
Diesel Generator Set

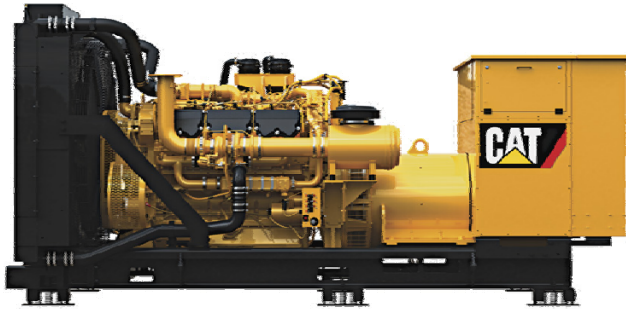


Image shown may not reflect actual package

Prime 725 ekW 906 kVA 60 Hz 1800 rpm 480 Volts

Caterpillar is leading the power generation Market place with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability, and cost-effectiveness.

FUEL/EMISSIONS STRATEGY

- EPA Tier 4 Interim

DESIGN CRITERIA

- The generator set accepts 100% rated load in one step per NFPA 110 and meets ISO 8528-5 transient response.

UL 2200

- UL 2200 packages available.
Certain restrictions may apply.
Consult with your Cat dealer.

FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested
- Flexible packaging options for easy and cost effective installation

SINGLE-SOURCE SUPPLIER

- Fully prototype tested with certified torsional vibration analysis available

WORLDWIDE PRODUCT SUPPORT

- Cat[®] dealers provide extensive post sale support including maintenance and repair agreements
- Cat dealers have over 1600 dealer branch stores operating in 200 countries.
- The Cat[®] SOSSM program effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by products.

CAT C27 ATAAC DIESEL ENGINE

- Reliable, rugged, durable design
- Field proven in thousands of applications worldwide
- Four-stroke diesel engine combines consistent performance and excellent fuel economy with minimum weight

CAT GENERATOR

- Matched to the performance and output characteristics of Cat engines
- Single point access to accessory connections
- UL 1446 Recognized Class H insulation

CAT EMCP 4 CONTROL PANELS

- Simple user friendly interface and navigation
- Scalable system to meet a wide range of customer needs
- Integrated Control System and Communications Gateway

SEISMIC CERTIFICATION

- Seismic Certification available.
- Anchoring details are site specific, and are dependent on many factors such as generator set size, weight, and concrete strength. IBC Certification requires that the anchoring system used is reviewed and approved by a Professional Engineer.
- Seismic Certification per Applicable Building Codes: IBC 2000, IBC 2003, IBC 2006, IBC 2009, CBC 2007.
- Pre-approved by OSHP and carries an OPA#(OSP-0084-01) for use in healthcare projects in California.

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Factory Installed Standard & Optional Equipment

