) ☐ Anti-condensation space heaters
Power Termination	• Bus bar	☐ Circuit breakers, UL listed ☐ Circuit breakers, IEC compliant
Control Panel	• EMCP 4 Genset Controller	☐ EMCP 4.2 ☐ EMCP 4.3 ☐ EMCP 4.4 ☐ Generator temperature monitoring and protection ☐ Load share module ☐ Digital I/O module ☐ Remote monitoring software
Mounting		☐ Rubber vibration isolators
Starting/Charging		☐ Battery chargers ☐ Oversize batteries ☐ Jacket water heater ☐ Heavy duty starting system ☐ Charging alternator
General	• Paint - Caterpillar Yellow except rails and radiators gloss black	The following options are based on regional and product configuration: ☐ Seismic Certification per Applicable Building Codes: IBC 2000, IBC 2003, IBC 2006, IBC 2009, CBC 2007 ☐ EU Certificate of Conformance (CE) ☐ UL 2200 package ☐ CSA Certification ☐ EEC Declaration of Conformity ☐ Enclosures- sound attenuated, weather protective ☐ Automatic transfer switches (ATS) ☐ Integral & sub-base fuel tanks ☐ Integral & sub-base UL listed dual wall fuel tanks

SPECIFICATIONS

CAT GENERATOR

Frame size	1296
Excitation	Permanent Magnet
Pitch	0.6667
Number of poles	4
Number of bearings	Single bearing
Number of Leads	012
Insulation	UL 1446 Recognized Class H with tropicalization and antiabrasion
- Consult your Caterpillar dealer for available voltages	
IP Rating	Drip Proof IP23
Alignment	Pilot Shaft
Overspeed capability	150
Wave form Deviation (Line to Line)	Less than 5% deviation
Voltage regulator.....	3 Phase sensing with selectable volts/Hz
Voltage regulation	Less than +/- 1/2% (steady state)
Less than +/- 1% (no load to full load)	

CAT DIESEL ENGINE

C27 TA, V-12, 4-Stroke Water-cooled Diesel	
Bore	137.20 mm (5.4 in)
Stroke	152.40 mm (6.0 in)
Displacement	27.03 L (1649.47 in ³)
Compression Ratio	16.5:1
Aspiration	TA
Fuel System	MEUI
Governor Type	ADEM™ A4

CAT EMCP 4 SERIES CONTROLS

EMCP 4 controls including:

- Run / Auto / Stop Control
- Speed and Voltage Adjust
- Engine Cycle Crank
- 24-volt DC operation
- Environmental sealed front face
- Text alarm/event descriptions

Digital indication for:

- RPM
- DC volts
- Operating hours
- Oil pressure (psi, kPa or bar)
- Coolant temperature
- Volts (L-L & L-N), frequency (Hz)
- Amps (per phase & average)
- kW, kVA, kVAR, kW-hr, %kW, PF

Warning/shutdown with common LED indication of:

- Low oil pressure
- High coolant temperature
- Overspeed
- Emergency stop
- Failure to start (overcrank)
- Low coolant temperature
- Low coolant level

Programmable protective relaying functions:

- Generator phase sequence
- Over/Under voltage (27/59)
- Over/Under Frequency (81 o/u)
- Reverse Power (kW) (32)
- Reverse reactive power (kVAr) (32RV)
- Overcurrent (50/51)

Communications:

- Six digital inputs (4.2 only)
- Four relay outputs (Form A)
- Two relay outputs (Form C)
- Two digital outputs
- Customer data link (Modbus RTU)
- Accessory module data link
- Serial annunciator module data link
- Emergency stop pushbutton

Compatible with the following:

- Digital I/O module
- Local Annunciator
- Remote CAN annunciator
- Remote serial annunciator

PRIME 680ekW 850kVA

60 Hz 1800rpm 480Volts



TECHNICAL DATA

Open Generator Set - - 1800rpm/60 Hz/480 Volts	DM9073	
EPA Certified for Stationary Emergency Application (EPA Tier 2 emissions levels)		
Generator Set Package Performance Genset Power rating @ 0.8 pf Genset Power rating with fan	850 kVA 680 ekW	
Fuel Consumption 100% load with fan 75% load with fan 50% load with fan	187.4 L/hr 149.6 L/hr 107.0 L/hr	49.5 Gal/hr 39.5 Gal/hr 28.3 Gal/hr
Cooling System¹ Air flow restriction (system) Engine coolant capacity	0.12 kPa 55.0 L	0.48 in. water 14.5 gal
Inlet Air Combustion air inlet flow rate	56.0 m ³ /min	1977.6 cfm
Exhaust System Exhaust stack gas temperature Exhaust gas flow rate Exhaust flange size (internal diameter) Exhaust system backpressure (maximum allowable)	502.5 °C 149.7 m ³ /min 203 mm 10.0 kPa	936.5 °F 5286.6 cfm 8 in 40.2 in. water
Heat Rejection Heat rejection to coolant (total) Heat rejection to exhaust (total) Heat rejection to aftercooler Heat rejection to atmosphere from engine Heat rejection to atmosphere from generator	307 kW 693 kW 123 kW 92 kW 45.8 kW	17459 Btu/min 39411 Btu/min 6995 Btu/min 5232 Btu/min 2606.9 Btu/min
Alternator² Motor starting capability @ 30% voltage dip Frame Temperature Rise	2117 skVA 1296 105 °C	189 °F
Lube System Sump refill with filter	68.0 L	18.0 gal
Emissions (Nominal)³ NOx g/hp-hr CO g/hp-hr HC g/hp-hr PM g/hp-hr	4.68 g/hp-hr .3 g/hp-hr .02 g/hp-hr .021 g/hp-hr	

¹ For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to existing restriction from factory.

² Generator temperature rise is based on a 40°C ambient per NEMA MG1-32. UL 2200 Listed packages may have oversized generators with a different temperature rise and motor starting characteristics.

³ Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state operating conditions of 77°F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 btu/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

PRIME 680ekW 850kVA

60 Hz 1800rpm 480Volts



RATING DEFINITIONS AND CONDITIONS

Applicable Codes and Standards: AS1359, CSA C22.2 No 100-04, UL142, UL489, UL601, UL869, UL2200, NFPA 37, NFPA 70, NFPA 99, NFPA 110, IBC, IEC60034-1, ISO3046, ISO8528, NEMA MG 1-22, NEMA MG 1-33, 72/23/EEC, 98/37/EC, 2004/108/EC

Prime - Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions.

Fuel Rates are based on fuel oil of 35° API (16° C or 60° F) gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29° C (85° F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal.).

PRIME 680ekW 850kVA

60 Hz 1800rpm 480Volts



DIMENSIONS

Package Dimensions		
Length	4141.6 mm	163.05 in
Width	1823.3 mm	71.78 in
Height	2210.5 mm	87.03 in

NOTE: For reference only - do not use for installation design. Please contact your local dealer for exact weight and dimensions.

www.Cat-ElectricPower.com

2013 Caterpillar
All rights reserved.

Feature Code: C27DR69

Gen. Arr. Number: 385-0654

Source: U.S. Sourced

LEHE0457-00 (08/13)

Materials and specifications are subject to change without notice.
The International System of Units (SI) is used in this publication.

CAT, CATERPILLAR, their respective logos, "Caterpillar Yellow," the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.