



Image shown may not reflect actual package.

## PRIME

**545 kW 681 kVA  
60 Hz 1800 rpm 480 Volts**

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability, and cost-effectiveness.

## FEATURES

### FUEL/EMISSIONS STRATEGY

- Low Fuel consumption

### DESIGN CRITERIA

- The generator set accepts 100% rated load in one step per NFPA 110 and meets ISO 8528-5 transient response.

### UL 2200 / CSA - Optional

- UL 2200 listed packages
  - CSA Certified
- Certain restrictions may apply.  
Consult with your Cat® Dealer.

### FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested
- Flexible packaging options for easy and cost effective installation

### SINGLE-SOURCE SUPPLIER

- Fully prototype tested with certified torsional vibration analysis available

### WORLDWIDE PRODUCT SUPPORT

- Cat dealers provide extensive post sale support including maintenance and repair agreements
- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- The Cat® S•O•S<sup>SM</sup> program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products

### CAT® C18 ATAAC DIESEL ENGINE

- Utilizes ACERT™ Technology
- Reliable, rugged, durable design
- Field-proven in thousands of applications worldwide
- Four-stroke-cycle diesel engine combines consistent performance and excellent fuel economy with minimum weight
- Electronic controlled governor

### CAT GENERATOR

- Matched to the performance and output characteristics of Cat engines
- Load adjustment module provides engine relief upon load impact and improves load acceptance and recovery time
- UL 1446 Recognized Class H insulation

### CAT EMCP 4 CONTROL PANELS

- Simple user friendly interface and navigation
- Scalable system to meet a wide range of customer needs
- Integrated Control System and Communications Gateway

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## FACTORY INSTALLED STANDARD & OPTIONAL EQUIPMENT

System	Standard	Optional
Air Inlet	• Air cleaner	
Cooling	• Package mounted radiator	
Exhaust	• Exhaust flange outlet	<input type="checkbox"/> Industrial <input type="checkbox"/> Residential <input type="checkbox"/> Critical Mufflers
Fuel	• Primary fuel filter with integral water separator • Secondary fuel filters • Fuel priming pump	
Generator	• Matched to the performance and output characteristics of Cat engines • Load adjustment module provides engine relief upon load impact and improves load acceptance and recovery time • IP23 protection	<input type="checkbox"/> Oversize and premium generators <input type="checkbox"/> Permanent magnet excitation (PMG) <input type="checkbox"/> Internal excited (IE) <input type="checkbox"/> Anti-condensation space heaters
Power Termination	• Bus bar	<input type="checkbox"/> Circuit breakers, UL listed <input type="checkbox"/> Circuit breakers, IEC compliant
Control Panel	• EMCP 4 Genset Controller	<input type="checkbox"/> EMCP 4.2 <input type="checkbox"/> EMCP 4.3 <input type="checkbox"/> EMCP 4.4 <input type="checkbox"/> Local and remote annunciator modules <input type="checkbox"/> Load share module <input type="checkbox"/> Digital I/O module <input type="checkbox"/> Remote monitoring software
Mounting	• Rubber vibration isolators	
Starting/Charging	• 24 volt starting motor • Batteries	<input type="checkbox"/> Battery chargers <input type="checkbox"/> Oversize batteries <input type="checkbox"/> Jacket water heater <input type="checkbox"/> Heavy duty starting system <input type="checkbox"/> Charging alternator
General	• Paint - Caterpillar Yellow except rails and radiators gloss black	The following options are based on regional and product configuration: <input type="checkbox"/> Seismic Certification per Applicable Building Codes: IBC 2000, IBC 2003, IBC 2006, IBC 2009, CBC 2007 <input type="checkbox"/> UL 2200 package <input type="checkbox"/> EU Certificate of Conformance (CE) <input type="checkbox"/> CSA Certification <input type="checkbox"/> EEC Declaration of Conformity <input type="checkbox"/> Narrow, wide or skid base <input type="checkbox"/> Sound attenuated, weather protective or high ambient weather protective enclosures <input type="checkbox"/> Single or dual wall integral fuel tanks <input type="checkbox"/> Single or dual wall sub-base fuel tanks <input type="checkbox"/> Integral & sub-base UL listed dual wall fuel tanks <input type="checkbox"/> Automatic transfer switches (ATS)

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## SPECIFICATIONS

### CAT GENERATOR

Frame size.....LC7024F  
Excitation..... Internal Excitation  
Pitch..... 0.6667  
Number of poles..... 4  
Number of bearings..... Single bearing  
Number of Leads..... 012  
Insulation..... UL 1446 Recognized Class H with tropicalization and antiabrasion  
- Consult your Caterpillar dealer for available voltages  
IP Rating.....Drip Proof IP23  
Alignment..... Pilot Shaft  
Overspeed capability..... 125  
Wave form Deviation (Line to Line)..... 2%  
Voltage Regulator..... Single Phase Sensing  
Voltage regulation.....Less than +/- 1/2% (steady state)  
Less than +/- 1/2% (w/ 3% speed change)

### CAT DIESEL ENGINE

C18 ATAAC, I-6, 4-Stroke Water-cooled Diesel  
Bore..... 145.00 mm (5.71 in)  
Stroke..... 183.00 mm (7.2 in)  
Displacement..... 18.13 L (1106.36 in<sup>3</sup>)  
Compression Ratio..... 14.5:1  
Aspiration..... Air-to-Air Aftercooled  
Fuel System..... Electronic unit injection  
Governor Type..... Caterpillar ADEM control system