System	Standard	Optional
Air Inlet	• Single element canister type air cleaner Indicator • Service indicator	☐ Dual element air cleaners ☐ Heavy duty air cleaners with dual elements and precleaners
Cooling	• Radiator with guard • Jacket water heater • Fan and belt guards • Coolant drain line with valve • Coolant level sensors • Caterpillar Extended Life Coolant	
Exhaust	• Exhaust manifold - dry - dual • Flanged dual outlets	☐ Mufflers ☐ Stainless steel exhaust flex fittings ☐ Elbows, flanges, expanders, & Y adapters
Fuel	• Secondary fuel filters • Fuel cooler* • Electric fuel priming pump	
Generator	• 3 Phase brushless, Salient pole • Class H insulation • Cat digital voltage regulator (CDVR) with VAR/PF control, 3-phase sensing • Winding temperature detectors	☐ Anti-condensation space heaters
Power Termination	• Bus bar (NEMA mechanical lug holes) • Top cable entry	☐ Circuit breakers, UL listed, 3 pole shunt trip, 100% rated, choice of trip units, manual or electrically operated ☐ Bottom cable entry ☐ Right, left, and/or rear power termination
Governor	• ADEM™ A4	☐ Load share module
Control Panel	• EMCP 4.2 Genset Controller • User interface panel (UIP) - rear mount • AC & DC customer wiring area (right side) • Emergency Stop Pushbutton	☐ Local & remote annunciator modules ☐ Digital I/O Module ☐ Generator temperature monitoring & protection ☐ EMCP 4.3 ☐ EMCP 4.4
Lube	• Lubricating oil • Gear type lube oil pump • Oil filter, filler and dipstick • Oil drain line and valve • Open crankcase ventilation filters	
Mounting	• Rails - engine / generator / radiator mounting • Spring type vibration isolator	
Starting / Charging	• 24 volt starting motor(s) • Charging alternator • Batteries with rack and cables • Battery disconnect switch	☐ Battery chargers ☐ Oversize batteries
General	• Right hand service • Paint – Cat yellow except rails and radiators gloss black • SAE standard rotation • Flywheel and flywheel housing – SAE No. 00	☐ UL 2200 listed ☐ CSA Certification ☐ Seismic Certification per Applicable Building Codes: IBC 2000, IBC 2003, IBC 2006, IBC 2009, CBC 2007

*Not included with packages without radiators

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SPECIFICATIONS

CAT GENERATOR

Frame 1424
Excitation PM
Pitch..... 0.6667
Number of poles..... 4
Number of leads..... 6
Number of bearings Single Bearing
Insulation Class H
IP rating Drip proof IP23
Over speed capability - % of rated..... 125%
Wave form deviation..... 2%
Voltage regulator..... 3 phase sensing with load
adjustable module
Voltage regulation.... Less than $\pm 1/2\%$ (steady state)
Less than $\pm 1/2\%$ (3% speed change)

CAT DIESEL ENGINE

C27 ATAAC, V-12, 4 stroke, water-cooled diesel

Bore 137.20 mm (5.4 in)
Stroke 152.4 mm (6.0 in)
Displacement 27.03 L (1649.47 in³)
Compression ratio..... 16.0:1
Aspiration..... TA
Fuel system..... Electronic unit injection
Governor Type..... ADEM™ A4

CAT EMCP 4 CONTROL PANELS

EMCP 4 controls including:

- Run / Auto / Stop Control
- Speed & Voltage Adjust
- Engine Cycle Crank
- Emergency stop pushbutton

EMCP 4.2 controller features:

- 24-volt DC operation
- Environmental sealed front face
- Text alarm/event descriptions

Digital indication for:

- RPM
- DC volts
- Operating hours
- Oil pressure (psi, kPa or bar)
- Coolant temperature
- Volts (L-L & L-N), frequency (Hz)
- Amps (per phase & average)
- Power Factor (per phase & average)
- kW (per phase, average & percent)
- kVA (per phase, average & percent)
- kVAr (per phase, average & percent)
- kW-hr & kVAr-hr (total)

Warning/shutdown with common LED indication of shutdowns for:

- Low oil pressure
- High coolant temperature
- Overspeed
- Emergency stop
- Failure to start (overcrank)
- Low coolant temperature
- Low coolant level

Programmable protective relaying functions:

- Generator phase sequence
- Over/Under voltage (27/59)
- Over/Under Frequency (81 o/u)
- Reverse Power (kW) (32)
- Reverse Reactive Power (kVAr) (32RV)
- Overcurrent (50/51)

Communications

- Customer data link (Modbus RTU)
- Accessory module data link
- Serial annunciator module data link
- 6 programmable digital inputs
- 4 programmable relay outputs (Form A)
- 2 programmable relay outputs (Form C)
- 2 programmable digital outputs

Compatible with the following optional modules:

- Digital I/O module
- Local Annunciator
- Remote annunciator
- RTD module
- Thermocouple module