### CAT EMCP 4 SERIES CONTROLS

EMCP 4 controls including:

- Run / Auto / Stop Control
- Speed and Voltage Adjust
- Engine Cycle Crank
- 24-volt DC operation
- Environmental sealed front face
- Text alarm/event descriptions

Digital indication for:

- RPM
- DC volts
- Operating hours
- Oil pressure (psi, kPa or bar)
- Coolant temperature
- Volts (L-L & L-N), frequency (Hz)
- Amps (per phase & average)
- kW, kVA, kVAR, kW-hr, %kW, PF (4.2 only)

Warning/shutdown with common LED indication of:

- Low oil pressure
- High coolant temperature
- Overspeed
- Emergency stop
- Failure to start (overcrank)
- Low coolant temperature
- Low coolant level

Programmable protective relaying functions:

- Generator phase sequence
- Over/Under voltage (27/59)
- Over/Under Frequency (81 o/u)
- Reverse Power (kW) (32) (4.2 only)
- Reverse reactive power (kVAR) (32RV)
- Overcurrent (50/51)

Communications:

- Four digital inputs (4.1)
- Six digital inputs (4.2 only)
- Four relay outputs (Form A)
- Two relay outputs (Form C)
- Two digital outputs
- Customer data link (Modbus RTU) (4.2 only)
- Accessory module data link (4.2 only)
- Serial annunciator module data link (4.2 only)
- Emergency stop pushbutton

Compatible with the following:

- Digital I/O module
- Local Annunciator
- Remote CAN annunciator
- Remote serial annunciator

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## TECHNICAL DATA

Open Generator Set - - 1800 rpm/60 Hz/480 Volts	DM9833	
<b>Low Fuel Consumption</b>		
<b>Generator Set Package Performance</b>		
Genset Power rating @ 0.8 pf	681.25 kVA	
Genset Power rating with fan	545 kW	
<b>Fuel Consumption</b>		
100% load with fan	150.6 L/hr	39.8 Gal/hr
75% load with fan	111.0 L/hr	29.3 Gal/hr
50% load with fan	76.6 L/hr	20.2 Gal/hr
<b>Cooling System<sup>1</sup></b>		
Air flow restriction (system)	0.12 kPa	0.48 in. water
Air flow (max @ rated speed for radiator arrangement)	481 m <sup>3</sup> /min	16986 cfm
Engine Coolant capacity with radiator/exp. tank	54.8 L	14.5 gal
Engine coolant capacity	20.8 L	5.5 gal
Radiator coolant capacity	34.0 L	9.0 gal
<b>Inlet Air</b>		
Combustion air inlet flow rate	46.9 m <sup>3</sup> /min	1656.3 cfm
<b>Exhaust System</b>		
Exhaust stack gas temperature	493.7 °C	920.7 °F
Exhaust gas flow rate	124.3 m <sup>3</sup> /min	4389.6 cfm
Exhaust flange size (internal diameter)	203 mm	8 in
Exhaust system backpressure (maximum allowable)	10.0 kPa	40.2 in. water
<b>Heat Rejection</b>		
Heat rejection to coolant (total)	173 kW	9838 Btu/min
Heat rejection to exhaust (total)	567 kW	32245 Btu/min
Heat rejection to aftercooler	137 kW	7791 Btu/min
Heat rejection to atmosphere from engine	102 kW	5801 Btu/min
Heat rejection to atmosphere from generator	36.0 kW	2047.3 Btu/min
<b>Alternator<sup>2</sup></b>		
Motor starting capability @ 30% voltage dip	1633 skVA	
Frame	LC7024F	
Temperature Rise	125 °C	225 °F
<b>Lube System</b>		
Sump refill with filter	38.0 L	10.0 gal
<b>Emissions (Nominal)<sup>3</sup></b>		
NOx g/hp-hr	4.94 g/hp-hr	
CO g/hp-hr	.16 g/hp-hr	
HC g/hp-hr	.02 g/hp-hr	
PM g/hp-hr	g/hp-hr	

<sup>1</sup> For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to existing restriction from factory.

<sup>2</sup> Generator temperature rise is based on a 40° C (104° F) ambient per NEMA MG1-32. Some packages may have oversized generators with a different temperature rise and motor starting characteristics.

<sup>3</sup> Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state operating conditions of 77°F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 btu/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

# PRIME 545 ekW 681 kVA

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## RATING DEFINITIONS AND CONDITIONS

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**Meets or Exceeds International Specifications:** AS1359, CSA, IEC60034-1, ISO3046, ISO8528, NEMA MG 1-22, NEMA MG 1-33, UL508A, 72/23/EEC, 98/37/EC, 2004/108/EC

**Prime** - Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

**Ratings** are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions.

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## DIMENSIONS

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Package Dimensions	
Length	Information not available at this time.
Width	
Height	

NOTE: For reference only - do not use for installation design. Please contact your local dealer for exact weight and dimensions. (General Dimension Drawing #3930335).

Performance No.: DM9833

Feature Code: C18DF2E

Gen. Arr. Number: 3921383

Source: Brasil

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