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TECHNICAL DATA

Open Generator Set - 1800 rpm/60 Hz/480 Volts	PRIME DM8867	
Package Performance Power rating Power rating @ 0.8 pf	725 kW 906 kVA	
Fuel Consumption ¹ 100% load with fan 75% load with fan 50% load with fan	201 L/hr 156 L/hr 115 L/hr	53.2 Gal/hr 41.3 Gal/hr 30.5 Gal/hr
Cooling System ² Ambient air temperature Air flow restriction (system) Air flow (max @ rated speed) Engine coolant Capacity with radiator arrangement) Engine coolant capacity Radiator coolant capacity	43 °C 0.12 kPa 1174 m ³ /min 110.0 L 60.0 L 50.0 L	109 °F 0.48 in water 41459 cfm 29.1 US Gal 15.9 US Gal 13.2 US Gal
Inlet Air Combustion air inlet flow rate	53.6 m ³ /min	1892.9 cfm
Exhaust System ³ Exhaust stack gas temperature Exhaust gas flow rate Exhaust flange size (internal diameter) Exhaust system backpressure (minimum allowable) Exhaust system backpressure (maximum allowable)	433 °C 127 m ³ /min 203 mm 2 kPa 10 kPa	812 °F 4478 cfm 8 in. 8 in. water 40 in. water
Heat Rejection Heat rejection to coolant (total) Heat rejection to exhaust (total) Heat rejection to aftercooler Heat rejection to atmosphere from engine Heat rejection to atmosphere from generator	466 kW 610 kW 145 kW 102 kW 35.8 kW	26501 Btu/min 34691 Btu/min 8246 Btu/min 5801 Btu/min 2036 Btu/min
Alternator ⁴ Motor starting capability @ 30% voltage dip Frame Temperature Rise	3430 skVA 1424 80°C	144 °F
Lube System ⁵ Lube oil refill with filter change for standard sump	95 L	25.1 US Gal
Emissions (Nominal) ⁶ NO _x g/hp-hr CO g/hp-hr HC g/hp-hr PM g/hp-hr	1.93 g/hp-hr 0.53 g/hp-hr 0.06 g/hp-hr 0.04 g/hp-hr	

¹ EPA Tier 4 Interim diesel engines required the use of Ultra Low Sulfur Diesel (ULSD) fuel in order to protect emissions control systems, help comply with emissions standards, and meet published maintenance intervals. ULSD fuel will have ≤ 15 ppm (0.0015%) sulfur using the ASTM D5453, ASTM 2622, or SIN 51400 test methods.

² For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to existing restriction from factory.

³ Backpressure allowance is total backpressure available for the customer.

⁴ Some packages may have oversized generators with a different temperature rise and motor starting characteristics. Generator temperature rise is based on a 40 degree C ambient per NEMA MG1-32.

⁵ Requires the use of CJ4 oil in order to meet published maintenance intervals.

⁶ Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NO_x. Data shown is based on steady state operating conditions of 77°F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 btu/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

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RATING DEFINITIONS AND CONDITIONS

Applicable Codes and Standards:

AS1359, CSA, IEC60034-1, ISO3046, ISO8528, NEMA MG 1-22, NEMA MG 1-33, UL508A, 72/23/EEC, 98/37/EC, 2004/108/EC

Prime – Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of the prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions

Fuel Rates are based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29° C (85° F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal.). Additional ratings may be available for specific customer requirements, contact your Cat representative for details. For information regarding Low Sulfur fuel and Biodiesel capability, please consult your Cat dealer.

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Dimensions

Package Dimensions		
Length	4332.8 mm	170.6 in
Width	2015.8 mm	79.3 in
Height	2173.0 mm	85.6 in
Weight	7430 kg	17699 lb

NOTE: For reference only - do not use for installation design. Please contact your local dealer for exact weight and dimensions.

Performance No.: DM8867

Feature Code: C27DE40

Gen. Arr. Number: 3492958

Source: U.S. Sourced

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www.CAT-ElectricPower.com

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